

# State of the Art Impact Extrusion Plant BRUIN ENGINEERED PARTS, INC.

**AUCTION:** 

Thursday, January 31, 2008 at 9:30 A.M. 16567 Highway 12, Midland, Ontario, L4R 4P4, Canada

"Let Our Experience Be Your #1 Asset"™

# BRUIN ENGINEERED PARTS INC.

Bruin Engineered Parts, Inc. is a state of the art manufacturing facility that produced primarily high quality aluminum impact extrusions. The process included engineering, in house tool manufacturing, slug preparation, impact extruding, trimming, necking, hole punching, complete CNC secondary machining, heat treating, parts cleaning, powder coating, and packaging services.

A few of Bruin's products include: liquid and gas-packaging cylinders, fire extinguisher cylinders, muffler assemblies, air bag cylinders, shock absorbers, personal watercraft cylinders, gas mask valves, cartridge cases, detonators, air conditioning components, laptop computer battery housings and a variety of precision technical parts and components.



Typical parts produced by Bruin Engineered Parts Inc.

## **IMPACT EXTRUSION LINE**

BRUIN custom designed automotive parts line installed 2004 consisting of: ECONOLIFT 2000 lb. hydraulic tipper, McKNIGHT hopper, accumulator and incline feed, slug transfer system, HERLAN P12 impact extrusion press, automatic discharge system, trimming station, bedding station, two head hydraulic multi punch press, two head hydraulic multi punch station, embossing station, ROUSSELLE 40 ton OBI press, ALLEN-BRADLEY PANELVIEW 1000 PLC control with INDUSTRIAL MECHANICAL INTEGRATION system, 2004 ETA-TECH CWM016 washer/degreaser, washer dryer



HERLAN P12 impact extrusion press



Trimming station



Dual hydraulic punching station 1



Dual hydraulic punching station 2



Dual mechanical punching station



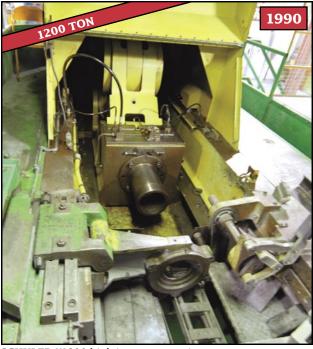
ETA-TECH CWM016 washer/ degreaser, washer dryer



ALLEN-BRADLEY PLC controL



SCHULER X1200 high impact extrusion press



SCHULER X1200 high impact extrusion press

## **IMPACT EXTRUSION PRESSES**

**SCHULER** 1990 X1200 high impact extrusion press with 1200 ton max. cap., 23.25" stroke, 4.72" max. dia. w/0.01181" min. wall thickness, 5.9" max. dia. w/.02 min. wall thickness, max. output 40/min., 1.96" ejector stroke, DIETZ ROLLWA automatic slug feeding line, accumulator, s/n 88.20.7751



DIETZ ROLLWA automatic slug feeding line



HERLAN P-12 high impact extrusion press



HERLAN P-12 high impact extrusion press

## IMPACT EXTRUSION PRESSES

**HERLAN** P-12 high impact extrusion press with 1000 ton max. cap., 14" stroke, 3" extractor stroke, 12" max. extrusion length, 30 to 50 SPM, air clutch, slug tipper, vibrating box, conveyor, slug feed, parts cooling conveyor, s/n 9016

**HERLAN** P-12 high impact extrusion press with 1000 ton max. cap., 14" stroke, 3" extractor stroke, 12" max. extrusion length, 30 to 50 SPM, air clutch, slug tipper, vibrating box, conveyor, slug feed, parts cooling conveyor, s/n 9040

**HERLAN** P-12 high impact extrusion press with 1000 ton max. cap., 14" stroke, 3" extractor stroke, 12" max. extrusion length, 30 to 50 SPM, air clutch, slug tipper, vibrating box, conveyor, slug feed, parts cooling conveyor

**HERLAN** P-10 high impact extrusion press with 620 ton max. cap., 12.8" stroke, 2.955" max. dia., 10.63" max. extrusion length, 70 SPM, air clutch

**HERLAN** P-9 (rebuilt 2006) high impact extrusion press with 700 ton max. cap., 17.33" stroke, 2.95" max. dia., 13.95" max. extrusion length, 45 SPM, new motor and control, new air clutch, new lube system, extended frame for greater extrusion length, s/n 10511

**NOBS** 1985 CH3602 high impact extrusion press with 600 ton max. cap., 12" stroke, 10" max. extrusion length, 30 to 80 SPM, slug in feed system, 2000 lb. tipper, automatic parts discharge, parts cooling line, s/n 8004

**HERLAN** 1970 P-6 high impact extrusion press with 400 ton max. cap., 13.8" stroke, 1.77" max. dia., 10.24" max. extrusion length, 100 SPM, air clutch, s/n 16325

**HERLAN** 1971 P-6 high impact extrusion press with 400 ton max. cap., 13.8" stroke, 1.77" max. dia., 10.24" max. extrusion length, 100 SPM, air clutch, s/n 16394

**NOBS** high impact extrusion press with 200 ton max. cap., 10" stroke, 6" max. extrusion length, 40 SPM, air clutch

**NOBS** high impact extrusion press with 200 ton max. cap., 10" stroke, 6" max. extrusion length, 40 SPM, air clutch, s/n 3012





**HERLAN** P-9 high impact extrusion press



HERLAN P-10 high impact extrusion press



NOBS CH3602 high impact extrusion press



HERLAN P-6 high impact extrusion press



NOBS 200 ton high impact extrusion press



NUSSBAUM EM-40 40 station horizontal necking machine

## **AUTOMATIC NECKING MACHINES**

**NUSSBAUM** 1990 EM-40 40 station horizontal necking machine with (1) loading station, (1) bottom forming station, (31) necking stations, (5) processing stations, (1) discharge station, (1) empty station, 2.91" to 5.12" can dia., 5.91" to 17.73" can length, output 40 cans per minute, s/n 40001

**NUSSBAUM** EM-34 24 station horizontal necking machine with 3.54" max. can dia., 13" max. can length, s/n 34005

**NUSSBAUM** EM-34 24 station horizontal necking with 3.54" max. can dia., 13" max. can length, s/n 34007

**GUZZI** 3-008 24 station horizontal necking machine with 1.49" to 2.91" can dia., air clutch, automatic loading & discharge, s/n 007

**GUZZI** 24 station horizontal necking machine with .49" to 2.91" can dia.1, air clutch, automatic loading & discharge

**NUSSBAUM** EM-70 14 station horizontal necking machine with 2.52" max. can dia., can length 3.94" to 11.2"



NUSSBAUM EM-34 24 station horizontal necking machine



NUSSBAUM EM-34 24 station horizontal necking machine



GUZZI 3-008 24 station horizontal necking machine



NUSSBAUM EM-70 14 station horizontal necking machine

#### **ROTARY TRIMMERS**

**OBERBURG** 1998 BGD 150/250/V2 rotary trimmer, beading, thread rolling machine with work piece dia. 1.56" to 3.15", untrimmed length of work piece 1.97" to 8.47", max. wall thickness in mild steel .098", output 35 to 52 pcs/min., s/n 310398

**OBERBURG** 1985 (rebuilt by OBERBURG 1998) BGD 400/500 V2 rotary trimmer, beading; thread rolling machine with work piece dia. 1.97" to 5.91", untrimmed length of work piece 3.15" to 13.79", maximum wall thickness in mild steel .118", output 25 to 40 pcs/min., s/n 301198/85

**OBERBURG** 1987 BGD 400V2 rotary trimmer, beading; thread rolling machine with work piece dia. 1.97" to 5.91", untrimmed length of work piece 3.15" to 13.79", maximum wall thickness in mild steel .118", output 5 to 35 pcs/min., s/n 300487

**SCHULER** AGDZ-B450 rotary trimmer with work piece dia. 1.97" to 5.91", max. untrimmed length of work piece 17.73", max. wall thickness in mild steel .098", s/n 88.20.7753

**SCHULER** AGDZ-B450 rotary trimmer with work piece dia. 1.97" to 5.91", max. untrimmed length of work piece 17.73", max. wall thickness in mild steel .098", output 5 to 35 pcs/min., s/n 800.821



**OBERBURG** rotary trimmer





SCHULER AGDZ-B450 rotary trimmer

#### **OBERBURG** rotary trimmer



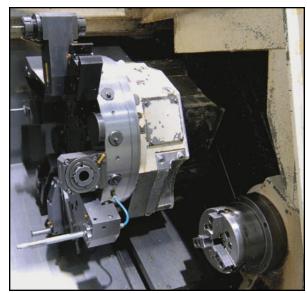


HAAS SL 20 T CNC turning center

HAAS SL 20 T CNC turning center



OKUMA LB300-MW opposed twin spindle CNC turning center



View of OKUMA Sub Spindle and Live Tool Stations



HAAS HL2 CNC turning center



DIANICHI B35BX CNC turning center





HITACHI SEIKI DS-250 CNC VMC



KITAMURA MYCENTER 3XI CNC VMC



KITAMURA MYCENTER 2XI CNC VMC



KITAMURA MYCENTER 3X CNC VMC



KITAMURA MYCENTER 3X CNC VMC

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#### CNC TURNING CENTERS

**HAAS** 2000 SL 20 T CNC turning center with HAAS CNC control, 23" swing, 40" turning length, 8" chuck, 2" bar cap., speeds to 4000 RPM, 20 HP, 10 station tool turret, s/n 63070

**HAAS** 1999 SL 20 T CNC turning center with HAAS CNC control, 23" swing, 40" turning length, 8" chuck, 2" bar cap., speeds to 4000 RPM, 20 HP, 10 station tool turret, s/n 62427

**OKUMA** 1999 LB300-MW opposed twin spindle CNC turning center with OKUMA OSP U100L CNC control, 20.87" swing, 29.92" between chucks, 14.57" main spindle turning dia., 10.24" sub spindle turning dia., main spindle speeds to 3800 RPM, sub spindle speeds to 4500 RPM, travels; X-10.24", Z-20.47", 10 station tool turret, (2) live tool stations, chip conveyor, s/n 1203 0972

**HAAS** 1998 HL2 CNC turning center HAAS CNC control, 20" swing, 20" turning length, 24" distance between centers, 2" bar cap., speeds to 3750 RPM, 15 HP, 10 position turret, 8  $\frac{1}{2}$ " chuck, chip conveyor, s/n 62007

**DIANICHI** B35BX CNC turning center with FANUC 10T CNC control, 15.75" swing, 11.81" turning length, 24" distance between centers, 2" bar cap., speeds to 4000 RPM, 15 HP, 12 position turret, 9" chuck, chip conveyor, s/n 21560

#### CNC MACHINING CENTERS, VERTICAL

**HITACHI SEIKI** 2001 DS-250 CNC VMC with FANUC 21iM CNC control, travels; X-15.7", Y-11.8", Z-9.8", 19.7" x 11.8" table, 2 position rotary APC, CAT 30 taper spindle, 12 ATC, speeds to 8000 RPM, 5 HP, chip conveyor, coolant, s/n DS25105

**KITAMURA** 2000 MYCENTER 3XI CNC VMC with YASNAC i80M CNC control, travels; X-29.9", Y-18", Z-18", 16" x 32" table, 2 position rotary APC, CAT 40 taper spindle, 30 ATC, speeds to 10000 RPM, 15 HP, chip conveyor, coolant, s/n 12305

**KITAMURA** 1999 MYCENTER 2XI CNC VMC with FANUC 16 iM CNC control, travels; X-20", Y-14", Z-18", 19.7" x 11.8" table, 2 position rotary APC, CAT 40 taper spindle, 24 ATC, speeds to 10000 RPM, chip conveyor, coolant, s/n 07285

**KITAMURA** 1996 MYCENTER 3X CNC VMC with YASNAC i80M CNC control, travels; X-29.9", Y-18", Z-18", 16" x 32" table, 2 position APC, CAT 40 taper spindle, 24 ATC, speeds to 10000 RPM, 15 HP, chip conveyor, coolant, s/n 11759

**KITAMURA** 1995 MYCENTER 3X CNC VMC with YASNAC i80M CNC control, travels; X-29.9", Y-18", Z-18", 16" x 34" table, 2 position APC, CAT 40 taper spindle, 24 ATC, speeds to 10000 RPM, 15 HP, chip conveyor, coolant, s/n 11624

**CINCINNATI MILACRON** 1994 ARROW 500 CNC VMC with CINCINNATI MILACRON CNC control, travels: X-20", Y-20", Z-20", 27.5" x 20.5" table, CAT 40 taper spindle, 21 ATC, speeds to 8000 RPM, 10 HP, HAAS 4th axis rotary indexer, chip auger, coolant, s/n 7042-C00-94-0129



BRICAN/ABB FLEX LOADER gantry type robotic transfer system

#### ROBOTS

**BRICAN/ABB** 2004 FLEX LOADER gantry type robotic transfer system with ABB S4C PLUS six axis pick & place robot, 36' travel, transfer conveyor, unload system, s/n 2598192

**ABB** 2001 IRB 140 M2 000 six axis pick & place robot with 11 lb. load cap., 32" reach, teach pendant, s/n 14M-20381

#### **TOOL ROOM EQUIPMENT**

**STANKO** 16K25X2000 engine lathe with FAGOR 2 axis DRO, 20" swing, 86" centers, 2 <sup>1</sup>/<sub>4</sub>" bore, inch/metric threading, 22 to 1500 RPM, quickchange tool post, coolant, s/n 9706

**SIRCO** PA 20 gap bed engine lathe with 20/30" swing, 72" centers, 2 <sup>3</sup>/<sub>4</sub>" bore, 22 to 1500 RPM, inch/metric threading, quickchange tool post, coolant, s/n 4440

**COLCHESTER** 16/24" x 36"; gap bed engine lathe 2 <sup>1</sup>/4" bore, inch/metric threading, 25 to 2000 RPM, coolant, quickchange tool post



ABB IRB 140 M2 000 six axis pick & place robot

**LILIAN** 2001 3HV ram type turret mill with HEIDENHAIN 2 axis DRO, 10" x 50" table, 3 HP VS head, 600 to 4200 RPM, table feed, s/n 10369

**EXCELLO** 602 ram type turret mill with 9" x 42" table, 1.5 HP VS head, 100 to 3800 RPM, s/n 6025609

**RIBON** RUR 1000 universal cylindrical grinder with 16" swing, 40" centers, 16" dia. wheel, 35 to 310 RPM headstock speeds, internal grinding attachment, coolant, s/n 6994

**JAKOBSEN** 8" x 18" hydraulic surface grinder with 8" dia. wheel, dresser, coolant **T-JAW** 450 vertical band saw with 18" throat, 12" max. work height, blade welder & grinder, s/n 45035

**RACINE** 10" cap. power hacksaw

**STRANDS** 2000 S25 gear head drill with 3 HP drive, 10" throat, 10  $\frac{1}{2}$ " x 16" table, 130 to 3480 RPM, s/n 346305

IMA G30/8 gear head drill with 9  $\frac{1}{2}$ " throat, 11" x 16" table, 100 to 1540 RPM, s/n I470



STANKO 20" x 86" engine lathe



SIRCO PA 20 20"/30" x 72" gap bed engine lathe



**RIBON** 16" x 40" universal cylindrical grinder



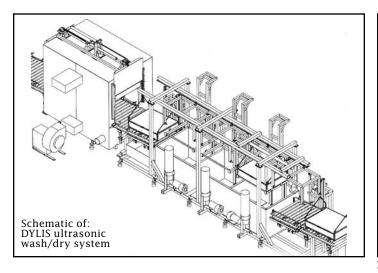
**LILIAN** 3HV ram type turret mill



DYLIS walking beam type ultrasonic wash/dry system



**PROCECO** BCW 12X12-4W-2R-8D-G-B 3 stage, parts washer





**NORDSON** 24' polypropylene powder coating booth



**HOBART** CRS 66AW 2 stage stainless steel parts washer



**NORDSON** 14' galvanized powder coating booth

**PARTS WASHERS** 

**ETA-TECH** 2004 CWM016 stainless steel, washer/degreaser, washer dryer s/n 0162004 **DYLIS** 2001 walking beam type ultrasonic wash/dry system with ALLEN-BRADLEY PANELVIEW 300 microprocessor control, (3) 44" x 51" x 36" SS tanks, automatic transfer system, gas fired, pass thru hot air dryer, entry & exit conveyor, enclosure, (8) 30" x 24" x 6" baskets, pumps & motors, s/n 4171

**PROCECO** BCW 12X12-4W-2R-8D-G-B belt conveyor, 3 stage, parts washer with 12" x 12" opening, natural gas burners, .6 to 2.8 FPM conveyor speed, s/n 93-512

**HOBART** CRS 66AW 2 stage stainless steel parts washer with 22" x 18" opening, s/n 85-1007167

**BLAKESLEE** 3LLV wash tank approx. 88" x 30" x 24", s/n D2660

# PAINT SYSTEMS & EQUIPMENT

**NORDSON** powder coat system consisting of TEMPRITE tunnel washer with 66" x 43" opening, s/n 996, motorized overhead conveyor system, NORDSON 24' polypropylene powder coating booth w/36" x 50" opening, (3) NORDSON VERSA SPRAY powder coating guns w/controls, powder recovery system, RF MOTE gas fired curing oven, s/n 123-81-8230

**NORDSON** powder coat system consisting of: BLAKESLEE SP parts washer with 16" x 20" opening s/n D2677, overhead chain conveyor, dry off oven, NORDSON 14' galvanized, powder coating booth w/(2) NORDSON VERSA SPRAY powder coating guns w/controls, powder recovery system, PAINTRONIC 209 gas fired curing oven s/n 1038209, conveyor and unload station, IMAGE 1000ST 2003 marking system, s/n 2450240A



**AMERICAN** 12 ton hydraulic C frame press with 6 station rotary table



**DOMINION** 200 ton hydraulic press w/vertical necking fixture



**ROUSSELLE** 60 ton flywheel type OBI press with air clutch



**DENNISON** 20 ton C frame hydraulic press with 6 position rotary index table

## PRESSES

**BLISS** 8-60 SSDC press with 290 ton cap.,  $39" \times 60"$  bed

**DOMINION** 2500 straight side hydraulic press with 200 ton cap., 24" x 36" bed, automatic, vertical necking fixture, s/n MW458-1

**ROUSSELLE** #6 flywheel type OBI press with air clutch, 60 ton cap., 30" x 18" x 2" bolster, s/n FAA 9092

TOLEDO 5A OBI press with 40 ton cap.

**DENNISON** FH20HC309 C frame hydraulic press with 20 ton cap., 6 position rotary index table, s/n 25998

**DENNISON** FH20HC309SSHW C frame hydraulic press with 20 ton cap., 6 station rotary index table, s/n 26403

**AMERICAN** 12 ton hydraulic C frame press with 30" dia., 6 station rotary table, s/n 5810

**WILLIAMS & WHITE** down acting 4 post hydraulic press with 7 1.2 ton cap., 36" x 48" bed, s/n C-3814

## **FURNACES & OVENS**

**IPE** propane gas fired car bottom furnace with THERMOQUIP control, 72" x 52" x 96" cap., 2,500,000 BTU

**BAYCO** 33" x 72" x 36" electric burn off oven

**WALKER** M906 electric oven with 15" x 15" opening, s/n C847

**ECLIPSE** gas fired heat treat oven with car bottom double drop door, pneumatic lift, quench tank, 4' x 6" car

#### **BRAZING SYSTEM**

**INDUSTRIAL COMBUSTION SOLUTIONS** 2003 BS250 gas fired, 12 station rotary brazing system with ALLEN-BRADLEY PANELVIEW 550 microprocessor control, (5) cooling stations, (16) gas fired torches, brazing station, exhaust, s/n EPP01



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BRUIN hydraulic draw press

## INSPECTION EQUIPMENT

**MITUTOYO** BR 504 CMM with measuring range X-18", Y-20", Z-14", RENISHAW MIP probe, PC w/monitor and keyboard, printer, s/n 0600609

**UNITED** STM electromechanical tensile testing system with 23" between columns, 36" under top rail, PC & printer, s/n 81515

**STARRETT** HB 400 optical comparator with QUADRA-CHECK 2000 DRO, 17" screen, s/n 4211

**GNEHM** 48/4 G150 hardness tester Large quantity of micrometers, gauges, surface plates, etc.

## FORKLIFTS

**YALE** ERCO50HG36SO83 electric forklift with 5000 lb. cap., 154" vertical lift, cushion tires, charger, s/n A297961

**TOYOTA** 42-6FGCU186 LPG forklift with 3250 lb. cap., 189" vertical lift, cushion tires, side shift, s/n 6770U

**TOYOTA** 5FGC15 LPG forklift with 3000 lb. cap., 118" vertical lift, cushion tires, s/n 10354

**RAYMOND** 020-S20TN electric reach truck with 2000 lb. cap., 157" vertical lift, cushion tires, charger, s/n 202-77-13221

**HYSTER** E25XM electric forklift with 1750 lb. cap., 212" vertical lift, cushion tires, side shift, charger, s/n D114V03744W



**UNITED** STM electromechanical tensile testing system

## AUCTION CONDUCTED BY CORPORATE ASSETS INC.

For further information contact us at: 2 St. Clair Ave. W., Suite 1002, Toronto, Ontario, Canada M4V 1L5

Tel: (416) 962-9600 Fax: (416) 962-9601 Email: info@corpassets.com **Web: www.corpassets.com** 

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If you are unable to attend this auction, we would be pleased to act as your proxy. Please contact our office at (416) 962-9600 or visit our website for a proxy bid form, terms and additional information.



STARRETT HB 400 optical comparator MITUTOYO BR 504 CMM

MITUTOYO BR 504 CMM



**INDUSTRIAL COMBUSTION SOLUTIONS** BS250 gas fired, 12 station rotary brazing system



IPE propane gas fired car bottom furnace



View of inspection equipment



SULLAIR 75 HP rotary screw air compressor



QUINCY 60 HP rotary screw air compressor

## AIR COMPRESSORS & DRYERS

**SULLAIR** LS16-75-HA/C rotary screw air compressor with 75 HP drive, s/n 003-128-259

**QUINCY** QSI245A N A41A rotary screw air compressor with 60 HP drive, s/n 94847

**COMPAIR** 6040 EO 9AS rotary screw air compressor with 40 HP drive, s/n F131V0401

AIRTEK CT330 air dryer, s/n 061-D03951

**AIRTEK** CT330 air dryer, s/n 11F-D011264

**ULTRA AIR** UA150AC air dryer, s/n U2105-11

## AUTOMATICS

**NEW BRITAIN** 1980 657 six spindle automatic chucker with (6) 5 <sup>3</sup>/<sub>4</sub>" 2 jaw chucks, (5) slides, s/n 40234

**ACME GRIDLEY** 1980 5 <sup>1</sup>/<sub>4</sub> RAC-6 six spindle automatic chucker with (6) 5 <sup>1</sup>/<sub>4</sub>" chucks, (4) slides, s/n 715750-C

**NEW BRITAIN GRIDLEY** #49 four spindle automatic chucker with (4) collet chucks, (4) slides, s/n 29419



**COMPAIR** 40 HP rotary screw air compressor F131V0401



AIRTEK CT330 air dryer



Slug preparation system



**WULFTEC** VPT-100 automatic pallet wrapper



AIRTEK CT330 air dryer

**GENERAC** 1500 watt natural gas backup generator



view of forklifts



**ACME GRIDLEY** 5 <sup>1</sup>/<sub>4</sub> RAC-6 six spindle automatic chucker



NEW BRITAIN 657 six spindle automatic chucker



McKNIGHT automatic feed system



**KING** water type pressure test machine with



McKNIGHT automatic feed system



**SKYJACK** SJ 111 4626 scissor lift

## FACTORY EQUIPMENT

**SKYJACK** SJ 111 4626 scissor lift work platform with 44" x 86" work platform, 26' lift height, 850 lb. cap., s/n 707004

**WULFTEC** VPT-100 automatic pallet wrapper, s/n 1007-2412

**GENERAC** 1500 watt natural gas backup generator, s/n 385840

MINUTE MAN MC265026265 electric floor scrubber, s/n SMS2-650260810

BAIRD 36" dia. parts tumbler

**HELIWELD** 251 A/C D/C stick welder, 250 AMP, cables & gun

**SIGNODE** MCDW strapper s/n 44720

**ALSO:** pallet racking, 48" x 13' x 9' mezzanine, electric hoists, (325) collapsible plastic pallets, pump trucks, shop fans, (55) 48" x 32" x 15" rolling parts bins, (36) 70" x 43" x 55" parts bins, large assortment of stainless steel heat treat baskets,

#### MISCELLANEOUS

#### OVER 220,000 lbs. of aluminum

(3) **BRUIN** single spindle horizontal lead screw tapping machines with pneumatic clamping

**McKNIGHT** FHE 10 automatic feed vibratory feeder with hopper loader, incline conveyor, s/n 2205

**KING** water type pressure test machine with (4) eight pocket nesting fixtures

**CRAFTSMAN** 11 HP 4 speed lawn tractor with 36" mower

**POULAN** 8.5 HP 27" gas powered walk behind snowblower

Office furniture and business machines



Over 220,000 lbs. of aluminum



View of boardroom tables & chairs

## **REAL ESTATE**



80,000 sq. ft. industrial building located 16567 Hwy. 12, Midland, Ontario, L4R 4P4, Canada

SIZE:	±80,000 sq. ft.	New Addition ±40,000 sq. ft. in 2003
OFFICE:	±9100 sq. ft.	Air Conditioned
HEATING:	Natural Gas	
CLEAR HEIGHT:	21'/18'	
LAND SIZE:	±6.4 Acres	
CONSTRUCTION:		Poured Concrete, Brick & Clad/Concrete Block & Brick
POWER:	Upgraded to 2000 amp 20	003
FIRE PROTECTION:		Sprinklers & Alarm
ZONING:	MI Industrial	
SHIPPING:	±	(6) Dock Level Doors With Levelers, (1) Ground Level Door
EXTERNAL	Gravel Drive & Parking	Approx 400' Frontage on Hwy. 12 With (2)Entrances, Fire Hydrant

40,000 sq. ft. 21' clear height section is a second building erected in 2003 directly behind original building, this area houses a 4,600 sq. ft. air conditioned 2 story office area with: reception area, modern QC lab, board room, offices, and cafeteria.

#### INSPECTION

Wednesday, January 30<sup>th</sup>, 2008, 9:00 A.M. to 5:00 P.M. and morning of auction day.

#### REMOVAL

Small items by Friday, February 1<sup>st</sup> by 5:00 P.M. Remaining items by Friday, February 29<sup>th</sup> by 5:00 P.M.

#### PAYMENT

Please visit our website at **www.corpassets.com.** A Buyer's Premium will apply at this sale.

#### DIRECTIONS

Please visit our website at www.corpassets.com, click on UPCOMING AUCTIONS: BRUIN ENGINEERED PARTS, INC. details button, click on MAP tab and get directions by accessing the pop-up address info box.

#### ACCOMMODATIONS & CAR RENTALS

Please visit our website for details at www.corpassets.com

#### TERMS

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#### **UPCOMING AUCTIONS**

STANDARD INDUCTION CASTINGS Complete Iron Foundry! Tuesday, January 15 • Windsor, ON, Canada	LIVE ONSITE! BD, BUY & GO!"
HENDRIK TOOL & DIE INC. Large Modern Progressive Die Manufacturer! Wednesday, January 16 • Milton, ON, Canada	LIVE ONSITE! BD, BUY & CO!"
PHILLIPS TOOL & MOULD (WINDSOR) LIMITED Large CNC Mould Facility! Tuesday, February 5 • Oldcastle, ON, Canada	LIVE ONSITE!
PRECISION SHEET METAL FABRICATOR High Precision Metal Fabricator! Coming February 2008 • Owen Sound, ON, Canada	LIVE ONSITE! BD, BUY & GOIT LIVE WEBCAST





ASSETS INC

## **CORPORATE ASSETS INC.**

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