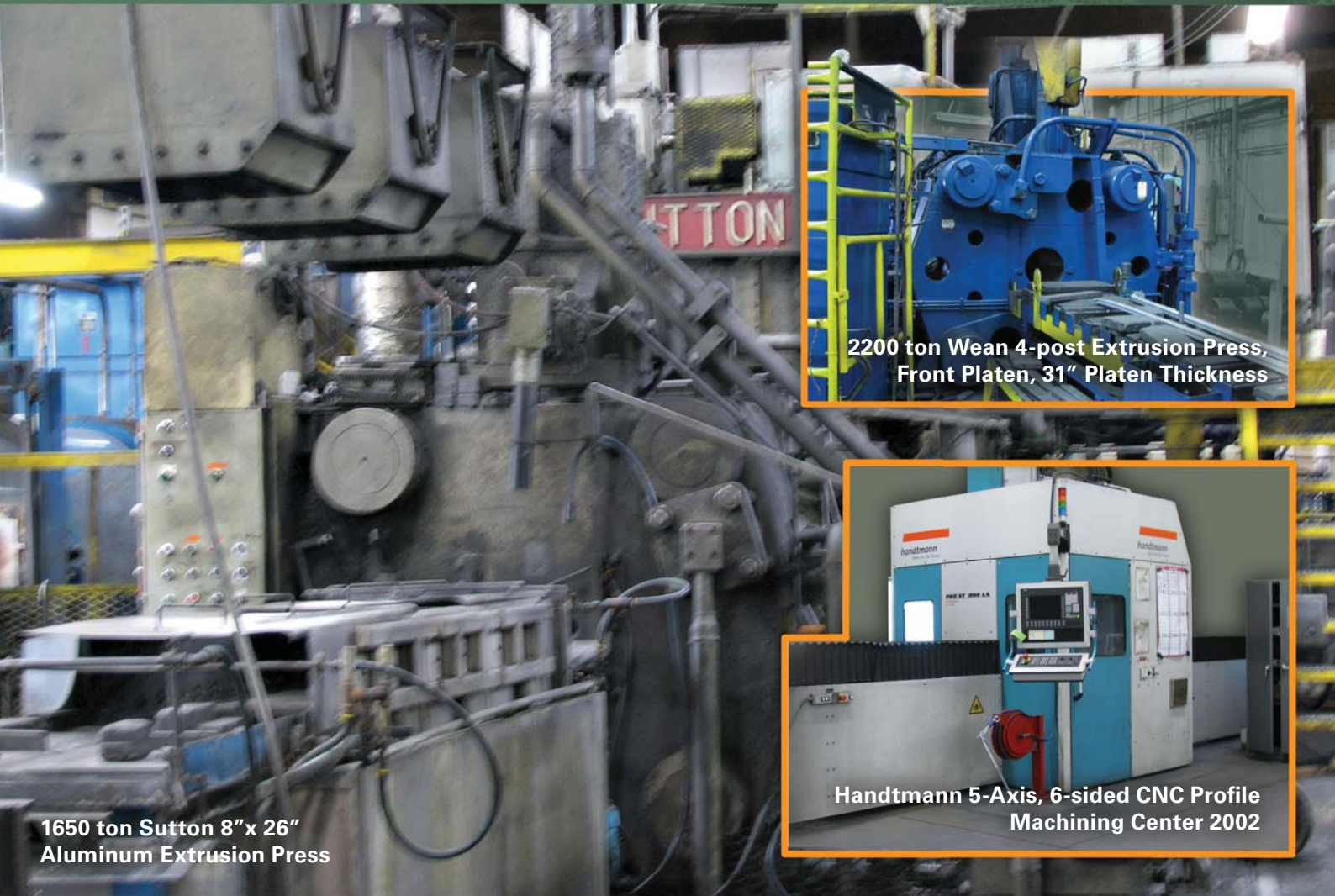


# (2) Complete Aluminum Extrusion Facilities of Signature Aluminum, Inc.

(4) Aluminum Extrusion Presses, Handtmann CNC 5-Axis Machining Center, (5) HAAS CNC 4-Axis VMCs, CMMs, Press Brakes, Electrostatic Paint Line, Plant Support, and Material Handling



1650 ton Sutton 8"x 26"  
Aluminum Extrusion Press

2200 ton Wean 4-post Extrusion Press,  
Front Platen, 31" Platen Thickness

Handtmann 5-Axis, 6-sided CNC Profile  
Machining Center 2002

**Temroc Metals** (Live & Webcast)

**Location 1** Hamel, Minnesota

**Sale Date:** Thursday, 24<sup>th</sup> September at 10:00 AM CDT  
**Location:** 4375 Willow Drive, Hamel (Minneapolis), MN 55340  
**Inspection:** Wednesday, 23<sup>rd</sup> September from 10:00 AM to 4:00 PM or by appointment

**Atlantic Aluminum** (Webcast Only To Be Sold From MN Location)

**Location 2** Lumber Bridge, North Carolina

**Sale Date:** Thursday, 24<sup>th</sup> September at 10:00 AM CDT  
**Asset Location:** 18631 MC Highway 71, Lumber Bridge (Fayetteville), NC 28357  
**Inspection:** By appointment only



**Aluminum Extrusion Presses**

- Sutton 7" billet diameter capacity, 26" maximum billet length, 1650 ton capacity, left hand type, Allen-Bradley Panelview 1000 programmable logic control puller (see sale page for press specifications)
- Sutton 8" billet diameter capacity, double die slide, 26" maximum billet length, 1650 ton capacity, right hand type, Allen-Bradley Panelview 1000 programmable logic control (see sale page for press specifications)



1650 ton Sutton 7" x 26" aluminum extrusion press

**Aging Ovens**

- (4) Granco/Clark artificial aging ovens, s/n 13059-01, 13060-01, 9936-86, 112330-M, end flow horizontal type, drive through



1650 ton Sutton 8" x 26" aluminum extrusion press

**5-Axis, 6-Sided CNC Profile Machining Center**

- Handtmann mod. PBZ-NT-800 A.S. s/n 200474 with milling, tapping & sawing compound mitre cutting: 334" x-axis travel, 43" y-axis travel, 33" z-axis travel, +/- 120 degree a-axis rotation angle, +/- 200 degree c-axis rotation angle; profile dimensions 16" x 12" (WxH) and 984" (L), spindle power S1 19-35 HP; 14-position automatic tool changer; 2002



Handtmann 5-axis, 6-sided CNC profile machining center 2002

**4-Axis CNC Vertical Machining Centers**

- (6) Haas mod. VF-4, VF-4D/APC, s/n 5787, 7531, 7532, 19231, 25149, 21475, travels: 50" x-axis, 20" y-axis, 25" z-axis; 20-position automatic tool changer, 2001-1995
- Haas Mini-Mill, s/n 28014, travels: 16" x-axis, 12" y-axis, 10" z-axis; 10-station automatic tool changer, 2002
- Fadal mod. VMC4020A-906-1, s/n 9512571; travels: 40" x-axis, 20" y-axis, 20" z-axis; 21-position automatic tool changer, 1996
- Chiron mod. FZ-12W Magnum, s/n 141-10, 5-axis capability, travels: 21.65" x-axis, 11.81" y-axis, 16.73" z-axis; 20-position automatic tool changer

- (3) Haas 4th axis rotary tables
- CNC machine standard dies & toolholders



Haas mod. VF-4 4-axis CNC vertical machining center, 2001



Haas mod. VF-4 4-axis CNC vertical machining center



Haas mod. VF-4 4-axis CNC vertical machining center

**Coordinate Measuring Machines**

- (2) Brown & Sharpe mod. Global Image 9-15-B, s/n 0802-6208, 0302-6203, gantry type, w/ Renishaw mod. PH10MO probe head, 2002
- Brown & Sharpe mod. XCEL 9-15-9, s/n 5700518051, gantry type, w/ Renishaw mod. PH10MO probe head, 2000
- Numerex mod. 2424-18, s/n X870, gantry type, w/ Renishaw mod. TP15 probe head



Brown & Sharpe mod. Global Image 9-15-B CMM, 2002

**Toolroom**

- Pratt & Whitney Tape Drill Mate, s/n MA810927, CNC drilling & tapping center, 10-position turret
- Tauring mod. Alfa40-CNCC, s/n 2725 CNC angle bending roll
- Bridgeport mod. Ez-Trak-Dx, CNC vertical mill
- Acra mod. WS-18VH, s/n 802021 vertical mill
- (4) Alliant vertical mills
- Sharpe vertical mill
- LeBlond Makino mod. Regal, s/n 15C-964 geared head engine type lathe
- FANUC mod. Arc Mate 100, s/n E03Z05457, 5-axis robotic welding system
- Ty Miles mod. MBLD10-24-120R, s/n 010204 5-ton vertical broach, 2001
- Jet mod. JSG-618 surface grinder
- Harig mod. 618W surface grinder
- DoAll mod. BD-2 surface grinder
- Thermal Dynamics mod. Cutmaster 75 plasma cutter
- Guyson mod. GWB401T shot blast machine, rotary table type
- Miscellaneous including belt sanders, work benches, drill presses, rotary tables, bench grinders, shot blast cabinets, Miller & Lincoln wire, tig & arc welders, Kurt milling vises, stock racks, supply cabinets, power washer, pipe threaders, digital scales, material carts, parts bins, die lifts, shelving, banding carts, chains, slings, I-beam cranes, ladders, hose reels, motors, modular offices, fans, hand tools



Accurpress mod. 713012, 130 ton hydraulic press brake



Accurpress mod. 710010, 100 ton cap. hydraulic press brake, 1998

**Complete Lab**

- Inspection equipment including (2) Tesa digital height gages, granite surface plates, Mitutoyo vernier calipers, hardness testers, Voyager mod. 1000 optical measuring machine, Romy Shape Extrusion profile measurement system, roughness tester, block gauge sets, pin gauge sets, dial calipers

**Hydraulic Press Brakes**

- Accurpress mod. 713010, s/n 6843, 130-ton capacity, 10' bed/ram, 8" stroke, 10' x 10-gauge material capacity, 2001
- Accurpress mod. 713012, s/n 1457, 130-ton capacity, 12' bed/ram, 8" stroke, 12' x 10-gauge material capacity
- Accurpress mod. 710010, s/n 4734, 100-ton capacity, 10' bed/ram, 8" variable stroke, 8' x 3/16 gauge material capacity, 1998
- (3) Accurpress mod. 7606, s/n 2998, 2824, 3044, 60-ton capacity, 6' bed/ram, 8" stroke, 6' x 10-gauge material capacity, 1995
- Cincinnati mod. 135-CB x BFT, s/n 43244, 13-ton capacity, 8' bed, 8" stroke

**Saws**

- B&O Saws mod. 824, s/n B96-0061 cut-off saw
- Metlsaw mod. CS228-TB, s/n 205 cut-off saw
- (5) Elumatec mod. DG79 mitre saws
- (2) Kaltenbach semi-automatic mitre saws
- Wellsaw mod. 1016 bandsaw
- Grob mod. 4V-18 bandsaw



**Plant Support**

- Huger trash compactor, hydraulic, roll off box type
- Sanmaster 5-ton x 60' bridge crane
- (2) Midwest 5-ton x 30' overhead travelling bridge cranes
- Duall/Met-Pro caustic cleaning system
- (3) Gardner Denver 75 hp rotary screw, skid mounted air compressors
- Arrow Pneumatics mod. 3517-4 air dryer

**Rolling Stock**

- Yale 3000 lb, 3-stage, electric lift truck
- Mitsubishi 4700 lb, 3-stage, propane lift truck
- Yale 2000 lb stand up, rider type, electric, 2-stage lift truck
- Yale 3000 lb stand up, rider type, 3-stage, electric lift truck
- MEC/PAC Craft mod. 220AM aerial lift platform, scissor type
- Factory Cat mod. 48HD power sweeper
- 2001 International 28' box truck
- 2001 International mod. 91001 truck tractor, tandem axle, sliding 5th wheel
- 2000 Fruehauf 48' tandem axle van trailer
- 1984 GMC Astro D9500 truck tractor w/ sleeper, tandem axle, sliding 5th wheel
- 1982 Stoughton 45' tandem axle van trailer (storage only)



Accurpress mod. 713010, 130 ton cap. hydraulic press brake, 2001



Fadal mod. VMC4020A-906-1, 4-axis CNC vertical machining center, 1996



Ty Miles 5 ton vertical broach, 2001



2001 International mod. 91001 truck tractor



Cincinnati mod. 135-CB x BFT 13-ton capacity hydraulic press brake



Harig mod. 618W surface grinder



Brown & Sharpe mod. XCEL 9-15-9 CMM, 2000



Accurpress mod. 7606 60 ton cap. hydraulic press brake, 1995 (3 Available)



**Aluminum Extrusion Presses**

- Wean 7" billet diameter capacity, 31" maximum billet length, 2200 ton capacity, s/n 34509-010002 (see sale page for press specifications)
- Lombard 6" billet diameter capacity, 24" maximum billet length, 1200 ton capacity (see sale page for press specifications)

**Furnaces**

- Tempering furnace, natural gas fired, forced air type, 10'W x 60'L
- Lindberg mod. HD-612, s/n 112695, nitride hardening furnace, 1850 degree F capacity
- Bayco paint hook burnoff furnace, natural gas fired
- Cometal mod. 01B, s/n 4948 preheat billet furnace, natural gas fired

**Secondary Extrusion Processing Equipment**

- Lombard combination head & tail stretcher, 112' bed
- Custom manufactured head & tail stretcher, 135' bed
- Oliver mod. 2494, s/n 207585, finish saw
- Porter finish saw
- Romidat mod. Romishape AL4, s/n SH04A1400176, aluminum shape scanner, 340mm x 200mm max sample dimension, 6"H max., 600dpi optical resolution
- Kalamazoo mod. FA-350-A, s/n 408 precision cut-off saw
- Azon thermal fill/debridge line
- Custom manufactured billet saw, 5" capacity
- Sampson cut-off saw

**Electrostatic Paint Line**

- Young & Bertke electrostatic paint line, monorail type, max. 18' length, 13'/minute operating speed, 580' monorail chain, 1160 hooks, w/ washer, multi-pass dryer, (2) electrostatic paint booths, bake oven

**Plant Support/Maintenance**

- (2) Conco jib and post cranes, 3-ton capacity
- (2) Multiton bridge cranes, 5 & 3-ton capacities
- Leroi 100 hp rotary screw air compressor
- Supermax mod. YCM-1/2 vertical mill
- Platform scales, storage racks, hoppers, banding sets, pumps, fans, work tables, welders, bandsaws, pipe threader, bench grinders, hand tools, power tools

**Rolling Stock**

- 2004 Ford F350XL Super Duty flatbed truck
- Pro-Trak gooseneck trailer, 14,000 lb. gross vehicle weight, 1996
- Hyundai lift truck, 5500 lb. capacity, 3-stage, propane, 2006
- Komatsu lift truck, 4500 lb. capacity, 3-stage, propane, 2000
- Hyster lift truck, 5000 lb. capacity, 3-stage, propane, 1999



2200 ton Wean 4-post extrusion press, front platen, 31" platen thickness



Young & Bertke electrostatic paint line



1200 ton Lombard 6" x 24" aluminum extrusion press



1200 ton Lombard 6" x 24" aluminum extrusion press



2200 ton Wean 7" x 31" 4-post extrusion press



2200 ton Wean 7" x 31" 4-post extrusion press



1200 ton Lombard 6" x 24" aluminum extrusion press

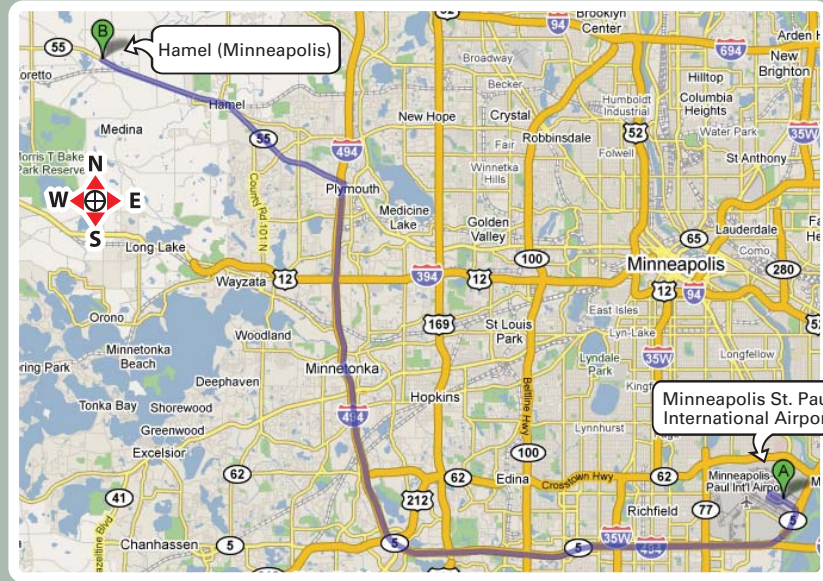
## Temroc Metals (Live & Webcast)

### Location 1 Hamel, Minnesota

**Sale Date:** Thursday, 24<sup>th</sup> September at 10:00 AM CDT

**Location:** 4375 Willow Drive, Hamel (Minneapolis), MN 55340

**Inspection:** Wednesday, 23<sup>rd</sup> September from 10:00 AM to 4:00 PM  
or by appointment



**AIRPORT:** Minneapolis – St. Paul International Airport

**Directions:** From Minneapolis – St. Paul International Airport: Route 5 West toward I-494 (Bloomington) for approx. 1 mile to I-494 West. Drive approx 21 miles to exit 22, Route 55 West. Turn left onto Olson Memorial Highway (Route 55 West) and drive approx. 7.5 miles. Turn left onto Willow Drive to auction site on the right.

#### OVERNIGHT ACCOMMODATIONS:

##### Plymouth, MN:

Country Inn & Suites (763) 473-3008  
Radisson Hotel (763) 559-6600  
Best Western Kelly Inn (763) 553-1600

##### Minneapolis – St. Paul International Airport:

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Courtyard by Marriott (651) 452-2000

##### Maple Grove, MN:

Hampton Inn (763) 494-4498  
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**REMOVAL:** Small items must be removed by Friday, October 9. All other items must be removed by Friday, October 30.

## Atlantic Aluminum (Webcast Only To Be Sold From MN Location)

### Location 2 Lumber Bridge, North Carolina

**Sale Date:** Thursday, 24<sup>th</sup> September at 10:00 AM CDT

**Location:** 18631 MC Highway 71, Lumber Bridge  
(Fayetteville), NC 28357

**Inspection:** By appointment only

#### TERMS OF SALE

**NO WARRANTIES:** Every item and lot in the "Auction" is sold: (a) "AS IS, WHERE IS AND WITHOUT RECOURSE," and (b) with no warranties, guarantees or representation of any kind or variety, whether expressed, implied or otherwise.

Some items subject to prior sale and removal.

**PAYMENT:** May be made by cash, certified funds or company check with a confirming letter of guarantee from an acceptable issuing bank. **SAMPLE BANK LETTER:** This bank guarantees payment to GoIndustry from (name of customer) on account # up to the amount of \$ . This letter is valid for purchases at the Signature Aluminum auction, Thursday, September 24.

America Express, Visa, and MasterCard will be accepted for this sale.

**BUYERS PREMIUM:** A discounted buyer's premium of 16% of the bid price will be added to the bid price for each lot for buyers who pay in the form of cash, cashier's check, company check (with a letter of guarantee) or wire transfer; the full buyer's premium of 18% shall apply for buyers who pay via credit card.

For complete Terms of Sale, visit our website at [www.Go-Dove.com](http://www.Go-Dove.com)

By Order of Secured Creditor  
**2 LOCATION SALE**

## Live & Webcast Auction

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(4) Aluminum Extrusion Presses, Handtmann CNC 5-Axis Machining Center, (5) HAAS CNC 4-Axis VMCs, CMMs, Press Brakes, Electrostatic Paint Line, Plant Support, & Material Handling



Asset Sales and Valuations Worldwide

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**BRYAN GOODMAN**

Tel: (410) 654 7500 ext. 235

**Email:**

bryan.goodman@go-dove.com

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