

COLD BAR PROCESSING PLANT

SCHUMAG COMBINE DRAWING MACHINES

SCHUMAG TYPE COMBINED DRAWING MACHINE, Line 1 Stk. #110766

Draw sections: 7mm thru 14 mm Round
Length of the bars: Between 3 and 6 meters
Max. drawing speed: 60m/min.
Operating Voltage: 220 volts.
Main Motor: 158 kW DC

- COMPONENTS:**
Vertical Payoff, Tilttable, 2500kg
2 Plane pre-straightener
BANFI DESCALER 75 Sand blast, wheelabrator, 3 wheels
Main drawing section with pneumatic clamping on carriages
2 Plane straightener, 16 roll
Mechanical cut-off
Tube guides
Polishing/straightening Unit, 7 nozzles
Delivery trough
Double end chamfering machine
Demagnetizer
Forster-Defectomat 2842 defectomat
C-20 Omron PLC



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SCHUMAG KZ RP IB COMBINED DRAWING MACHINE, Line 2 Stk. #110767

Draw sections: 9mm thru 22mm Round
8mm thru 12mm Square
9mm thru 19mm Hex.
Length of the bars: Between 3 and 6 meters
Max. drawing speed: 60m/min. for rounds 9-18mm
40m/min. for rounds 19-22mm
40m/min. perfil
Operating Voltage: 220 volts
Main Motor: 201 kW DC

- COMPONENTS:**
Vertical Payoff, Tilttable, 2500kg
2 Plane pre-straightener
BANFI DESCALER 75 Sand blast, wheelabrator, 3 wheels
Main drawing section with pneumatic clamping on carriages
2 Plane straightener, 16 roll
Mechanical cut-off
Tube guides
Polishing/straightening Unit, 7 nozzles
Delivery trough
Double end chamfering machine
Demagnetizer
Forster-Defectomat 2842 defectomat
C-20 Omron PLC



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SCHUMAG TYPE COMBINED DRAWING MACHINES (2 Available), Line 5 Stk. #110770 and Line 6 Stk. #110771



Draw sections:
5mm thru 7mm Round

Length of the bars:
Between 3 and 4.5 meters

Max. drawing speed:
45m/min.

Operating Voltage:
220 volts



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Main Motor:
45 kW DC

COMPONENTS:
Vertical Payoff, Tilttable, 2500kg
Horizontal pre-straightener
Main drawing section with pneumatic
clamping on carriages
Mechanical cut-off
Tube guides
Polishing/straightening Unit
Delivery trough
Demagnetizer
CQ M1 Omron PLC



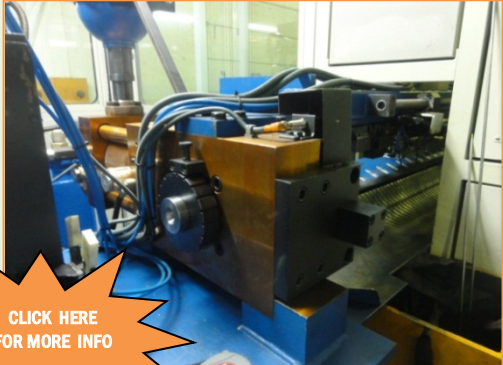
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SOLLING NO. SCR-200 HYDRAULIC AUTOMATIC SHEAR, Stk #110794

Material: Steel bars max. strength 85kg/mm2
Bar length: 3000-6000mm
Bar diameter: 6mm min. – 26mm max.
Cut-off length: 150mm min. – 2320mm max.

COMPONENTS:
Bar loader with feeder
Bar feed
Hydraulic central
Belt conveyor extractor
Guard



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SCHUMAG TYPE COMBINED DRAWING MACHINE



Draw sections: 6mm thru 10mm Round
Length of the bars: Between 3 and 5 meters
Max. drawing speed: 60m/min.
Operating Voltage: 220 volts
Main Motor: 45 kW DC

SOLD

SCHUMAG KZ RP I COMBINED DRAWING MACHINE



Draw sections: 6mm -10mm Round: 8mm-10mm
Square: 5mm-11mm Hex.
Length of the bars: Between 3 and 5 m
Max. drawing spd: 60m/min. rds: 40m/min. perf.
Operating Voltage: 220 volts
Main Motor: 75 kW DC

SOLD

SCHUMAG KZR OB COMBINED DRAWING MACHINE



Draw sections: 3mm thru 8mm Round
Length of the bars: Between 3 and 4.5 meters
Max. drawing speed: 80m/min.
Operating Voltage: 220 volts
Main Motor: 45 kW DC

SOLD

FOR MORE INFORMATION CONTACT:

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