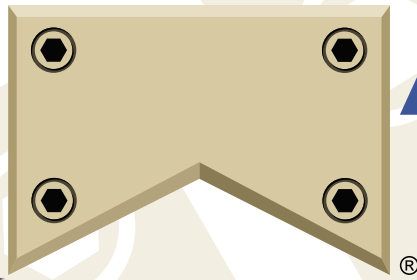


PUBLIC

AUCTION

**2004 POWDER
COATING LINE**

Available immediately
by Private Treaty
see back
page for details!



**CORPORATE
ASSETS INC**

**UNABLE
TO ATTEND?
BID BY PROXY!**



NHD GROUP LTD.

AUCTION:

Tuesday, May 15, 2007 at 10:30 A.M.

575 Conestoga Boulevard, Cambridge, Ontario, Canada N1R 7P5

"Let Our Experience Be Your #1 Asset"™

CNC MESH WELDERS

IDEAL 1998 GA 212 (10) welding heads, (5) 100 KVA transformers, 48" x 90" table, automatic line wire feeding, automatic cross wire feeding device, s/n 223327

IDEAL 1996 GA 516 (14) welding heads, (7) 100 KVA transformers, 68" x 120" table, automatic line wire feeding, automatic cross wire feeding device, s/n 221031

IDEAL 1991 GA 212 (10) welding heads, (5) 100 KVA transformers, 48" x 90" table, automatic line wire feeding, automatic cross wire feeding device. Includes 2 clipping attachments and 2 center splitters, s/n 213583

IDEAL GA 200-36 (6) welding heads, (3) 63 KVA transformers, 32"x 84" table, automatic cross wire feed, s/n 202780

CLIFFORD 1998 VERSAWELD 125 KVA (2) 52" x 52" grids, 440 volts with 550 volt transformer, Sutron BT 20 controller, tooling (in service 1999), s/n 8766-12/98

IDEAL line wire feeding system-fits model 212 welders

IDEAL spare control box for mesh welder, s/n 213583

AUCTION CONDUCTED BY CORPORATE ASSETS INC.

For further information
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Tel: (416) 962-9600
Fax: (416) 962-9601
Email: info@corpassets.com
Web: www.corpassets.com
Toronto • Montreal • Chicago



IDEAL GA 212 10 head mesh welder



IDEAL GA 516 14 head mesh welder



IDEAL GA 200-36 6 head mesh welder



IDEAL GA 212 10 head mesh welder

This brochure is only a partial listing. VISIT OUR WEBSITE FOR



LEWIS 35V8 .156 to .375 wire straightening & cutting machine



LEWIS 25 V5 HS .062 to .312 wire straightening & cutting machine



LEWIS 1SHV HS .031 to .135 wire straightening & cutting machine



WAFIOS RF 41 HS .120 to .395 wire straightening & cutting machine

WIRE STRAIGHTENING & CUTTING MACHINES

LEWIS 1998 2SV5 HS .062 to .312 wire dia., 6' max cutoff, 65 to 400 FPM, tooling, s/n 321-6

LEWIS 1999 2SV5 HS .062 to .312 wire dia., 8' max cutoff, 65 to 400 FPM, tooling, s/n 372-8

LEWIS 1995 3SV8 .156 to .375 wire dia., 12' max cutoff, 60 to 250 FPM, tooling, s/n 114-12

LEWIS 1990 1SHV .031 to .135 wire dia., 6' max cutoff, 25 to 400 FPM, tooling, s/n 121-6

WAFIOS RF 41 .120 to .395 wire dia., 12' cutoff, tooling, s/n 25331019

WAFIOS R 31 1.5mm to 7.0mm wire dia., 12' cutoff, tooling, s/n 26106151

WAFIOS R 3 1.5mm to 7.0mm wire dia., 15' cutoff, tooling, s/n 26105797

WAFIOS R 3 1.5mm to 7.0mm wire dia., 8' cutoff, tooling, s/n 26105812

PATTERSON 2A .062 to .250 wire dia. 8' cutoff



WAFIOS R 31 1.5mm to 7.0mm wire straightening & cutting machine



WAFIOS R 3 1.5mm to 7.0mm wire straightening & cutting machine



CLIFFORD VERSAWELD 125 KVA CNC welder with Sutron BT controller inset

TUBE BENDER

PINES 3T vertical tube bender with 7.5 ton RPM tonnage, 6¾" ram stroke, 7⅞" maximum open height, 20 HP hydraulic pump motor, 2,000 PSI, ram speed 630 in/min, s/n 44361-78020

WIRE BENDERS

(2) CUSTOM pneumatic index benders with ¾" wire cap.

(2) CUSTOM pneumatic double benders with ¾" wire cap.

CUSTOM pneumatic double loop bender with ¼" wire cap.

CUSTOM heavy duty pneumatic bender with ¾" flat bed cap. and ½" wire cap.

PRESS BRAKES

(2) PIRANHA 2006 35-GP CNC hydraulic press brakes with 6' bed, 35 ton bending cap., 23 ton punching cap., 4" variable stroke, 20" strokes per minute approach and return speed, 14.5" open height, with AUTO-MEC CNC 150 3-axis back gauge, PIRANHA gold series control system, CORPTEC safety cage, s/n 1057, 1053

DARLEY EHP35 20/15 35 ton hydraulic press brake with 80" bed and RAM, 60" between housings, 6" stroke, 12" open height, s/n 12537

CHICAGO 255 press brake with 35 ton cap., 6' bed, s/n L768

FARINA PFO/B/20 hydraulic press brake with 20 ton cap., 60" bed and RAM, 5" stroke, 12" open height, s/n 209786/87

CHICAGO 265 press brake with 25 ton cap., 6' bed and ram, s/n L13119

CHICAGO 10 ton brake with 32" bed

LEWIS 80 ton x 10' mechanical press brake

DIACRO 15 ton press brake with 36" bed, 10" open height, 4" stroke

CUSTOM head frame bender up to ¾" cap. pneumatic

PRESSES

BROWN BOGGS 515LW OBI press with 40 ton cap., 5" stroke, 13" shut height, 106 SPM, bed 28" x 18.5", ram, 18" x 12", s/n 69370

L & J 40 ton OBI press with 4" stroke, 14" shut height, 50 SPM, bed 30" x 21"

(2) BROWN BOGGS 13 L OBI presses

AMROX 20 ton hydraulic shop press

DH STOLL 15 ton press with 20" x 18" bed, 3" stroke, 50 SPM, s/n 23881

SHEARS

FABMASTER 2003 S1025 hydraulic squaring shear with 10' x ¼" cap., front operated power back gauge, (2) 48" squaring arms, support arms, s/n 055

ACCUR SHEAR 813510 power squaring shear with 10' x 10 ga. cap., power back gauge, s/n 704

EDWARDS D-O hydraulic squaring shear with 60" x 10 gauge cap., s/n 823880332



PINES 3T vertical tube bender



DARLEY EHP35 20/15
35 ton hydraulic press brake



PIRANHA 35-GP 35 ton CNC hydraulic press brake



FABMASTER S1025 10' x ¼" cap. squaring shear



ACCUR SHEAR 10' x 10 gauge shear



**This Sale
Will Be
Conducted
in US
FUNDS**

< View of press
brake tooling

This brochure is only a partial listing. VISIT OUR WEBSITE FOR



CUSTOM double shaft roller welder



CUSTOM double shaft roller welder



YASNAC ERC U065WS robotic mig welder



DARBERT CY-5 1760 tool room lathe



View of **TOYOTA** 5FBEC15 3,200 lb. forklift

**AUCTION CONDUCTED BY
CORPORATE ASSETS INC.**
For further information contact us at:
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Tel: (416) 962-9600
Fax: (416) 962-9601
Email: info@corpassets.com
Web: www.corpassets.com
Toronto • Montreal • Chicago



RAYMOND EASR45II, 4,500 lb. reach truck

ROLLER WELDERS

CUSTOM double shaft roller welder 48" x 60" table, (10) welding heads, (3) 75 KVA transformers

CUSTOM double shaft roller welder 50" x 50" table, (8) welding heads, (2) 120 KVA transformers, Robotron controls

CUSTOM double shaft roller welder 56" x 48" table, (8) welding heads, (2) 120 KVA transformers, Robotron controls

CUSTOM double shaft roller welder 48" x 36" table, (8) welding heads, (2) 120 KVA transformers

CUSTOM double shaft roller welder 40" x 48" table, (6) welding heads, (1) 150 KVA transformer, (1) 120 KVA transformer

CUSTOM single shaft roller welder 26" x 38" table, (4) welding heads, (1) 120 KVA transformer, Robotron series 30 controls

CUSTOM single shaft roller welder 48" x 36" table, (4) welding heads, no transformer

WELDING ROBOT

YASNAC 172955-2-1-3 ERC U065WS robotic mig welder with YASNAC ERC control

WELDING DEPARTMENT

LINCOLN 2004 POWER MIG 255 mig welder, s/n 1693-2 10583

(2) LINCOLN 2005 POWER MIG 255C mig welders, s/n K2416-2 11218

LINCOLN 2003 IDEALARC 250 amp ac/dc arm welder

AIRCO DIP-COR 300 mig welder

HOBART TIGWAVE 250 ac/dc tig welder

METALAX TW375 tig welder, s/n 250885-1

WELDING DEPARTMENT, CONTINUED

LORRS 110 BW butt welder with 10 KVA cap., s/n 87912554

MAWER 10 KVA butt welder

LORRS 130 BW butt welder 30 KVA, press welder with TE90 Mark II control, s/n 188-3882

F-H WELDING ERC-12-150 press type welder with 150 KVA cap., s/n 77140

F-H WELDING 450-AS-29 press type welder with 150 KVA cap., s/n 3721

CUSTOM 4 hand bridge welder

WELDOMATIC 25 KVA rocker arm welder with 30" throat, s/n 2995

PROGRESSIVE EA-75-36 75 KVA rocker arm welder with 36" throat, s/n 3472

LECCO 2002 NKLP 46 50 KVA rocker arm welder with 24" throat, HWH MP510 control, s/n HG311-003

TECNA 1997 50 KVA welder with 24" throat, TE90 Mark II control, s/n 10-14/97

WELDOMATIC AF 30 KVA rocker arm welder with 20" throat, s/n 1098

MAWER 75 KVA rocker arm welder with 32" throat, TE 90 Mark II control, s/n 5238

WELDOMATIC AF25 KVA rocker arm welder with 20" throat, s/n 3033

WELDOMATIC AF2A 50 KVA rocker arm welder with 24" throat, s/n 1750

MAWER RA 30 KVA rocker arm welder with 18" throat, s/n 272609

WELDOMATIC AF2B 50 KVA rocker arm welder with 32" throat, s/n 2390

TECNA 1998 462251 50 KVA rocker arm welder with 21" throat, TEC 90 Mark II control, s/n 1190/98

MACHINE TOOLS

POWERMATIC 87 vertical bandsaw with 20" throat, blade welder and girder, s/n 587136

H RUHL 25" cap. hacksaw with 2" blade

OMEGA 2003 radial arm saw with 36" travel, 4 HP, s/n 204587

DELTA UNISAW 10" tilting arbor saw

SOCCO 12" automatic cold saw with 3 HP motor, swivels T-90, s/n 1088P

ESSBECO 2' radial arm drill 100 to 1,280 RPM, 2 HP, s/n 2560

NORTON 6-18 hydraulic surface grinder with 6" x 18" chuck, s/n 11940

DoALL G-1 6" x 18" cap. hydraulic surface grinder with 6" x 18" electromagnetic chuck

DARBERT CY-5 1760 G tool room lathe with 17" swing over bed, 60" between centers, 20 to 2,000 RPM, and metric threading, 2½" spindle bore, s/n 89112782

(2) FIRST LC185VS ram type turret mill with 3 HP, 10" x 50" table, power table feed, 580 to 3,000 RPM, s/n 90403846, 84010688

POWERMATIC MILLRITE ram type mill with 7" x 30" table, 75 to 1,080 RPM, s/n 74-4-65



LORRS 130 BW 30 KVA butt welder



ESSBECO 2' radial arm drill



MAWER 75 KVA rocker arm welder



LEROI D6255 125 HP air compressor



FOX G1 plus stretch wrapping machine

SOCCA 12" automatic cold saw



LECCO NKLP 50 KVA rocker arm welder



FIRST LC185VS ram type mill



View of **SULLAIR** 75 HP compressor and **COMPAIR** 50 HP compressor



Pneumatic index bender



View of tote bins & racks

This brochure is only a partial listing. VISIT OUR WEBSITE FOR



F-H WELDING
ERC 12-150
press type welder



DUSTKOP
dust collector



FARINA PFO/B/20 20 ton
hydraulic press brake



EDWARDS D-O 60" x 10 gauge shear



G.W. KING 3 ton twin girder overhead crane



CUSTOM 3/8" head frame bender



40' x 50' x 9.5' mezzanine



POWERMATIC 87
vertical bandsaw



View of welder tooling

**This
Sale
Will Be
Conducted
in
US FUNDS**

FORKLIFTS

TOYOTA 5FBEC15 3,200 lb. cap., electric forklift with 169" lift, 42" forks, solid tires, s/n 20183

TOYOTA 5FBEC15 3,200 lb. cap., electric forklift with 169" lift, solid tires, twin mast

(2) TOYOTA 5FBEL15 3,200 lb. cap., electric forklift with 169" lift height, solid tires, twin mast, s/n 28706, 21438

TOYOTA 5FBEC15 3,200 lb. cap. electric forklift with 169" lift, solid tires, twin mast, s/n 22773

RAYMOND 2002 EASR45II electric reach truck with 4,500 lb. cap., side shift, 211" lift height, s/n E24-99-1452C

(5) FERRO FIVE FR SERIES chargers with compucharge control

BT BTFRT20M/4 side reach with 4,400 lb. cap., 157" lift height, s/n 958

AIR COMPRESSORS & DRYERS

SULLAIR 16-75 75 HP air compressor, s/n 5035170

COMPAIR HYDROVANE 218 50 HP air compressor

LEROI D6255 125 HP air compressor, s/n 4086X10

COMPAIR K800A air dryer R22 refrigerate 16 lb. cap., s/n v70823

ATLAS COPCO FD160 air dryer, s/n 313414

CRANES

G.W. KING twin girder overhead crane with 3 ton cap., 30' span

G.W. KING twin girder overhead crane with 5 ton cap., 30' span

CONTROL 5 ton hoist on 40' I BEAM travels 30'

FACTORY EQUIPMENT

(10) MOBILE 5,500 lb. cap. pallet trucks

FACTORY CAT 34 floor sweeper, s/n 34-13200

FOX GI-plus stretch welding machine with 56" dia. table, s/n 10240512

40' x 50' x 9.5' mezzanine

DUSTKOP dust collector, s/n 0011040P

(300) steel bins, 32" x 38" x 30" cap.

ALSO shop fans, inflammable cabinet, cantilever racking, notching dies, V dies, offset dies, rectangle dies and fencing, guarding for machines, lockers, cafeteria, tables, chairs, granite surface plates, over 300 sections of medium duty racking, conveyors, digital floor scale, welder tooling, press brake, dies, ladders, strapping machines, maintenance supplies, toolboxes, hand tools, drill presses, vises, racking, etc.

SUBJECT TO PRIOR SALE - PLEASE CONTACT AUCTIONEER FOR DETAILS



ITW GEMA powder coating line



View of ITW reclaim



AUTOMATED JETTING SYSTEMS
5 stage wash



View of guns



View of dry-off oven



GUSPRO cleaning oven



View of ITW GEMA controls

IMMEDIATELY AVAILABLE BY PRIVATE TREATY

POWDER COATING LINES

2004 ITW GEMA powder coating line TYPE ASO-2 with 13 guns 68" x 48" opening, ITW reclaim, ITW GEMA GEMATIC controls, NORTECH colour change technology, s/n 4001-00788 with:

AUTOMATED JETTING SYSTEMS 3 stage stainless wash 3500 btu, 48.5 HP, 60" x 52" opening. stage 1 zone length 17'6", stage 2 zone length 5'10", stage 2A zone length 1'6", Stage 3 zone length 5'10"; operating temperature 150 degrees fahrenheit stage 1, stage 2, stage 2A, and stage 3 ambient

AUTOMATED JETTING dry-off oven 55¾ HP, natural gas, 3,500 btu input, 60" x 52" opening conveyor system, s/n 5083-B

Combination pay-off & bake oven: oven length 67', oven width 22'6", oven height 11'1"

Combustion chamber: operating temperature 425 degrees fahrenheit max burner cap. 3,500,000 btu/hr with type conveyor system x 348 forged 3" pitch, 24,000 lb. tensile strength

GUSPRO cleaning oven 1,250,000 max btu/hr, hook burn-off furnace, 54" x 48" x 65" high, cart load 3,600 lb., process burner 500,000 btu/hr, oxidizer burner heat input 750,000 btu/hr

UPCOMING AUCTIONS

Sigama Usinage & Fabrication Ltée

Trois-Rivières, Quebec, Canada • Tuesday, May 8 • 9:30 A.M.

BID, BUY & GO!™

24 Hour Online Auction

Starting Monday, May 14 • 12:00 Noon

Contact us to consign your surplus equipment at this auction

Algoods Inc./Tower Automotive

Toronto, Ontario, Canada • Wednesday, May 16 • 9:30 A.M.

MEMBER IN GOOD STANDING:



INSPECTION

Monday, May 14th, 2007, 9:00 A.M. to 5:00 P.M.

DIRECTIONS

Please visit our website for directions at www.corpassets.com

ACCOMMODATIONS & CAR RENTALS

Please visit our website for details at www.corpassets.com

PAYMENT

Please visit our website at www.corpassets.com. A Buyer's Premium will apply at this sale. **This sale will be conducted in US funds.**

REMOVAL

Small items by Wednesday, May 16th, 2007, 5:00 P.M.; remainder of items by Friday, May 25th, 2007, 5:00 P.M. - No exceptions.

TERMS

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