

THURSDAY, SEPTEMBER 25TH COLD HEADING, CNC & AUTOMATIC MACHINING FACILITY PUBLIC AUCTION

Select Major Items
To Be Offered Online At
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See Pg. 5 For Instructions & Terms



1/4" X 16"
Capacity

NEW
1995

1/4" Amba Aachener Maschinebau Model BM-6 Automatic Extra Long Bolt Heading Machine



NEW
1989

12MM Asahi Okuma Model AOT-12XL Extra Long Stroke Transfer Header



NEW
1998

(2) Gildemeister Model MF Twin 65 Opposed Twin Spindle CNC Turning/Milling Centers



(4) 2-5/8" Acme Gridley Model RB-6 Six-Spindle Automatic Bar Machines

Featuring: 1/4" Amba BM-6 Extra Long Bolt Header, (6) Long Stroke Headers By Asahi Okuma, Asahi Sunac & Nakashimada To 1/2" Capacity (New as 1998), (3) National 3-Die Boltmaker's, (3) Saspi Thread Rollers Up To 1" Cap. (New as 1995), 1/2" EW Menn Profile Thread Roller (New 1998), Angor Roller, (9) Wire Drawers To 1/2" By F.E., Wire Pointers, Wafios Nail Headers, Fasteners Feed, Sorting & Assembly Machinery, (2) Gildemeister MF Twin 65 CNC Turning Centers (New 1998), Gildemeister GLD-25L-5A CNC Screw Machine (New 1998), All w/ Lemca Bar Feeds, Deckel Maho DMU-50V & DMC-63V CNC Vertical Machining Centers (New 1998), (4) Dyna CNC Vertical Machining Centers, Large Quantity Tooling, (8) Acme Gridley Bar Machines, Conomatic Bar Machine, Large Quantity Tooling, Small Parts Packaging & Assembly Equipment, Presses, Toolroom Machinery, Ransohoff Parts Washer, Inspection, Shop & Office Equipment.

PLANT CLOSED - TWO LOCATIONS ONE DAY
**MAJOR COLD HEADING,
CNC & AUTOMATIC
MACHINING FACILITY**

Starting At: 3991 Munson Highway

Continuing At: 14587 Day Road

Hudson, Michigan 49247

30 Miles South of Jackson, Michigan

SALE DATE:
Thursday,
September 25th
Starting at 9:00 AM

INSPECTION:
Wednesday, Sept. 24th
9:00 AM to 4:00 PM

NEW & IMPROVED WEBSITE
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Upcoming Sale Information,
Printable Color Brochures,
Printable Lot Listing Catalogs,
Downloadable Forms,
Complete Terms of Sale



NEW
1998

Five Axis

Deckel Maho Model DMU-50V Five-Axis CNC Vertical Traveling Column Universal Milling & Boring Machine



NEW AS
1995

(3) Saspi Model Automatic Flat Die Thread Rollers Up To 1"

SALE UNDER THE MANAGEMENT OF



Cincinnati Industrial Auctioneers Inc.

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INTERNET: cia-auction.com for printable brochures, catalog, terms and pre-bidding



THURSDAY, SEPTEMBER 25TH - 9:00 AM



NEW
1989

1/2" Asahi Okuma Model AOT-12L Two-Die Two-Blow Long Stroke Cold Header



NEW
1998

8MM Asahi Sunac Model AT-810 Long Stroke Transfer Header



NEW
1998

(2) 6MM Asahi Sunac Model AT-675 Long Stroke Transfer Headers



NEW
1995

1/4" Nakashimada Model H20-L Ultra Long Stroke Cold Header



(2) 1/2" National 3-Die Boltmakers



NEW
1995

1/4" X 16"
Capacity

1/4" Amba Aachener Maschinebau Model BM-6 Automatic Extra Long Bolt Heading Machine

AUTOMATIC BOLT HEADING MACHINE For Extra Long Bolts

1/4" Amba Aachener Maschinebau Model BM-6 Automatic Extra Long Bolt Heading Machine; S/N 4126, 1/4" (6 mm) Max Wire Diameter, 16" (400 mm) Max Bolt Length, 4 3/4" Min Bolt Length, 4" Thread Length, Will Feed Wire From Coil, Straighten & Cut the Wire, Two-Blow Heading, Pointing & Thread Rolling (New 1995)

SEE PHOTO

COLD HEADERS

12MM Asahi Okuma Model AOT-12XL Extra Long Stroke Transfer Header; S/N 12XL-12-115, 1/2" Max Wire Cut-Off Diameter, 9-11/16" Max Cut-Off Length, 7-1/2" Max Kick-Out Length, 1" PKO Stroke, Asahi Okuma Wire Drawer, 2-Plane Straightener, 100 PPM (New 1989)

SEE PHOTO

1/2" Asahi Okuma Model AOT-12L Two-Die Two-Blow Long Stroke Cold Header; S/N T-12L-11-114, 1/2" Max Cut-Off Diameter, 6-11/16" Max Cut-Off Length, 7-1/2" Max Kick-Out Length, 1" PKO Stroke, 2-Plane Straightener, 120 PPM (New 1989)

SEE PHOTO

8MM Asahi Sunac Model AT-810 Long Stroke Transfer Header; S/N AT810-20-159, 5/16" Max Cut-Off Diameter, 5" Max Cut-Off Length, 4" Max Shank Length, 200 PPM, Wiper Mechanism, PKO, Bushing Cut-Off, 2-Plane Straintener (New 1998)

SEE PHOTO

(2) 6MM Asahi Sunac Model AT-675 Long Stroke Transfer Headers; S/Ns AT-675-19-177 & AT-675-25-223, 1/4" Max Cut-Off Diameter, 3-3/4" Max Cut-Off Length, 3" Max Kick-Out Length, 240 PPM, PKO, Wiper Mechanism, Bushing Cut-Off, 2-Plane Straightener, (1) w/ DP Sensor (New 1998)

SEE PHOTO

1/4" Nakashimada Model H20-L Ultra Long Stroke Cold Header; S/N 951106, 1/4" Max Cut-Off Diameter, 7 5/8" Max Cut-Off Length, 7" Max Kick-Out Length, PKO, 60 PPM (New 1995)

SEE PHOTO

5/8" Manville Model No. 4 Double Stroke Open Die Cold Header; 5/8" Max Cut-Off Diameter, 6" Max Blank Length

BOLTMAKERS

3/4" National 3-Die Boltmaker; S/N 18566, 3/4" Cut-Off Diameter, Alloy 1-1/2" - 6" Min/Max Shank Length, 1-1/2" - 9" Cut-Off Length, 3" Thread Length, 50 PPM, Ajax Drawer to be Sold Separate (New 1954)

SEE PHOTO

> **1-1/8" Ajax Houge Model #5 In-Line Wire Drawer;** S/N DA 635, 1-1/8" Max Wire Diameter, 13" Max Stroke, 60 SPM, Used on 3/4" National Boltmaker

(2) 1/2" National 3-Die Boltmakers; S/Ns 18348 (1950) & 27874 (1961), 1/2" Max Cut-Off Diameter, 5" Max Shank Length, 6-1/2" Max Cut-Off Length, 70 PPM (New 1990)

SEE PHOTO

THREAD ROLLERS

1" Saspi Model GV-8-60 Automatic Flat Die Thread Roller; 1" Max Diameter of Bolt, 165MM Max Thread Length, 200MM Max Shank Length, 50-70 PPM, Elevator Type Hopper, Heavy Duty Tie Rod Construction Over Die Pocket

SEE PHOTO

1/2" E.W. Menn Model 60/100H High Performance Profile Thread Roller; S/N 98003, 8-12MM Diameter Capacity, Up to 150MM Part Length, 40-480 PPM, 32" Vibratory Bowl Feeder (New 1998)

SEE PHOTO



3/4" National 3-Die Boltmaker

COLD HEADING, CNC & AUTOMATIC MACHINING FACILITY



**NEW
1989**

12MM Asahi Okuma Model AOT-12XL Extra Long Stroke Transfer Header

14MM Saspi Model GV4-40 Automatic Flat Die Thread Roller; S/N 622, 6-14MM Screw Blank Capacity, 100MM Max Thread Length, 120MM Max Shank Length, Spectrum Loading System for Feeding (New 1995) **SEE PHOTO**

14MM Saspi Model GV5-40 Automatic Flat Die Thread Roller; S/N 482-90, 6-14MM Screw Blank Capacity, 100MM Max Thread Length, 120MM Max Shank Length, Vibratory Bowl Feeder (New 1990) **SEE PHOTO**

Angor Model ITR-8 Thread Roller; S/N ATR-8-101, Size #10 Thread Dies, 3 1/2" Max Thread Length, 275 PPM, Vibratory Bowl Feeder, ACE 300 Plus Counter **SEE PHOTO**

Kinefac Model MC-5-F Kine Thread Roller; S/N T-1-353, Spindle Speeds to 957 RPM, 1 1/2" Max Diameter Thru Feed, 2" Max Diameter Infeed, 2" Spindle Diameter, 5HP, Hydraulic, PB Controls, Foot Pedal, Munson Hwy **SEE PHOTO**

1/2" Waterbury Farrell Model #30 Incline Thread Rolling Machine; S/N 8698663, 1/2" Max Thread Diameter, 4" Max Thread Length, 60 PPM

(2) 1/2" Waterbury Farrell Model #30 Hand Feed Thread Rollers; 1/2" Max Thread Diameter, 2 1/2" Max Thread length, 60 PPM

WIRE DRAWERS

1/2" E.E. Model DTVA-2075-36 In-Line Wire Drawer; S/N 896-7437, 1/2" Diameter Capacity, 36" Capstan, 75 FPM (New 1996) **SEE PHOTO**

3/8" E.E. Model DTVA-1090-28 In-Line Wire Drawer; S/N 998-7809, 5/16" Nominal Wire Diameter, 90 FPM, 28" Capstan 10 HP Motor (New 1998)

1/4" RMG Model 45-0588-01 In-Line Wire Drawer; S/N 8308997, 1/4" Nominal Wire Diameter, 88 FPM, 20" Capstan, 5 HP Motor (New 1983)

(2) 5/16" E.E. Model DTVA-0770-24 In-Line Wire Drawers; S/N's 998-8908 & 998-7807, 1/4" Nominal Wire Diameter, 70 FPM, 7HP, 24" Capstan (New 1998)

5/16" E.E. Model DTVA-0790-24 In-Line Wire Drawer; S/N R10008A, 1/4" Nominal Wire Diameter, 90 FPM, 7HP, Capstan (New 1990) **SEE PHOTO**

3/8" E.E. Model DTVA-30300-28 In-Line Wire Drawer; S/N 697-7577, 3/8" Diameter Capacity, 28" Capstan, 300 FPM (New 1997) **SEE PHOTO**

1/2 E.E. Model PF-07-36 In-Line Wire Drawer; S/N 268683, 36" Capstan

1/2 E.E. Wire Drawer; 36" Capstan Wire Drawer

NAIL HEADERS

Wafios Model N140 Nail Header; .120-.180 Min/Max Wire Diameter, 1/2"-5 3/4" Min/Max Wire Length, 370 PPM

Wafios Model N100 Nail Header; S/N 4062223, .087-.149 Wire Diameter Range, .512-4.094 Nail Length Range, 430 PPM **SEE PHOTO**

Wafios Model N5 Nail Header; S/N 4079026, Machine is in Pieces

POINT FORMERS

Taihei Model THP-22L High Speed Point Former; S/N THP-22L-2026 (New 1998) **SEE PHOTO**

Somavis Model T6 High Speed Former; S/N 25006, 1.6-6MM Min/Max Diameter, 6.35-76.2MM Min/Max Shank Length (New 1977)

WIRE POINTER

Vaughn Portable Wire Pointer; 2 Plane Wire Pointer, Unit on Coasters for Mobility, Up to 3/4" Diameter Capacity **SEE PHOTO**



**NEW
1998**

1/2" E.W. Menn Model 60/100H High Performance Profile Thread Roller



1" Saspi Model GV-8-60 Automatic Flat Die Thread Roller



**NEW
1995**

14MM Saspi Model GV4-40 Automatic Flat Die Thread Roller



Angor Model ITR-8 Thread Roller

TWO LOCATIONS ONE DAY

This Auction Consists of Two Locations that are Only a Few Miles Apart. All Buyers Must Proceed to the Munson Highway Location Where the Auction Office & Start of Sale will be Located.

After we Auction all Items at the Munson Highway Location we will Proceed to the Day Road Facility & Continue the Auction.

See Item Description or Auction Catalog for Exact Item Location.

The Day Road Facility will be Open for Inspection while the Sale is in Progress at the Munson Highway Location.

MORE FASTENER RELATED EQUIPMENT

Please see Page 6 for More Fastener Related Equipment Including Photos of the Wire Drawers, Along with Pictures and Info on the Packaging, Sorting, & Assembly Equipment



Kinefac Model MC-5-F Kine Thread Roller



Wafios Model N100 Nail Header



**NEW
1998**

Taihei Model THP-22L High Speed Point Former



THURSDAY, SEPTEMBER 25TH - 9:00 AM



Gildemeister Model GLD 25L-5A CNC Swiss Type CNC Turning Center



(4) 2-5/8" Acme Gridley Model RB-6 Six-Spindle Automatic Bar Machines



(3) 1-1/4" Acme Gridley Model RA-6 Automatic Bar Machines



Partial View Late Model Inspection Equipment



Partial View Lyon Tooling Cabinets



(2) Gildemeister Model MF Twin 65 Opposed Twin Spindle CNC Turning/Milling Centers

TWIN SPINDLE CNC TURNING CENTERS

(2) **Gildemeister Model MF Twin 65 Opposed Twin Spindle CNC Turning/Milling Centers**; S/Ns 407410 & 407399, Siemens Sinumerik CNC Control, 7.874" Chuck Cap., Equipped w/ Collet & 3-Jaw Chucks, 9.44" Dia. Of Max Circumference, 7.87" Max Turn Dia., 31.49" Max Spindle Space, 7.48" X-Axis, 21.85" Z-Axis, 23.62" Z-Axis Spindle 2 Travel, 2.55" Spindle 1 & 1.65" Spindle 2 Capacity, 6.69" Spindle 1 & 5.51" Spindle 2 Nose Dia., 3.11" Spindle 1 & 2.20" Spindle 2 Hole Dia., Spindle Speeds to 5,000 RPM Spindle 1 & 6,300 RPM Spindle 2, (2) 12-Position Live Tool Turrets, Live Tool Spindle Speeds to 4,200 RPM, Approx. 15,000 & 13,500 Hours Showing, Chip Conveyor, Munson Hwy. **(New 1998)** **SEE PHOTO**

(2) **Iemca Model TAL Auto 65/38 Magazine Bar Feeds**; S/Ns 9805U408 & 97090105, Munson Hwy. **(New 1998)** **SEE PHOTO**

Large Quantity Standard & Live Toolholders; Most Mfg. By Eppinger, (25) Live Tools, (75) Standard Tools, 1" Shank Type, Munson Hwy.

Microcentric Collets Set w/ Chucks

CNC SWISS TYPE TURNING CENTER

Gildemeister Model GLD 25L-5A CNC Swiss Type CNC Turning Center; S/N 5400/02, Fanuc Series O-TT Control, 0.98" Max Turn Diameter, 1.18" X-Axis, 6.29" Y-Axis, 8.66" Z-Axis, 3.93" X2 Cross Stroke, 10.62" Z2 Longitudinal Stroke, 6-Position Rear Turret, Collet Chuck, Chip Conveyor, Munson, Hwy **(New 1998)** **SEE PHOTO**

Iemca Model Mini Boss 325 Magazine Bar Feed; S/N 9805U406, Munson Hwy. **(New 1998)** **SEE PHOTO**

CNC MACHINING CENTERS

Deckel Maho Model DMU-50V Five-Axis CNC Vertical Traveling Column Universal Milling & Boring Machine; S/N 550-5034, Deckel Maho Mill Plus/Heidenhain CNC Control, 500MM X-Axis Travel, 380MM Y-Axis Travel, 380MM Z-Axis Travel, 8,000 RPM Spindle, 40 Taper Spindle, (2) 12-Position ATCs, Chip Conveyor, Visi-Port Window, Pendant Control, Munson Hwy. **(New 1998)** **SEE PHOTO**

Deckel Maho Model DMC-63V CNC Vertical Machining Center; S/N 2885-0004932, Spindle Missing From Machine, Sinumerik 81 OD CNC Control, 31-1/2" X 19-3/4" Table, 8,000 RPM Spindle, 40 Taper, 24-Position ATC, Chip Conveyor, Munson Hwy. **(New 1998)** **SEE PHOTO**

> **Lehmann Model EA410 4th Axis**

Dyna Mechatronics Model DM3220 CNC Vertical Machining Center; S/N 8473, Dyna 4M CNC Control, 20" X 39-1/2" Table, 24-Position ATC, 40 Taper Spindle, Munson Hwy. **(New 1998)** **SEE PHOTO**

> **Haas Dual 4th-Axis Indexing System**; Tailstocks, Mounted on Steel Plate

AUTOMATIC BAR MACHINES

(4) **2-5/8" Acme Gridley Model RB-6 Six-Spindle Automatic Bar Machines**; S/N 84323A, w/ 1st Position Cross Slide Piggy Back Form, 3rd Position Shave, 5th & 6th Position Cut-Off, 5th Position Slide, Saddles in All Positions, Mist Extractor, S/N 84550A, w/ 1st & 2nd Position Forms on Cross Slide, 3rd Position Shaved, 4th & 5th Position Cut-Off, 6th Position Form, 4th Position Threading, 5th Position Slide, Saddles on 1st, 2nd, 3rd, & 6th, Mist Extractor, S/N 84121A, w/ 1st Position Piggy Back Form Holder, 3rd Position Shaved, 5th Position Cut-Off, 6th Position Form Holder, 4th Position Recess Holder, Saddles in All Positions Except 5th, Endslide, Mist Extractor & S/N 84317A, w/ 4th Position Thread Roll, 5th Position Cut-Off, Saddles in All Positions, Mist Extractor, All at Munson Hwy. **SEE PHOTO**

1-1/4" Cone Conomatic Eight-Spindle Automatic Bar Machine; S/N 8930, Double Feed Out to 14", 1st Position Form, 2nd Position Stamp, 3rd Position Shave, 4th Position Roller Support & Knee Turner, 5th, 6th & 7th Position Cut-Off, 5th Position Threading, Munson Hwy.

(3) **1-1/4" Acme Gridley Model RA-6 Automatic Bar**

Machines; S/N 71987, w/ 1st & 2nd Position Form Rollers, 5th Position Cut-Off, 6th Position Form Holder, 4th Position Recess Holder, Saddles in All Positions Except 5th, Endslide, Mist Collector, S/N 70111, w/ 1st Position Form, 4th Position Threading, 5th Position Cut-Off, 6th Position Form, Saddles in All Positions, Mist Extractor, & S/N 71371, w/ 5th Position Cut-Off, Saddles in All Positions, All at Munson Hwy. **SEE PHOTO**

9/16" Acme Gridley Model RA-6 Six-Spindle Automatic Bar Machine; S/N 2264 6AM, 1st & 2nd Position Form, 5th Position Cut-Off, Saddles in all Positions, Munson Hwy.

Large Quantity of Assorted Screw Machine Accessories Including; Collets, Change Gears, Cam, Threading & Tapping Attachments, & Many Other Related Items, Munson Hwy.



Iemca Model Mini Boss 325 Magazine Bar Feed



Partial View Large Quantity Gildemeister Tooling



(2) Iemca Model TAL Auto 65/38 Magazine Bar Feeds



Partial View Large Quantity Acme Tooling

COLD HEADING, CNC & AUTOMATIC MACHINING FACILITY



**NEW
1998**

Five Axis

Deckel Maho Model DMU-50V Five-Axis CNC Vertical Traveling Column Universal Milling & Boring Machine



**NEW
1998**

Deckel Maho Model DMC-63V CNC Vertical Machining Center



**NEW
1998**

Dyna Mechtronics Model DM3220 CNC Vertical Machining Center

PRESSES - ALL TYPES

300 Ton Modern Model 1A300 Hydraulic Press; S/N 7905074, 14" X 14" Platen, 8" Stroke, 22" Open Height, Square D IEC Control, Day Road **SEE PHOTO**

90 Ton Niagara Model AA5GD Flywheel Type OBI Press; S/N 35046, 38" X 25" T-Slotted Bolster Plate, Air Clutch, 9" Stroke, 21-1/2" Shut Height, 3-3/4" Adjustment, 33 SPM, Dual Palm Buttons, Day Road

8 Ton Denison Model FG8C09C23A68A46C37 C-Frame Hydraulic Press; S/N 9253-D3S-T9, 20" Circular Bolster Plate, 12" Stroke, Single or Continuous Cycle, Munson Hwy.

CNC & MANUAL MILLING MACHINES

(3) Dyna Mechtronics Model EM3116 CNC Vertical Milling Machines; S/Ns JF31017, JF31018, & JF3104 (Not in Operation), Dyna CNC Control, 10" X 50" T-Slotted Tables, Spindle Speeds: 60-4,200 RPM, Power Draw Bar, Munson Hwy. **(New 1997) SEE PHOTO**

2 HP Bridgeport Series I Variable Speed Vertical Milling Machine; S/N J197905, 9" X 42" T-Slotted Table, 70-4,200 RPM Spindle Speeds, Mitutoyo DRO, Power Table Feed, Day Road

2 HP Index Variable Speed Vertical Milling Machine; S/N 645 10828, 9" X 38" T-Slotted Table, Spindle Speeds: 80-2,700 RPM, Power Feed Table, Munson Hwy.

Cincinnati No. 2-18 Plain Type Horizontal Milling Machine; S/N N/A, 11" X 36" T-Slotted Table, Spindle Speeds: 30-1,200 RPM, Munson Hwy.

GRINDERS - ALL TYPES

8" X 20" Elliott Model 921 MKII Hydraulic Surface Grinder; S/N 1C99973495, Elliott Walker Chuck, Munson Hwy.

6" X 18" Acer Model Spura-618 Hand Feed Surface Grinder; S/N N0080641, Walker LBP Electro Magnetic Chuck, Walker Control, Day Road **(New 2000) SEE PHOTO**

6" X 18" Boyar-Schultz Model 612 Hand Feed Surface Grinder; S/N 16291, Magnetic Chuck, Day Road

6" X 12" Boyar Schultz Challenger 6-12 Hand Feed Surface Grinder; S/N C831, Walker Ceramax Chuck, Munson Hwy.

6" X 12" Boyar Schultz Model No. 612 Hand Feed Surface Grinder; S/N 7061, Walker Chuck, Munson Hwy. (Out of Service)

K.O. Lee Model BA960 Tool & Cutter Grinder; S/N 14209BJ, 5" X 26" T-Slotted Table, Munson Hwy. (Out of Service)

Rush Model 252 Drill Sharpener; S/N 1869, 6-Jaw Chuck, 80 Degree Turn Table, 3/32" to 2" Capacity, 1/2 HP, Munson Hwy. **(New 1994)**

LATHES - ALL TYPES

14" X 40" Jet Model 1440-3GPH Geared Head Engine Lathe; S/N 9610GB172, Speeds to 1,600 RPM, 4-Jaw Chuck, Coolant, Day Road

14" X 40" Jet Model GH14402X Geared Head Engine Lathe; S/N 9050004, Speeds to 1,800 RPM, 3-Jaw Chuck, Coolant, Day Road **SEE PHOTO**

20" X 60" Sydney Geared Head Engine Lathe; S/N 9834, 17-1,000 RPM, 10" 3-Jaw Chuck, Tailstock, Out of Service, Day Road

9" X 20" Jet Model 8D-920N Engine Lathe; S/N 5030457, 4" 3-Jaw Chuck, Munson Hwy.

Warner & Swasey Model No. 4 Turret Lathe; S/N 1169163, Lot. No. 214, 6-Position Turret, Spindle Speeds to 1,532 RPM, 3-Jaw Chuck, w/ Bar Feed, Munson Hwy.

INSPECTION EQUIPMENT

16" Starrett Model HE400 Optical Comparator; S/N 2690, Quadra-Chek 2000 Two-Axis DRO, Single Lens w/ Positive Spring Clip Location, 10X, 20X, 50X & 100X Standard Lenses, 4-3/4" X 15-3/4" Table, Day Road

14" Micro Vu Model H-14 Optical Comparator; S/N 2410, Three-Axis DRO, 5" X 18" Table, Day Road

Large Quantity Assorted Inspection Equipment Including: 48" X 72" X 8" Thick Granite Surface Plate w/ Stand, Digital & Dial Type Calipers, O.D. Micrometers, Blade & Thread Micrometers, Thread Gauges, Height Gauges, Gauge Blocks, & Many Other Related Items



14" X 40" Jet Model GH14402X Geared Head Engine Lathe



**NEW
1997**

(3) Dyna Mechtronics Model EM3116 CNC Vertical Milling Machines



300 Ton Modern Model 1A300 Hydraulic Press



**NEW
2000**

6" X 18" Acer Model Spura-618 Hand Feed Surface Grinder



Dake Parma Model 5XC Work-A-Matic Vertical Cutting Band Saw

WEBCAST BIDDER INSTRUCTIONS

1) You Must First Register with the Site on the Homepage www.machinebid.com. Then You will be Emailed a Username & Password which You Must Use to Register for the Major Cold Heading, CNC & Automatic Machining Facility Auction. Do This No Later Than 48-Hours Prior to the Sale Date.

2) Prospective Bidder Must Post a Deposit of Approx. 25% of Your Planned Spending Budget with Cincinnati Industrial Auctioneers in Order to be Approved to Bid. Those who Do Not Post the Deposit Will Not be Approved Period.

3) Only Major Items Will be Available for Online Bidding. Please Refer to the Listing on www.machinebid.com for Available Online Items.

4) There is a 15% Buyer's Premium in Effect for All Online Purchases.

5) No Last Minute Registrations will be Accepted. Make Sure to Register & Post Your Deposit No Later Than 48-Hours Prior to the Start of the Auction.

6) We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will Give You the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.

www.machinebid.com
Live Internet Bidding



THURSDAY, SEPTEMBER 25TH - 9:00 AM



1/2" Capacity Dixon Automatic Dial Type Assembly Machine



Iman Sigma-Systems Model Microvect-2000 Poly Pass Thru Bagging System



Numerous Spectrum Parts Feeding Systems



Bank View Butt Welding Machines



1/2" F.E. Model DTVA-2075-36 In-Line Wire Drawer



30" Dia. CAE Ransohoff "Pro-Clean" Base Tumble Drum Parts Washer

PARTS WASHER

30" Dia. CAE Ransohoff "Pro-Clean" Base Tumble Drum Parts Washer; S/N 3779, Natural Gas Fired, 31 Cu. Ft./Hr. Production Rate, 160 Degree F Wash Tank, 120 Degree F Rinse Tank, 200 Degree F Blow-Off, 1/2 to 4 RPM Variable Drum Speed, Superior Filter System, Tub Stand Parts Loader, Day Road **SEE PHOTO**

CLIP ASSEMBLY MACHINE

1/2" Capacity Dixon Automatic Dial Type Assembly Machine; S/N 82092, Six-Station Indexer, Station 1 - Feeder, Station 2 - Height, Registration Mechanism, Station 3 - Clip Placement & Crimping, Station 4 - Clip Preserve Station, Station 5 - Clip Tolerance Checking Station, Station 6 - Unload Station, Vibratory Bowl Feeder, Day Road **SEE PHOTO**

POLY BAGGING SYSTEM

Iman Sigma-Systems Model Microvect-2000 Poly Pass Thru Bagging System; S/N 2800, FMC Vibratory Bowl Feeder, Loading Conveyor, Impulse Sealer, Digital Control Panel, PHU Control, Day Road **SEE PHOTO**

STRAIGHTING PRESS

Aacheuer Maschinenbau (AMBA) Model 4155 Straightening Press; S/N 4950, Up to 7 MM Diameter X 600 MM Long Screws, Day Road (New 1998) **SEE PHOTO**

PARTS SORTERS

(3) 30" Wide Warren Ind. Warren Roll Sorters; S/N's 0500400, 0500401, & 0500402, Munson Hwy
(3) Eriez Magnetics Model 46C Vibratory Parts Sorter; 12" X 30" Table, Munson Hwy
Eriez Magnetics Model 56C Vibratory Parts Sorter; 17" X 24" Table, Munson Hwy

Burr-Bench Model 8202 Vibratory Parts Sorter; S/N BBS96003, 19" X 24" Table, Munson Hwy

30" Midwest Feeder Inc. Circular Vibratory Parts Feeder; Munson Hwy

(2) 22" Mfg. Unknown Circular Vibratory Parts Feeders; Munson Hwy

(2) Mfg. Unknown Rotary Cage Type Motorized Parts Tumbler Machines; Munson Hwy

FASTAYER

Metal Edge International Fastayer Machine; S/N 5895, Foot Pedal, 72 SPM, 12" Edge Capacity, Day Road

AIR COMPRESSORS & RELATED

100 HP Kaeser Model D5141 Rotary Screw Cabinet Type Air Compressor; S/N 1450008, 110 PSIG, 520 CFM, 1,800 RPM, 8 Max Starts per Hour, 2 HP Fan Motor, Sound Enclosure, 9,139 Hours, Day Road (New 1998) **SEE PHOTO**

50 HP Ingersoll-Rand Model SSR-EP50 SE Rotary Screw Air Compressor; S/N G2744U94236, 194 CFM, 125 PSIG, 13,462 Hours, Day Road

40 HP Kaeser Model BS51 Rotary Screw Cabinet Type Air Compressor; S/N 4101876, 125 PSIG, 182 CFM, Munson Hwy **SEE PHOTO**

30 HP Sullair Rotary Screw Horizontal Tank Air Compressor; Munson Hwy

Compairs Model CAR250 Air Dryer; S/N 7567, 200 PSIG, R-22, Munson Hwy.

Great Lakes Model GRF-650 Air Dryer; S/N 20162-2, 3 HP, R-22, Day Road (New 1998)



5/16" F.E. Model DTVA-0790-24 In-Line Wire Drawer



3/8" F.E. Model DTVA-30300-28 In-Line Wire Drawer



Numerous Spectrum Parts Feeding Systems

COLD HEADING, CNC & AUTOMATIC MACHINING FACILITY



**NEW
1998**

100 HP Kaeser Model D5141 Rotary Screw Cabinet Type Air Compressor



30 HP Sullair Rotary Screw Horizontal Tank Air Compressor



Bank View Late Model Lift Trucks

LIFT TRUCKS

(2) **5,000 LB Clark Model CGC25 LP Gas Solid Tire Lift Trucks;** S/N C3651-0221-9467FB & C365L-0571-9402FB, 189" Lift Height, 3-Stage Mast, Rotary Fork, Day Road

5,000 LB Caterpillar Model GC30 LP Gas Solid Tire Lift Truck; S/N G1M00859, 185" Lift Height, 3-Stage Mast, Day Road

(2) **4,000 LB Clark Model CGS25MB LP Gas Solid Tire Lift Trucks;** S/N G138MB-0832-6963K0F & G138MB-1006-6963K0F, 188" Lift Height, 3-Stage Mast, Side Shift, Day Road & Munson Hwy.

4,000 LB Caterpillar Model NRR40 Stand-Up Electric Lift Truck; S/N 2NL03741, Solid Tire, 148" Lift Height, w/ 30 Amp Charger & Extra Battery, Day Road **SEE PHOTO**

2,000 LB Vestil Model 5HLTG-4450-7-36 Pneumatic Lifting Platform; S/N S46418, Day Road

CHIP WRINGER

40" Diameter Mfg. Unknown Chip Wringer; 20 HP Drive Motor, Extractor Reclaim Unit, Munson Hwy **SEE PHOTO**

1 Ton Vestil Hydraulic Dump Loader; Munson Hwy

MISCELLANEOUS MACHINERY

Sunnen Model MBB-560DR Precision Honing Machine; S/N 16998, 300-800 RPM Spindle Speeds, 24" X 16" Table, Day Road

Midbrook Hurricane Model 12AG Parts Cleaning System; S/N 4762, 42"L X 36"W X 36"H Pneumatic Lift, Munson Hwy

(2) **Automator Model 32 Marking Presses;** S/Ns 1189 & 1121, 9" X 9" T-Slotted Table, Day Road **(New 1999)**

Dake Parma Model 5XC Work-A-Matic Vertical Cutting Band Saw; S/N 200062, Day Road **SEE PHOTO**

Lincoln Model RF-80UC180A Horizontal Band Saw; S/N 332999, 1/2" Blade, Munson Hwy **(New 1993)**

Carolina Model HD10 Horizontal Metal Band Saw; S/N HD1020247, 3/4" Blade, (Out of Service), Munson Hwy

Kalamazoo Abrasive Cut-Off Saw; S/N 397003T, 16" X 13" Table, Day Road

Empire Model PF-3648-"Pro Finish" Blast Cabinet; S/N 6339, Empire Model DCM-80A Dust Collector, Munson Hwy

Cyclone Model OP-38 Blast Cabinet; S/N 13687, Munson Hwy

Rocklinizer Model 600 Electronic Carbide Metal Impregnation System

(3) **Vestil Mfg. Variable Speed Floor Type 48" Power Turn Tables;** Foot Pedals, Day Road

(6) **Bin Type Packing Stations w/ Run Out Tables**

2,000 LB Electroscale Digital Platform Scale; 100 LB Table Scale, S/N 14571, Munson Hwy

15" Clausing Two-Spindle Floor Type Production Drill; 24" X 40" Table, 150-1,900 RPM, Munson Hwy

20" Wilton Single Spindle Floor Drill; 14" X 17" Table, Munson Hwy

Lincoln Idealarc 250 Arc Welder; Munson Hwy

(10) **Assorted Bench & Pedestal Type Sanders & Grinders;** Both Locations

Assorted Bench & Floor Type Drills; Both Locations

STEEL TUBS

(75) **36" X 36" X 24" Deep Slant Bottom Flow Matic Tubs w/ Doors;** Day Road

(50) **28" X 30" X 32" Deep Slant Bottom Flow Matic Tubs w/ Doors;** Day Road

(250) **27" X 53" X 24" Deep Corrugated Steel Tubs w/ Fork Tubes for Rotation;** Day Road

(100) **24" X 36" X 24" Deep Corrugated Steel Tubs w/ Fork Tubes for Rotation;** Day Road

(250) **24"/36" X 36" X 24" Deep Straight Steel Tubs w/ Fork Tubes for Rotation;** Day Road

SHOP EQUIPMENT

Late Model Very Clean Shop Equipment Consisting of; (20) Lyon 11-Drawer Tooling Cabinets, (2) 154"L X 40"D X 15"H Double Sided HD Steel Retractable Arm Storage Racks w/ (3) 1,000 LB Shelves Per Side, (39) Sections 96"L X 36"W X 12"H Space Rak HD Steel Pallet Racking w/ 5" Beam Face, Other Various Size Adjustable Beam Pallet Racking, (2) 5,000 LB GSE Platform Scales, (10) GSE 50 LB Digital Scales, (10) Marsh Tapers, Banding Cart w/ Tools, (2) Pallet Master Hydraulic Pallet Jacks, Foreman's Desks, Ladders, Pneumatic Tools, (2) Foot Pedal Box Staplers, Two-Door Cabinets, Shelving, Steel Tables, Hand Tools, & Other Related Items, Day Road, (26) 16" X 24" X 20" Stacking Type Bar Storage Racks, 2-Door Cabinets, Hand Tools, Stock Stands, Assorted Motors, Electrical Bus Boxes, Caston II 5,000 X 2 LB Digital Crane Scale, Nortech Model 551D Vacuum System & Many Other Related Items At Both Locations

Select Major Items To Be Offered Online at

www.machinebid.com

See Pg. 5 For Instructions & Terms

12% On-Site & 15% On-Line Buyer's Premium



40" Diameter Mfg. Unknown Chip Wringer



Partial View (700+) Assorted Style Steel Tubs



Large Quantity Various Sorting and Feeding Equipment



Vaughn Portable Wire Pointer



Aacheuer Maschinenbau (AMBA) Model 4155 Straightening Press



4,000 LB Caterpillar Model NRR40 Stand-Up Electric Lift Truck



Late Model Shop and Material Handling Equipment



Late Model Office Furniture and Computer Equipment

PUBLIC AUCTION

PLANT CLOSED - TWO LOCATIONS ONE DAY

MAJOR COLD HEADING, CNC & AUTOMATIC MACHINING FACILITY

Starting At: 3991 Munson Highway

Continuing At: 14587 Day Road

Hudson, Michigan 49247

30 Miles South of Jackson, Michigan

SALE DATE:

Thursday, Sept 25th
STARTING: 9:00 AM

INSPECTION:

Wednesday, Sept. 24th
9:00 AM to 4:00 PM



Cincinnati Industrial Auctioneers Inc.

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PHONE (513) 241-9701 / FAX (513) 241-6760
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(6) Long Stroke Headers To 1/2"



Gildemeister Twin-Spindle CNC's



(9) Thread Rollers Up To 1"



(8) Acme Gridley Bar Machines

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THURSDAY, SEPTEMBER 25TH

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Hudson, Michigan 49247

IMPORTANT NOTICE:

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

This Auction Features Two Locations Only a Few Miles Apart. The Sale Start, Auction Office & Bidder Registration Will be Located at Munson Highway. After the Auction is Finished There We Will Proceed to the Day Road Location & Continue the Auction.

To Munson Hwy. Main Location: From Jackson, MI From I-94 Exit Follow Rt. 127 for Approx. 30 Miles to Rt-34. Turn Left (East) onto Rt-34 & Proceed 1-1/2 Miles to Sale Site on Left at the Intersection of Rt-34 and Munson Highway. Watch for Auction Parking Signs & Arrows.

To Day Road Location From Munson Hwy: Proceed Back West on Rt-34 to Rt-127 North. Turn Right (North) on Rt-127 & Proceed 1 Mile to Day Road. Turn Left onto Day Road & Proceed 1/2 Mile to Sale Site on Left. Watch for Auction Parking Signs & Arrows.

AUCTIONEERS

Jeffrey L. Luggen
Frank Rome

Jerome A. Luggen
John Rome



TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

**12% ON-SITE BUYER'S PREMIUM
15% ON-LINE BUYER'S PREMIUM
ARE IN EFFECT FOR THIS SALE.**

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