

Formerly

# WHEELING CORRUGATING

A Division of RG Steel

2481 River Road  
Beech Bottom  
West Virginia 26030

## TO BE SOLD BY DIGITAL PRESENTATION:

Holiday Inn  
350 Three Spring Drive  
Weirton, WV 26062

**DATE:** Tuesday,  
March 19th

**TIME:** 10:00 A.M.

### **INSPECTION:**

Monday, March 18th  
9:00 A.M. to 4:00 P.M.

**LIKE-NEW COIL COATING LINE  
& ROLL FORM DECKING LINES  
TOOLED FOR VARIOUS DECKING  
APPLICATIONS INCLUDING:  
BRIDGE DECK, ROOF DECK  
& TENSILE FORM DECK**

## HIGHLIGHTS

- Fata Hunter Coil Coating Line
- Bliss-Stamco-Epcon Coil Coating Line
- Roll Form Decking Lines
- Bridge Cranes to 30-Ton
- Complete Machine Shop
- Fabricating Equipment
- Forklifts to 50,000-Lb. Cap.
- Plant Air Compressors
- Thermal Oxidizer System
- Late Model Incinerator

In Conjunction With



Technical Advisor

**NATIONAL  
MACHINERY  
EXCHANGE, INC.**

973-344-6100

or [brian@nationalmachinery.com](mailto:brian@nationalmachinery.com)

# CRG AUCTION

## COMPLETE MANUFACTURING FACILITY FOR COIL COATING & ROLL FORM DECKING

**LIVE  
ONLINE BIDDING  
AVAILABLE!**

### REAL ESTATE HIGHLIGHTS

- 500,000± Sq. Ft. Metal Building on 600 Acres
- Located on Ohio River
- Prime Flat Acreage Available
- 7,200± Ft. River Frontage

**For more information contact  
David Smith 269-370-3370  
or Steve Hall 310-473-8900, ext. 121**



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4.5" BRIDGE DECK ROLL FORMING LINE



BRIDGE DECK RAFTED STANDS



4-POST CUTOFF



MOTORIZED CONVEYOR & STACKER

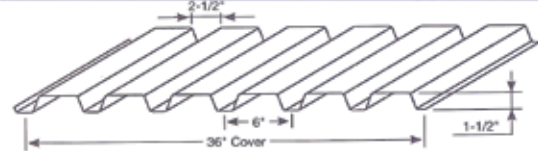
## YODER BRIDGE DECK ROLL FORMING LINE

### 28-Stand Rafted YODER Bridge Deck Roll Forming Line :

- Production rate of 8.5-tons/hr. with average line speed of 300 FPM
- Line components include: coil car, 20-ton mandrel type uncoiler to 16"-24" coil ID, Yoder 28-stand rafted roll former with embossing stands, 200 HP universal drive, 48" roll space, 4.5" arbor diameter, and 24" horizontal centers; 1996 Metform 4-post cutoff with ASC accelerator, AMS XL200 CNC length controls, 40' motorized roller conveyor run out; Plus magnetic stacker; auto strapping and gantry crane system.

**Tooling Sets/Rafts Included for:** A Deck – 1-1/2" and 30" cover, BW Deck – 1-1/2" and 30" and 36" cover, F Deck – 1-1/2" and 30" and 36" cover and Bridge Deck – 4-1/2" and 24" cover.

#### 1-1/2" Wide Rib Roof Deck – Type BW36

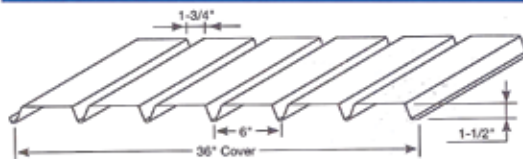


##### Section Properties

Gage	t in
22	0.0295
20	0.0358
18	0.0474
16	0.0600

BW36  
ACOUSTICAL

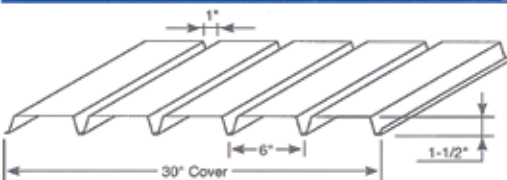
#### 1-1/2" Intermediate Rib Roof Deck – Type F36



##### Section Properties

Gage	t in
22	0.0295
20	0.0358
18	0.0474

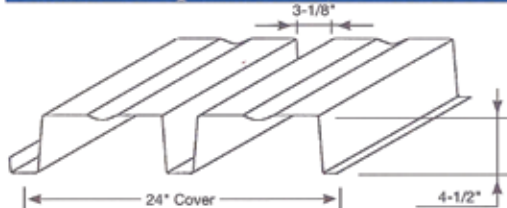
#### 1-1/2" Narrow Rib Roof Deck – Type A



##### Section Properties

Gage	t in
22	0.0295
20	0.0358
18	0.0474

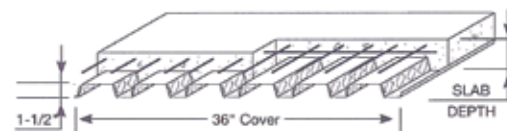
#### 4-1/2" Deep Rib Roof Deck



##### Section

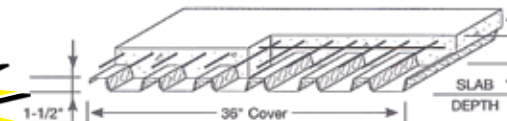
Gage	t in
20	0.0359
19	0.0418
18	0.0478
16	0.0598

#### Composite Deck Sectional Properties



1.5 SB  
1.5 SBR

Gage	t in
22	0.0295
20	0.0358
19	0.0418
18	0.0474
16	0.0600



Wide Range of Rafts  
& Tooling For Roll Form  
Decking Products



## STAMCO ROOF/FORM DECK ROLL FORMING LINE

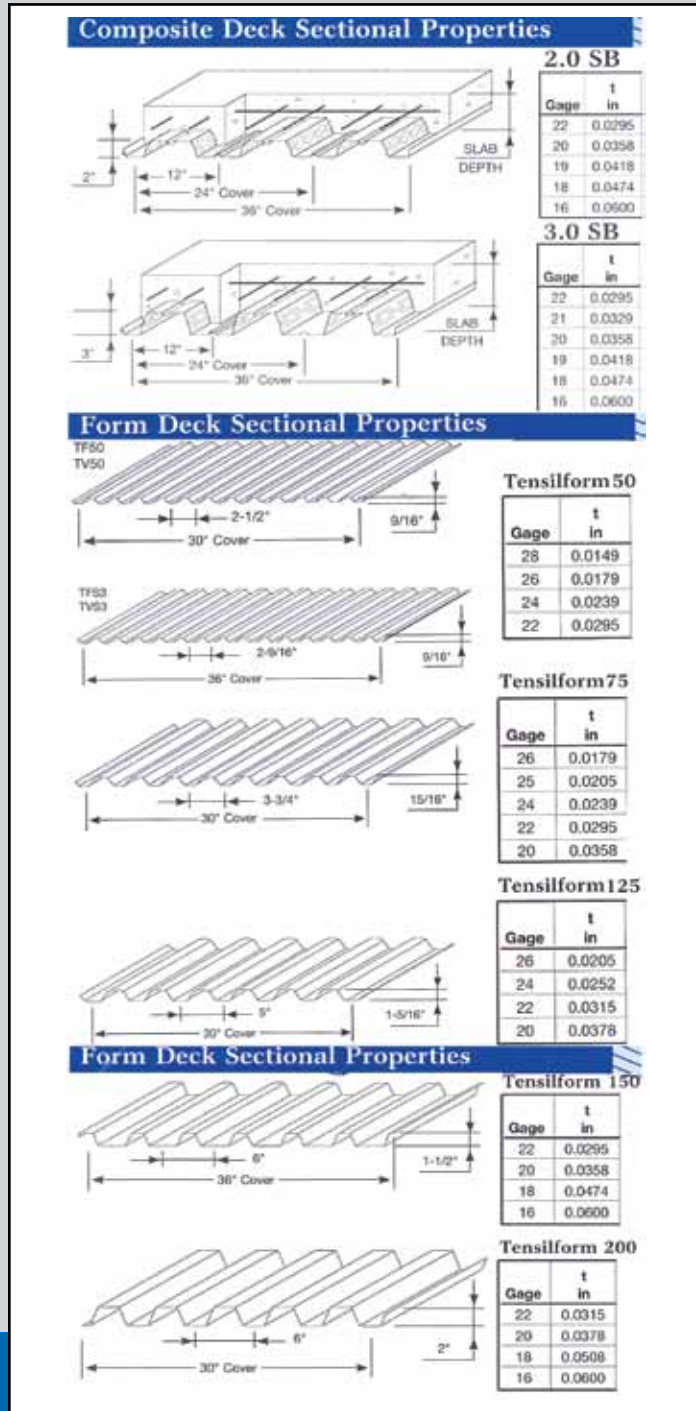
### 22-Stand Rafted Stamco Tensileform Roll Forming Line:

- Production rate of 5.4-tons per hour with average line speed of 400 FPM
- Line components include: coil car, 20-ton mandrel type uncoiler for 16"-24" coil ID, 22-stand rafted roll former with embossing stands, 200 HP universal drive, 44" roll space, 4.5" arbors, 24" horizontal centers; Kane & Roach 150-ton 4-post cutoff with accelerator, AMS XL200 CNC length controls, 40' motorized roller conveyor run out; Plus magnetic stacker, strapping line and floor mounted gantry crane.

**Tooling Sets/Rafts Included for:** P3ILF – 24" cover, SB200 – 2" and 24" cover, TF50 – 9/16" and 30" cover, TF75 – 15/16" and 30" cover, TF125 – 1 5/16" and 30" cover and TF200 – 2" and 30" cover.



TENSILEFORM ROLL FORMING LINE



4-POST CUTOFF



MOTORIZED CONVEYOR AND STACKER



PACKAGING SECTION

**ADDITIONAL ROLL FORMING  
EQUIPMENT ON PAGE 6**





G.W. BECKER 30/15-TON EOT CRANE



P&H 25-TON BRIDGE CRANE

## BRIDGE CRANES

**2006 G.W. BECKER 30/5-Ton Double Girder EOT Crane**, 86' span, 30' lift height, with RF remote control, Drafto Rotoweigh digital load cell scale with DRO, "Spandguard" runway system.

**P & H 25-Ton Double Girder Bridge Crane**, 65' span, with electric chain fall hoist and RF remote control.

**(2) 20-Ton Capacity Double Girder Bridge Cranes**, 65' span with electric chain fall hoists, operator cages on board.

**(2) P & H 15-Ton Double Girder Bridge Cranes**, 65' span, with electric chain fall hoists and RF remote controls.

**DETROIT 12.5-Ton Double Girder Bridge Crane**, 50' span, with electric cable fall hoist, pendant controls.

**OVERHEAD CRANE 10-Ton Double Girder Bridge Crane**, 45' span, electric chain fall hoist with pendant controls.

**(2) KANCO Free-Standing Bridge Crane Systems**, 40' spans x 20' runways, 10' under beam, with (2) 6-ton electric cable hoists.



P&H 25-TON BRIDGE CRANE



(1 OF 3) TAYLOR 56,000-LB FORKLIFT



(1 OF 3) TAYLOR 56,000-LB FORKLIFT

## MATERIAL HANDLING TRUCKS

**(3) TAYLOR 56,000-Lb. Forklifts**, with 2- and 4-fork attachments.

**HOIST 30,000-Lb. Coil Handling Forklift**, new 2000, 165" mast, 4,709 hrs.

**AUTOLIFT 25,000-Lb. Coil Handling Forklift**, 36" ram, 122" mast, 7,052 hrs.

**(6) HYSTER and TOWMOTOR Forklifts**, 6,000-, 8,000-, 10,000- and 12,000-lb. cap.

**CAT, CLARK and MITSUBISHI Forklifts**, 4,000- and 6,000-lb. cap.



HYSTER 10,000-LB DIESEL FORKLIFT



HOIST 30,000-LB FORKLIFT







BECKWOOD 100-TON 4-POST  
HYD. PRESS



DOALL BANDSAW



CLAUSING- COLCHESTER 21" LATHE



CALDWELL STEEL COIL  
GRABBING & LIFTING  
ATTACHMENT



THOMPSON SURFACE GRINDER



BLOHM SURFACE GRINDER



NORTON O.D. GRINDER



ASSORTED HAND TOOLS



Assorted  
Coil Lifting and Spreader  
Bars, for all above

## MACHINE & FABRICATING SHOPS

**Complete Machine Shop:** Partial listing includes engine and toolroom lathes, surface plane cylindrical grinders, Carlton radial arm drill, horizontal boring mill, Bridgeport mills, universal milling machines, metal cutting saws, Sunnen hone, large assortment of power tools, measurement equipment, jib cranes and hoists.

**Fabrication and Maintenance Areas:** Shears, box and pan brakes, welders, burning jigs, punch presses, pipe benders, threaders, electrical shop, woodworking equipment, and electrical test shop.

100's of Lots Spare Parts, Motors, Bearings, and Fasteners.

## GENERAL PLANT EQUIPMENT

(3) INGERSOLL RAND Rotary Screw Air Compressors, SSR-EP150 and SSR-75 150, with air dryer sets.

**RTO (Thermal Oxidizer) System,** with CEMS blower package, horizontal combustion chamber, vertical exhaust tower.

**44" ROWE/FAMCO CTL Line Consisting of:** 10K x 44" wide Rowe uncoiler, 16"-20" ID, 60" OD, 4-leaf expansion with traversing coil car, 17-roll leveler, 48" W x 4" diameter rolls, table, 48" x 12-gallon Famco underdriven shear, 12' runout.

**48" STRILICH Driven Slitter Mdl. 13024040002,** adjustable inlet guide, drop in 4-leaf payoff.

**1999 Jorns Norma-Line 125-SM-CNC400A-6.4 Bender.**

**Trucks and Mobile Equipment:** 1995 GMC topkick roll back tilt bed truck, Chevy dump truck with plow and spreader box, Case 580C backhoe, Yale tug, Chevy pick-up trucks, JLG telescoping man lift.

**Office Furniture and Fixtures:** Label Printers; Computer Systems; Invoice Printers; Phone System; Network Gear; and Related Equipment.



# ADDITIONAL ROLL FORMING LINES WITH TOOLING

All lines currently tooled for specific products



ASC LINE CENTURY DRAIN DECK



METFORM LINE PANEL DRAIN 36"

**21-Stand METFORM Panel Drain 36" Cover Roll Forming Line**  
**Consisting of:** 48" x 25K payoff with L-type coil car, 21-stand roll former, 4" arbor, 48" roll space, 300 FPM, 125HP A/C drive, 4-Post ASC cutoff with die accelerator, 50' exit roll table conveyor.

**20-Stand ARDCOR TF50 Tensileform Decking line** **Consisting of:** 48" x 20K payoff reel with L-type coil car, 16"-20" ID, hyd. expansion, 20-stand roll former, universal drive, 75 HP motor, Ardcor flying cutoff press, 60-ton, 80 SPM, 2" stroke, air clutch with ccelerator.

**20-Stand ARDCOR BW Deck 30" and 36" Cover Decking Line**  
**Consisting of:** L-shaped coil car, wean 72" X 46K payoff, Ardcor Mdl. F-15-4-51 20 stand roll former, 4" arbor, 54" roll space, Metform 125-ton cutoff press, 4" stroke, 30 SPM, air clutch with accelerator.

**16-Stand ASC CENTURY Drain Roll Forming Line** **Consisting of:** 20K payoff with traversing coil car, pass-thru pre-heater Fostoria infrared Mdl. 90048, S/N 14750, 273.6KW, 16-Stand ASC roll former, Mdl. CAS-4-48, 4" arbor, 48" wide, Siemens A/C variable speed drive chain drive to shafts, 4-post flying cutoff, 2" stroke, 36" width.



ARDCOR LINE TENSILFORM 50



METFORM ROLL FORMER

**16-Stand CM MACHINE Loc-Seam Roll Forming Line** **Consisting of:** Payoff with (2) 4-leaf "drop-in" mandrels for 12"-16" ID coils, hyd. crop shear, pass-thru pre-heater Fostoria Mdl. E-94033, S/N 167550, 273.6KW, 16-stand, 2.5" shaft, 24" roll space, hydraulic drive, chain driven.

**22-Stand KANE & ROACH Century Drain Roll 36" Cover Forming Line** **Consisting of:** 48" ASC double-end payoff, hyd. expansion, 22-stand universal joint rafted roll former, 125HP drive, Kane & Roach 150-ton cutoff with accelerator.

**16-Stand ARDCOR Century Drain 2000 Roll Forming Line** **Consisting of:** Coil Car, 48" x 30K ASC Payoff, Fostoria infrared pass-thru pre-heater 273.6KW, Ardcor 1-FU roll former, 44" roll space, 3.5" arbor, 50 HP AC drive, Bradbury 2-post cutoff, 50' runout conveyor.



Large Plate &  
Bar Stock Inventory



# FOR SALE BY PRIVATE NEGOTIATION – CALL 1-800-300-6852

**2002 FATA HUNTER Coil Coating Line:** Produces single coat coils with average production rate of 200-tons/turn, 200,000 tons annual capacity, 51.25"-24" width range, 30-16 gauge, 50,000-lb. max. coil weight, with coil ID/OD entry of 18.5"-24.5"/72", and exit of 18.5"-20"/72".

**Component features include:** (2) entry coil stands, (2) entry coil cars, (2) entry uncoilers, snub rolls, coil peeler, crop shear, Behlen stitchery, vertical entry accumulators, cleaning section, coating section, Fata Hunter "S" type 2-side roll coater, coiling section, exit accumulator, exit crop shear, recoiled with belt wrapper, exit coil car and coil stand, Heat ranges: oven section with temp range of 480 degrees F, incinerator section of 1,472 degrees F, with 99% destruction efficiency.

**\$14 Million  
Replacement Cost**

**2002**



## BLISS-STAMCO-EPCON COIL COATING LINE

Produces single and 2-coat coils: average deck production rate of 115-tons/turn, 115,000-tons annual capacity, 49"-24" width range, 30-18 gauge; average line speed of 230 FPM, 38,000-lb. max. coil weight: coil ID/OD entry: 18.5"-24.5"/72", exit: 18.5"-20.0"/72", with (1) Black Brothers "S" type 2-side primary coater and (2) Black Brother "S" type two-sided finish coaters for quick change topside color.

**Upgrades include:** 2010 Behlen stitchery, Epson baking ovens with Clean Air Technology incinerator, and 2006 Allen Bradley controls.



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& ROLL FORM DECKING**

Formerly **WHEELING  
CORRUGATING**

Beech Bottom, West Virginia

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**crgauction.com**

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## Excellent Development Potential for Gas & Oil Exploration



### VALUABLE REAL ESTATE OFFERED

■ 500,000± Sq. Ft. Metal Building on 600 Acres ■ Located on Ohio River ■ Prime Flat Acreage Available ■ 7,200± Ft. River Frontage

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