

## (2) Complete Aluminum Extrusion Facilities & Valuable Industrial Real Estate

- (5) SMS Sutton, Farrel & Watson Stillman Complete Extrusion Press Lines, 10"-7", 2,750-1,650 tons
- 21' Liquid Vertical Electro-static Paintline
- Azon Pour & Debridge / Aluminum Extrusion Thermal Barrier Line
- Precision Cutting, Machine Shop, Plant Support and Material Handling
- 300,000 +/- Sq. Ft. Facility on 13+ Acres



1988 SMS Sutton Press, 8"-10" billet



1 of 2 Novatec 5 cell die ovens with each of Farrel Press Lines



Granco Stretcher & Handling System for SMS Sutton press line

**2 DAYS /  
2 LOCATIONS**

**Auction Date:** Ste-Therese, Quebec: Wednesday, August 4<sup>th</sup> at 10:00 AM EDT  
Richmond Hill, Ontario: Thursday, August 5<sup>th</sup> at 11:00 AM EDT  
**Locations:** Ste-Therese: 305 Boulevard Labelle, Ste-Therese (Montreal), Quebec J7E 2X8  
Richmond Hill: 500 Edward Avenue, Richmond Hill, (Toronto), Ontario L4C 4Y9  
**Inspection:** 10:00 AM to 4:00 PM EDT day prior to each sale, or by appointment

# Ste-Therese Equipment Highlights



Granco 50 ton tail stretcher



Granco Log Shear

## 2500/2750 8"-10" SMS Sutton Complete Extrusion Press Line

- 1988 SMS Sutton press
- Billet sizes 8" minimum/10" Maximum
- Maximum billet length 36" long
- (4) Rexroth A2V500 pumps
- Hydraulic manifold system
- Main Cylinder Diameter 44-1/8"
- Main Ram stroke 84"
- Press length 41 ft 6 in
- Height above floor 15 ft 0 in
- Depth below floor 2 ft 6 in
- Overall Width 14 ft 0 in
- Compression style tie rods
- Termpersonic Control system
- Allen Bradley PLC
- Granco Double puller; chain driven and radio controlled
- Double length Kevlar roller style runout approximately 300 ft
- Belt style handling system
- Granco 50 ton Stretcher
- Novatec 5 cell die box
- 2nd die box (unknown) 2 lid
- Granco Clark gas fired log furnace Serial #10194-88; 812-45-4 Hot Jet
- Granco Log shear
- Extrusion Dies with various profiles

## 2200 ton Watson Stillman 9" Complete Extrusion Press Line

- 9" x 27" billet
- Oilgear pumps
- Manifold system
- Allen Bradley PLC with Panelview 1400E
- Granco Clark gas fired 3 zone billet oven
  - o 7000 pph @ 9" diameter
  - o Serial #3238
  - o Type 69-30-3
  - o 80 psi
- Water quench
- Overhead cooling fans
- Kevlar roller runout table 165 ft
- Carbon slat table
- Single puller with hot saw
- Stretcher: Clark Automation 50 ton S/N 2951RH-67
- Oliver DHX 94 finish saw with dust collector
- Novatec 5 cell die box
- 2nd die box (unknown) 2 lid
- Extrusion Dies with various profiles



2200 Watson Stillman Press Line

## • AZON Pour & Debridge/Aluminum Extrusion Thermal Barrier Processing line including:

Fillameter; Bridgemill / Chip Collector, conveyors, motors, controls, etc.



Azon fill and debridge line chemical pouring and mixhead exit side



Azon fill and debridge line chemical pouring & mixhead

Items subject to prior sale. Buyers are advised and encouraged to inspect equipment prior to auction



Part of Liquid Vertical Electrostatic Paintline



Torrid 6,000,000 BTU oven

**• Complete Liquid Vertical Electrostatic Paint System**

TORRID 5 stage heated wash, 9,100,000 BTU/HR natural gas 16" wide, 23' H, TORRID 2,500,000 BTU/HR dry off oven double pass, TORRID 6,000,000 BTU/HR natural gas paint bake oven (2) RANSBURG wet paint booths

• KOUTER water treatment system 1340 CR, s/n 0202111;  
GUENTHER IND J6304/6A filter press, s/n 021606

**• Metalworking Equipment Including:**

RIDGID 300 power threader w/ tools; AMADA CO. CRA 300 horizontal bandsaw; BUSY BEE portable horizontal bandsaw; HOBART CT 300, 300 amp cyber tig welder; GORTON drill grinder; INGAR RT 612 H.F surface grinder; BLANCHARD 25" rotary surface grinder; TOS SN 50B engine lathe, 20" x 84", 2" spindle bore, 2000 rpm. QC toolpost, dro, s/n 050200850595; MILLER FS1000 3', w/radial arm drill box table; PRESEMASTER (1994) 5KV RTTM 10" x 50" table, 4200 rpm, dro power fuels, s/n 940800; DO ALL DBU 1B bandsaw 16" throat blade welder/grinder, s/n 268-68329; BRIDGEPORT RTTM w/dust collector; shot blast cabinet

**• Material Handling Including:**

HYSTER S100 XL, 10,000lbs. LPG forklift w/ rotator att., s/n D004007552W; CROWN PW3520-60 electric work truck, long forks, 6,000lbs. cap.; TOYOTA 5250lbs. cap. LPG forklift, 3 stage, S.S;

**• Miscellaneous Including:**

Ovens; Grinders; testing; welders; drills; cabinets; racks; carts; strapping; hoppers; ladders; tools; conveyors; dollies; hoists; offices; cafeteria; security system and MORE



TOS SN 50 B Lathe



CM TIO rotary table shot blast



Wulftec auto stretch wrap machine



Sullair 50hp air compressor w- dryer

**• Plant Support Including:**

SULLAIR FS11 50H/A/ SLH 50 HP rotary screw air compressor, s/n 003-121875; HANKISON REF air dryer; SULLAIR 10.40H, 40 hp rotary screw air compressor, s/n B3417; WULFTEC WLP 150 auto stretch wrap machine 60 dia turn table, s/n 2745-1-0901; HIGHLIGHT REVOLVER auto stretch wrapper machine; hydraulic compactor; HANDY HERMAN scissor lift; MUNCK 2 ton S.G. x 25' app. crane; MUNCK 4 ton S.G. x 30' app. crane; RM 1 ton F.S. jib; (2) MUNCK (1987) S.G. bridge cranes 2 ton x 61' approx; GORBEL (2000) 15' x 40' system w/ KITO 1,000lbs. electrical hoist

### 2000 ton Farrel Complete Press Line

- Circa 1972 Right hand extrusion press
- Billet size 8" x 30"
- OilGear (3) DVKR 150/30 pumps
- Allen Bradley PLC with Panelview 1400e
- Die shuffle system
- ITW Gema boron nitride lubrication system
- 2006 Granco Clark gas fired "hot jet" billet furnace (installed 2008) o s/n 14329 o Model 69-35-3
- Water quench system
- Overhead and under table cooling fans
- Single puller and hot saw
- Carbon Slat style runout approx 150 ft
- Overhead cooling fans
- Kevlar covered slat style walking beams
- Clark Automation 35 ton detwist style, 2 man stretcher
- Belt style saw storage table
- 40" wide saw infeed with driven rollers
- Hood style finish saw with 40" cut
- 42 ft maximum cut length
- Novatec 5 cell die box (600v)



2000 ton Farrel RH Press



Single Puller & Hot Saw for Farrel RH press line

### 2000 ton Farrel Complete Press Line

- |   |  |
|---|--|
| <ul style="list-style-type: none"> <li>• Circa 1972 Left hand extrusion press</li> <li>• Billet size 8" x 30"</li> <li>• OilGear pumps (3) DVKR 150/30</li> <li>o 3000 psi</li> <li>• Allen Bradley PLC with Panelview 1400e</li> <li>• Die shuffle system</li> <li>• Granco Clark (1989 gas fired 3 zon billet furnace</li> <li>o s/n 10474-89</li> <li>o Model 69-30-3</li> <li>o 6500 pph at 8" dia</li> <li>o 575-3-60</li> <li>• Carbon slat runout</li> </ul> | <ul style="list-style-type: none"> <li>• Water Quench</li> <li>• Overhead and under table cooling fans</li> <li>• Single puller and hot saw storage table</li> <li>• Kevlar Belt style handling system (approx 125 ft long)</li> <li>• Stretcher</li> <li>• Belt style saw storage table</li> <li>• Saw infeed with power rollers</li> <li>• Hood style finish saw w/42" cut</li> <li>• Saw gauge table and saw stop 42ft max cut length</li> <li>• Belt style Saw offload system</li> <li>• Novatec 5 cell die box</li> </ul> |
|---|--|



2000 ton Farrel LH Extrusion Press

### 1650 ton Watson Stillman Complete press line

- Circa 1970 Watson Stillman right hand press
- Original main ram has been replaced
- Oilgear pumps: DVKR150/30 o 3000 psi
- Billet size 7" x 28"
- Relay style logic control system
- Granco Clark gas fired billet oven
- o Serial # 06911 o 8,000,000 BTU per hour
- Water Quench
- Carbon slat runout
- Equipped with Overhead and under table cooling fans
- Single puller and hot saw
- Carbon walking beam style cooling table approx 125 ft long
- Lake Erie 2 man Stretcher
- Belts style saw storage system
- Saw infeed approx 17" wide x 125' long o Gravity rollers
- Oliver DXH94 finish saw
- Saw gauge with gravity rollers 40' max cut
- Top loading style Die box (manufacturer unknown)



2006 Granco Clark billet furnace

### Metalworking Equipment Including:

Lincoln Pro-Cut 60 plasma cutter; ELUMATEC 148-10 upacting saw, 10"cap., s/n 20-018; OLIVER 35 cold saw 16"cap., 5hp, s/n 206913; OLIVER 94-DHC 20", s/n 200892; ROMI shape saw; VERTON TA-512 100 ton x 14, s/n S943; BROWN BOGGS S18LJA 80 ton OBI press; BLISS #175 OBI press; MISAL 19" x 65" lathe; COLUMBIA 14ft shear; (2)BRIDGEPORT ram type turret mills with table 2 hp; OKUMA LS 18 x 60, s/n 4106-9882; GUYSON 401T shot blast, s/n WB9020



Guyson rotary table shot blast



MetlSaw precision sawing system



MetlSaw precision sawing system for extrusions

### • Plant Support/Material Handling Including:

HYSTER 8,200lbs. cap., s/n C4T16582; HYSTER S80XE forklift w/side shift, 7,300lbs. cap.; CYCLONE (2000) 100 hp air compressor, 59,000 hrs.; COMPAIRE (2000) 50 hp air compressor; (2) ROL-LIFT 2,000lbs. scissor tables; RAYMOND 204 DR 30TT stand on 3,000lbs. cap; MHL 3 Ton x 60ft span single girder bridge crane u/slung; Double Girder twin 2 ton x 60' crane; (3) KITO & RICHARD WILCOX 3 ton hoist x 60ft span

### • Miscellaneous Including:

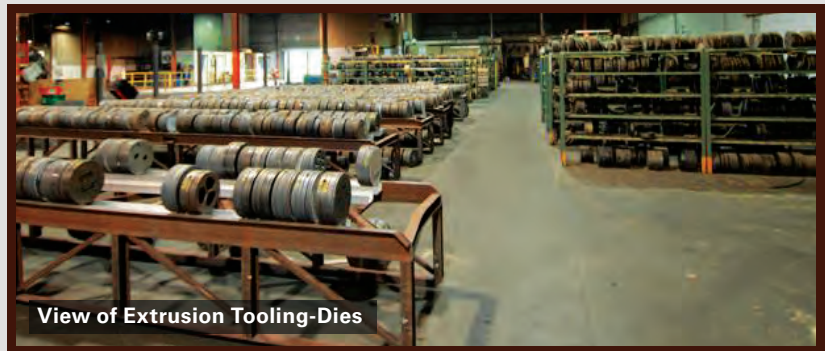
TATNALL (1959) Y177 75,000 lbs. cap. tensile tester with cpu; ST IND. 12" optical comparator; SATEC UTM tensile tester, s/n 1482; numerous presses (10-55 ton); (2) 72" vibratory finishers; (2) metal saws; (2007) 2,000lbs. lift trucks with chargers; oven; hoists; hoppers; label printer w/ cpu; scales (table & floor); racks; pallet jacks; bins; 6 stand roll formers; office furniture and MORE



View of Extrusion Age Ovens

### Richmond Hill Real Estate Information

- 300,000 +/- Sq. Ft. Industrial Facility on 13.86 +/- Acres
- Includes 15,000 Sq. Ft. of Office Area on Two Floors
- Ceiling Heights range from 20'-24' clear throughout facility (except offices)
- Zoning M1 (Industrial)
- Loading Docks Include: 16 truck level loading docks, 2 drive in bays
- Parking: Over 100 onsite spaces
- Utilities: All available to site, including municipal water, sewer, electric and telephone
- For Complete Terms of Sale including Deposit Information, contact Auctioneer



View of Extrusion Tooling-Dies



Aerial of Real Estate



View of Real Estate

**Inspection:** 10:00 AM to 4:00 PM EDT day prior to each sale, or by appointment.

**Airport:** Little Rock Airport

**Directions: Ste-Therese:** From Montreal Pierre Elliott Trudeau International Airport follow signs to Route 520 East. Take exit 4 toward Laval/Autoroute 13. Take Autoroute 13 N toward Laval for approx. 18 km to Exit 22E and merge onto Autoroute 640 E toward Boisbriand/Repentigny. Go approx 5.5 km to Exit 22 toward Blainville/Sainte-Therese N. Merge onto Boulevard Cure Labelle (North)/QC-117 N. Continue to follow Boulevard Cure Labelle/QC-117 North to the facility located at 305 Boulevard Cure Labelle, Ste-Therese, Quebec J7E 2X8

**Richmond Hill:** From Toronto's Lester B Pearson International Airport take Route 409 E to Route 427 N to Highway 407 East. Follow Highway 407 E to Exit 79, RR-34/Bayview Avenue. Turn left onto Bayview Ave/RR-34. Go approx. 4 miles and turn left onto Elgin Mills Rd E/RR-49. Turn right onto Edward Avenue and follow to facility at 500 Edward Avenue, Richmond Hill, Ontario L4C 4Y9

**No Warranties:** Every item and lot in the "Auction" is sold: (a) "AS IS, WHERE IS AND WITHOUT RECOURSE," and (b) with no warranties, guarantees or representation of any kind or variety, whether expressed, implied or otherwise.

Some items subject to prior sale and removal.

**Payment:** May be made by cash, certified funds or company check with a confirming letter of guarantee from an acceptable issuing bank. **SAMPLE BANK LETTER:** This bank guarantees payment to GolIndustry from (name of customer) on account # up to the amount of \$ This letter is valid for purchases at the Signature Aluminum Canada sales on August, 4<sup>th</sup> & 5<sup>th</sup>.

America Express, Visa, and MasterCard will be accepted for this sale.

Assets Surplus to  
Continuing Operations of  
Signature Aluminum Canada

## 2 DAYS / 2 LOCATIONS (2) Complete Aluminum Extrusion Facilities and Valuable Industrial Real Estate

## Live/Webcast Auction



Asset Sales and Valuations Worldwide

In Cooperation With



For further information, contact:

**LOUIS GOLDBERG**

Tel: 914-235-4905

Email:

[louis.goldberg@go-dove.com](mailto:louis.goldberg@go-dove.com)

For terms of sale, please visit

[www.Go-Dove.com](http://www.Go-Dove.com)

**GoIndustry DoveBid USA**

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**North American Offices**

Maryland, California, Colorado,  
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Illinois, Michigan, New York,  
Texas, Ontario

**Additional Offices Worldwide**



### Executive Offices

11425 Cronhill Drive

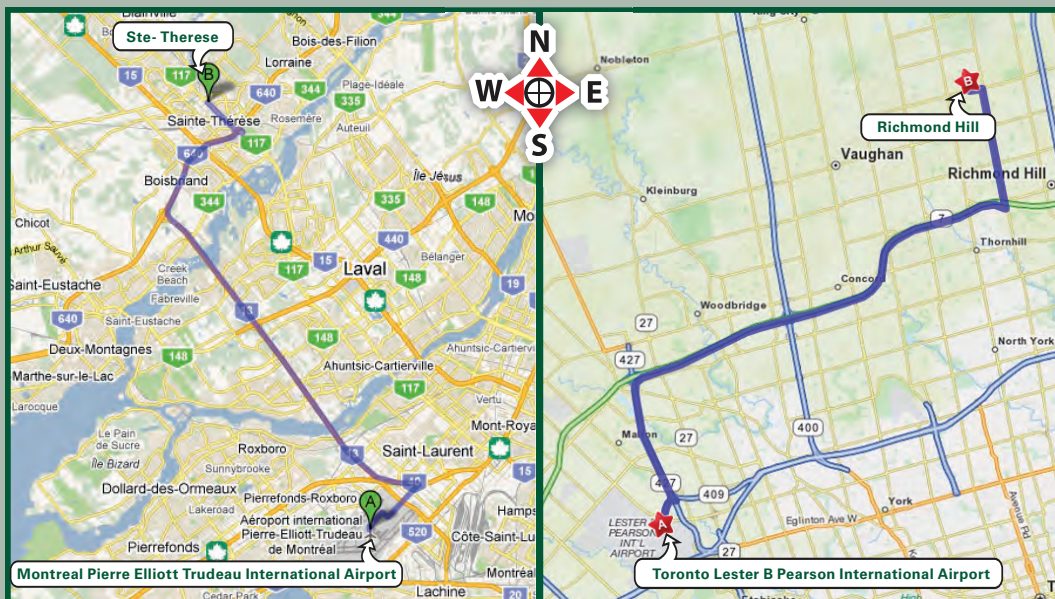
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### Overnight Accommodations:

#### Ste-Therese:

Hampton Inn & Suites (Laval)..... 450-687-0010

Hilton (Laval)..... 450-682-2225

Sheraton (Laval).....450-687-2440

#### Richmond Hill:

Holiday In Express (Richmond Hill).... 905-695-5590

Hampton Inn (Mississauga)..... 905-671-4730

Courtyard by Marriott (Markham)..... 905-707-6533

**Buyers Premium:** A discounted buyer's premium of 16% of the bid price will be added to the bid price for each lot for buyers who pay in the form of cash, cashier's check, company check (with a letter of guarantee) or wire transfer within 72 hours of the sale; the full buyer's premium of 18% shall apply for buyers who pay via credit card.

**Removal:** All small hand carry able items must be removed from both facilities by Friday, August 13<sup>th</sup>. All larger items must be removed by Friday, August 27<sup>th</sup> (Final Removal Date).



[www.Go-Dove.com](http://www.Go-Dove.com)