

Surplus to the Needs of



# MAL THE RIGHT TOOLS

197 North Jefferson Street, Sabina, Ohio 45169

Featuring: Ceco/Chambersburg Drop Hammers • Fenn Impact Cut-Off Shear • OBI Presses • Induction Heaters • Knuckle Joint Press • 1000 Ton Coining Press • Multi-Spindles • Toolroom • Grinders • Wheelabrators • Furnaces • Bridge Cranes • Real Estate

SALE DATE: TUESDAY, MAY 18, 2010 AT 10:30 A.M. (EDT) Inspection Date: Monday, May 17, 2010 from 8 a.m. to 4 p.m. & morning of sale



2000 Lbs. Chambersburg/Ceco Drop Hammer



Fenn #125 Impact Cut-Off Shear with Barfeed



1000 Ton Etchell Mdl. 1000CP Coining Press

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400 Ton Schuler Type PKNR400/0.52 Knuckle Joint Press



Corporate Office: 555 Broadhollow Road Melville, NY 11747 (631) 454-1766 • Fax: (631) 454-1779



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1500 Lbs. Chambersburg/Ceco Drop Hammer

#### **DROP HAMMERS**

2000 Lbs. Chambersburg/Ceco, 46" stroke, 19" between guides, 20" F-B ram, inserted guides, S/N: 11494-6

1500 Lbs. Chambersburg/Ceco, 42" stroke, 18" between guides, 18" F-B ram, inserted guides, S/N: 1623-4

#### **TRIP HAMMERS**

Bradley, sow block, 12" x 12", bed: 17" F-B x 13" L-R, 5 HF

Bradley, sow block, 10" F-B x 15" L-R, 7-1/2 HP, bed: 21" F-B x 18" L-R

#### **IMPACT CUT-OFF SHEAR**

Fenn Mdl. 125, 1-1/4" rounds, 1-1/16" square, 24" max. length with automatic 20' hydraulic barfeed nedestal controls

#### **SLUGGER HYDRAULIC CUT-OFF**

Advance Design, 2" max. capacity, automatic AMD barfeed, hydraulic unit

#### **COINING PRESS**

1000 Ton Etchells Mdl. 1000CP, 32" L-R x 27" F-B ram, 24" L-R x 25" F-B bed area 12" stroke, 18" daylight, S/N: N/A

### **KNUCKLE JOINT PRESSES**

400 Ton Schuler Type PKNR400/0.52.\, 120mm stroke, 50 SPM, 24" F-B x 15" L-R bed, air clutch, S/N: 64/30.0171/1



View of Surface Combustion Furnaces



10" x 24" Boyar Schultz Mdl. 2550 Automatic Feed **Surface Grinder** 

400 Ton Minster, 4" stroke, 1/8" adjustment, 28" F-B x 20" L-R bed area, S/N: N/A

#### **OBI PUNCH PRESSES**

Ton USI Clearing, 10" stroke, 18.25" shut height, 5" adjustment, 80 SPM, air clutch, 33" F-B x 50" L-R bed area, S/N: 54-2148

70 Ton Press-Rite, 21" F-B x 31" L-R, flywheel, A/C, S/N: 315

60 Ton Bliss C-60, 4" stroke, 3" adjustment, 14.25" shut height, flywheel, A/C, 21" F-B x 30" L-R, S/N: H68537 [1978]

[2] 60 Ton Bliss C-60, 3" stroke, 4" adjustment, 14.25" shut height, flywheel, S/N: H68538 [1978]; H68614 [1978]

#### **INDUCTION HEATERS**

Tocco Induction Heater, S/N: 12-1272-31

#### IPE Sexton Raydyne Induction Heater, S/N: 5881-8 and IPE Cheston Raydyne Induction Heater, S/N: 32338

#### HYDRAULIC PRESSES – ALL TYPES

150 Ton Dake Air Hydraulic Mdl. 6-650 H-Frame Shop Press, sliding ram head, 20" x 8" bed, S/N: 173863

75 Ton Dake Mdl. 75H H-Frame Hydraulic Shop Press, Enerpac hydraulics, S/N: 143173

75 Ton Denison "Multi-Press" Mdl. QA75-C592E C-Frame, 30 HP, 20" F-B x 34" L-R bed, S/N: 32247



20 Ton Denison Mdl. FH20-20H-SPEC-ASST-9965C C-Frame Press, 25 HP, S/N: 22417

#### FURNACES

Surface Combustion Mdl. 30-46-30 Radiant Tube Box Furnace, 1750 Degrees Fahrenheit max. temperature, Leeds & Northrup chart recorder, gas, S/N: BC-40961-1

[2] Surface Conbustion Mdl. "Power Convection All Cage FCE" Box Furnace, 1750 Degrees Fahrenheit max. temperature, S/N: BX-36621-1B; BX-36621-1A

#### **CNC LATHE**

Wasino Mdl. LG-7 CNC Lathe gang-type with [2] tool holders, 17"swing, S. Robo-1 robot feed, coolant, chip conveyor and Fanuc Series 0.T., controls, S/N: 1800

### LATHES - ALL TYPES

13" x 30" Harrison Mdl. AA Toolroom Lathe, 3-jaw chuck, 4-way toolpost, 35-3000 spindle RPM, Trak digital readout, S/N: TRVS834-844

18" x 72" Mazak Gap Frame Lathe, 26" swing thru gap, 4-jaw chuck, taper attachment, steady rest, 25-1500 RPM, S/N: 33916

Dunham "Dunhamatic" Series 2000 Mdl. DL-2S-TS-PC Production Lathe, 5" 3-jaw chuck, front and rear toolposts, S/N: 1200-82



150 HP Kohler "Fast Response II" Diesel Generator



10" x 30" Cincinnati Mdl. R-75 Universal **Cylindrical Grinder** 

Bardons & Oliver Universal Turret Lathe, 6-position turret, coolant

[2] Fuji Mdl. FSR Universal Finishing Lathes, front and rear slides, coolant, S/N: 4232; 6540

#### **VERTICAL MILLS – INCLUDING CNC**

Lagun Mdl. FTV-4, 11" x 58" powerfeed table, power downfeed, spindles speeds to 4200 RPM, Accu-Rite III digital readout, S/N: 27244

Lagun Mdl. FTV-25, CNC Knee-Type Mill, spindle speeds to 4200 RPM, 10" x 48" table, Anilam 1100 CNC control, S/N: SE26638

#### UNIVERSAL CYLINDRICAL GRINDER

10" x 30" Cincinnati Mdl. R-75. motorized workhead, 1-1/2" wide wheel, tailstock, coolant, S/N: 27421

#### **VERTICAL BROACH**

Ohio Broach Mdl. VSHD5-24P, 30 HP, 17" x 22" table, coolant, S/N: 43397-83

#### IRONWORKER

40 Ton Scotchman Mdl. 4014, hydraulic, 3 HP, S/N: 3000M1287

#### HONE

Sunnen Mdl. MBB-1690 Hone, Sunnen Mdl. PG-810-S Precsion Hole Gage, assorted mandrels and hones, S/N: 80890

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60 Ton Bliss C-60 OBI Flywheel Type Punch Press



Ohio Broach Mdl. VSH5D-24P Verical Broach



150 Ton Dake Mdl 6-650 H-Frame **Hydraulic Press** 



Kasto Mdl. SSB260VA Automatic Vertical Bandsaw



#### **TOOL & CUTTER GRINDER**

Cincinnati #2, motorized work head, 3-jaw grinding chuck, S/N: 102T5H-174

#### SURFACE GRINDERS

10" x 24" Boyar Schultz Mdl. 2550, automatic feed, 10" x 20" permanent magnetic chuck, Trak digital readout, dresser, coolant, S/N: 25119

[2] 6" x 18" Reid Mdl. HR, handfeed, 6" x 18" permanent magnetic chuck, S/N: 21813; 22075

#### RADIAL DRILL

Ooya Mdl. 1250 4' x 12" Dia. Column Radial Arm Drill, power clamp, power elevation, t-slotted 2-sided work table, 35-1985 spindle RPM, S/N: N68-11244

#### SAWS – ALL TYPES

DoAll Mdl. C-1213NC. Horizontal. 12" x 16" capacity, pneumatic clamp, coolant, controls, S/N·N/A

Kasto Mdl. SSB260VA Automatic Vertical Bandsaw, roller infeed conveyor, coolant, chip conveyor, S/N: N/A

Wells Type 8-M Horzontal Bandsaw, infeed table. S/N: 6204

12" x 20" DoAll Horizontal, manual clamp, power downfeed, coolant, roller infeed, S/N: N/A

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16" DoAll Vertical Bandsaw, 24" x 24" tilting table, welder, S/N: N/A

4" wide with back-up wheels, 168" belt

23" Wide Single Belt, 3" wide back-up wheel, pneumatic tensioner, 168" belt

Queen City Double Pedestal Belt-Type. 3" wide. 148" belt, spare wheels

Oueen City Double Belt. 4" wide, 148" belts

Ryman Mdl. 609L-18 Belt Grinder, 18" wide back-up wheel, 15 HP, 168" belt, Shadow IV light curtain, Allen Bradley digital control

#### **MULTI-SPINDLE AUTOMATICS**

2-1/4" New Britain Mdl. 62, 6-spindle, barfeed, front and rear cut-offs, chip conveyor, barfeed, S/N: N/A

[4] 1-1/4" New Britain Mdl. 52, 6-spindle, barfeed, 5th position cut-off, chip conveyor, front and rear cut-offs S/N: 37522: 37411: 35542: N/A

3/4" New Britain Mdl. 51, 6-spindle, front and rear tool holders, chip conveyor, barfeed, S/N: 38823; 37147; N/A



#### WHEELABRATORS

[2] Wheelabrator Mdl. 2027. shot blasts. shot elevator/loader, rubber lined, S/N: 300683; N/A

#### AIR COMPRESSOR

250 HP Ingersoll Rand Mdl. EP250SSR Rotary Screw Type Air Compressor

#### **DIESEL GENERATOR**

Kohler "Fast Response II" 150 HP, Cummins engine, S/N: 196692, 232 hours

#### FORKLIFTS

[3] Yale 2,900 Lb. Capacity Propane Powered Forklifts, with solid tires, side shifter, S/N: E187V14295X; E187L14135X; E187V14294X

#### **MISCELLANEOUS**

Torit Down Flo 3-Bag Mdl. OF-4Df48 Dust Collector with motor driven fan and receiving bin, S/N: IG016631

#### **Over 30 Vidmar Cabinets**

Lan-Wrapper Stretch Wrapper with 60" rotary table

#### **Gravity Feed Storage System**

Assortment of Corrugated Stackable Storage Bins

24" Allen 3-Spindle Gang Drill, 21" x 56" production table, 5 spindle speeds, up to 150 RPM 24" Allen 4-Spindle Gang Drill, 21" x 56" production table, power downfeed, spindle speeds up to 1500 RPM

View of Torit Dust Collector

24" Allen Floor Type Drill, power downfeed

4" Production Machine Belt Sander

Lars Pedestal Tool & Cutter Grinder

Grieve Mdl. NT-800 Electric Oven, 300 watt, 20" deep x 25" wide x 10" high inside dimensions

#### **OVERHEAD CRANES**

Crane American Services 5-Ton Overhead Free Standing Bridge Crane, with Shawbox 5-ton pendant controlled hoist top running bridge, underslung hoist, approx. 50' span x 180' long free standing craneway

**Double Girder 5-Ton Overhead Free Standing** 

Bridge Crane, with Demag 5-Ton pendant controlled hoist, top running bridge, top running hoist, approx. 40' span x 60' long free standing craneway

#### Large Quantity of Shop & Facility Related,

Consisting Of: Assorted Drill Bits, End Mills, Reamers, Pallet Racks, Self Dumping Hoppers, Milling Vises, Corrugated Steel Storage Bins, Bar Stock, Storage Carriers, Gravity Feed System, Approx. [30] Vidmar Tool Storage Cabinets, Miscellaneous Inspection Items, Work Benches, Motors, Etc.

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**BELT GRINDERS/POLISHERS** 

#### 24" Dia. Blade Abrasive Cut-Off Saw

Standard Mdl. SPC, Type 3RSPZ, 3 HP double end,



### Surplus to the Needs of

be removed until complete settlement is made.

IMPORTANT NOTICE TO ALL BUYERS REGARDING AUCTION PAYMENT: 13.5% Buyers Premium. A minimum deposit of 25% on all lots purchased is required at the time of sale in cash, certified or cashier's check. Company or personal checks

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the order of Koster Industries Inc. Direct bank wire transfers to the account of Koster

Industries Inc. on balances due will be accepted with prior arrangement. No lot may

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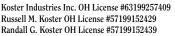
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View of 2000 Lbs. Chambersburg/Ceco Cell AXP/10040278



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#### DIRECTIONS:

From Cincinnati/Northern KY International Airport: Take I-275E to Exit #84 to I-75 North Toward Cincinnati. Travel 7.69 miles to I-71 North. Go 57 miles to Exit #86 (Jamestown/Sabina). Go ¼ mile and turn right on OH-72S. Continue for 3.8 miles and turn left onto Polk Road. Travel 3 miles and turn left onto Polk Avenue. Travel 328 feet and turn right on N. College Street, travel 397 feet and turn left on W. Mound Street. Go 502 feet and turn Right on Vine Street. Go 13 miles and bear left on W. Elm Street, travel 305 feet and turn left on N. Jefferson Street.

HOTELS: Holiday Inn, Wilmington OH:	877-786-9480
Hampton Inn, Wilmington, OH:	937-382-4400
Hampton Inn, Jeffersonville, OH:	740-948-9499

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Approximately 117,000 Sq. Ft. Approx. 10,634 Sq. Ft. of Office, 4.7 Total Acres, 14 to 24 Ft. Ceiling Height, Drive-in Overhead Doors

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