

# PUBLIC

# AUCTION

**OVER  
\$40 MILLION  
REPLACEMENT  
VALUE**

**CORPORATE  
ASSETS INC**

**2-DAY SALE  
3,000 LOTS**

**2001**



**DECKEL MAHO DMU 70 EVOLUTION 5 axis  
CNC universal machining center**

**5 AXIS**

**2,500 TON**



**2002**

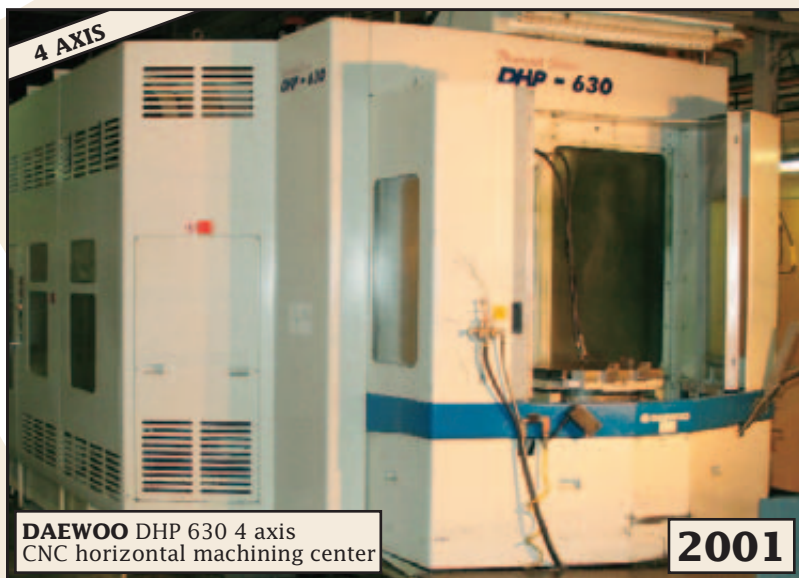
**LASCO SPR 1600 CNC  
percussion screw forging press**

**5,000 TON**



**WEINGARTEN PSS-560  
percussion screw forging press**

**4 AXIS**



**DAEWOO DHP 630 4 axis  
CNC horizontal machining center**

**2001**

**WALTEC FORGINGS, INC. & WALTEC ENGINEERING, INC.**

**AUCTION:** Wednesday, September 13 & Thursday, September 14, 2006, 9:30 A.M.  
125 Mason Street, Wallaceburg, Ontario, Canada, N8A 4L9

**"Let Our Experience Be Your #1 Asset"™**

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(Wednesday, September 13th)

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(Thursday, September 14th)

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## UPCOMING AUCTIONS

**Wednesday, August 16, 2006**

**TDP Aerospace**

Newmarket, Ontario  
CNC & Inspection Equipment

**Thursday, August 17, 2006**

**Reliable Tool & Machine**

Hamilton, Ontario  
CNC Machine Tools

**Wednesday, August 30, 2006**

**Future Fabricating & Design, Inc.**

Scarborough (Toronto), Ontario  
CNC Fabricating Shop

**Thursday, September 21, 2006**

**Sanfacon Paper Mills**

St. Lambert de Levis  
(Quebec City), Quebec  
Food Service/Paper Products

**Mid October, 2006**

**Cutt Rite Machines, LTD**

Woodstock, Ontario  
Custom Machine Shop

**AUCTION: WEDNESDAY, SEPTEMBER 13**

**& THURSDAY, SEPTEMBER 14, 2006, 9:30 A.M.**

**INSPECTION: Monday & Tuesday, September 11th & 12th, 2006**

**8:00 A.M. to 5:00 P.M.**

## DIRECTIONS

**From Toronto's Lester B. Pearson International Airport:** Follow Highway 401 West and proceed approximately 240 km. Take Exit 109, Victoria Road, and turn right. Proceed to Base Line and make a left, and then continue to Old Glass Road and turn right. Take a left onto Mason Street and watch for auction signs. Plant is located on the left hand side. Please allow 3 hours driving time.

**From Detroit's Wayne County International Airport:** Follow I-94 East toward Detroit and continue to I-96 East. Take Exit I-75 South, onto West Fisher Freeway and follow signs to bridge to Canada. Proceed across the Ambassador Bridge, and then onto Huron Church Road to Highway 401 East/London. Take Exit 63/CR-2 toward Tilbury, and turn right on Queen's Line (Highway 2) and follow along Highway 2. Proceed on Richmond Street, and then turn left on Lacroix Street, followed by a right turn on Wellington Street West. Continue on 3rd Street to St. Clair Street which will become St. Clair Road (Highway 40). Proceed on Highway 40, and then turn left on Base Line, followed by a right turn on Old Glass Road, and finally a left turn on Mason Street. Plant is located on the left hand side, watch for auction signs. Please allow 2 hours driving time.

## ACCOMMODATIONS & CAR RENTALS

Please visit our website for details at [www.corpassets.com](http://www.corpassets.com)

## PAYMENT

Please visit our website for details at [www.corpassets.com](http://www.corpassets.com).

A Buyer's Premium will apply at this sale.

**This sale will be conducted in US funds.**

## REMOVAL

All small items must be removed by Tuesday, September 19, 2006 by 5:00 P.M.

All remaining items by Friday, October 13th, 2006 by 5:00 P.M. NO EXCEPTIONS!

## TERMS OF SALE

Corporate Assets Inc. assumes no liability for errors or omissions on the brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All items subject to prior sale.

## APPRAISAL SERVICES

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- Going concern, fair market, or liquidation values

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Toronto – Montreal – Chicago

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## MEMBER IN GOOD STANDING:



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(8) STATION, (6) SPINDLE



1995

## ROTARY TRANSFER MACHINES (DAY 1)

**1995 PORTA TRV 08N16**, CNC MULTICENTER (8) station (6) spindle flexible inverted TRUNNION rotary transfer machine with vertical axis rotation, 11" to center of chucks and equipped as follows: Station 1 CNC boring vertical top, horizontal, vertical bottom, Station 2 CNC boring horizontal, Station 3 CNC boring horizontal w/ZY CNC control and 400 RPM spindle, Station 4 CNC boring vertical top, horizontal (14") (1) vertical bottom, Station 5 CNC (variable programmable speed) (0 to 2,780 RPM) i.e. vertical boring or threading vertical top and bottom, Station 6 CNC (variable programmable speed) i.e. boring or threading on horizontal (14") (1) on vertical top and bottom (w/recess attachments) Station 7 CNC (variable programmable speed) (0 to 2,780 RPM) on horizontal (14") (1) vertical and vertical top and bottom, s/n 100890 **(retrofit controls 2004)**

**1995 PORTA TRV 08N16** CNC MULTICENTER rotary transfer machine

(9) STATION, (14) SPINDLE



**1982 GNUTTI FM-14-125** trunnion type (9) station, (14) spindle rotary transfer machine with 5" stroke, ISA 40 taper, quick change tool holders, 11" space to center of chucks and equipped as follows: Station 1-left, right and radial boring, Station 2-radial boring, Station 3-14" radial boring, Station 4-14" leadscrew threading, Station 5-left and right boring, Station 6-left and right boring, Station 7-left and right boring w/recess, Station 8-left and right leadscrew threading and boring, Station 9-load and unload

**2001 EUROMA THPE350 6** station, 5 head rotary index machine with 24" table, s/n M01637

**GNUTTI FM-14-125** TRUNNION TYPE high speed rotary transfer machine

**THIS SALE  
CONDUCTED  
IN US FUNDS**



## CNC VERTICAL MACHINING CENTERS (DAY 1)

**2001 DECKEL MAHO DMU 70 EVOLUTION** 5 axis CNC universal machining center with HEIDENHAIN MILLPLUS CNC control, X axis-29.5", Y axis-20.5", Z axis-20.5", B and C axis-180°, SK 40 taper, 32 position ATC, s/n 2705099 30296

**2002 OKK VM-7** CNC vertical machining center with FANUC 16i-M CNC control, 61" x 33" table, X axis 60", Y axis 29", Z axis 26", #50 taper, 20 position ATC, 40 HP, s/n 234

**1998 OKK MCV-860** CNC vertical machining center with FANUC 16-M CNC control, 90" x 33" table, X axis-80.25", Y axis 33.75", Z axis 28.25", #50 taper, 30 position ATC, 40 HP, s/n 204

**1998 OKK MCV-660** CNC vertical machining center with FANUC 16-M CNC control, 67" x 25.5" table, X axis 50", Y axis 26", Z axis 25.5", #50 taper, 24 position ATC, 40 HP, s/n 121

**2004 DAEWOO DVC-500 APC** CNC vertical machining center with FANUC 21i MB CNC control, 27" x 34" dual index table, X axis-30", Y axis-20", Z axis-22", #40 taper, 12,000 RPM, 30 position ATC, s/n AV5C0493

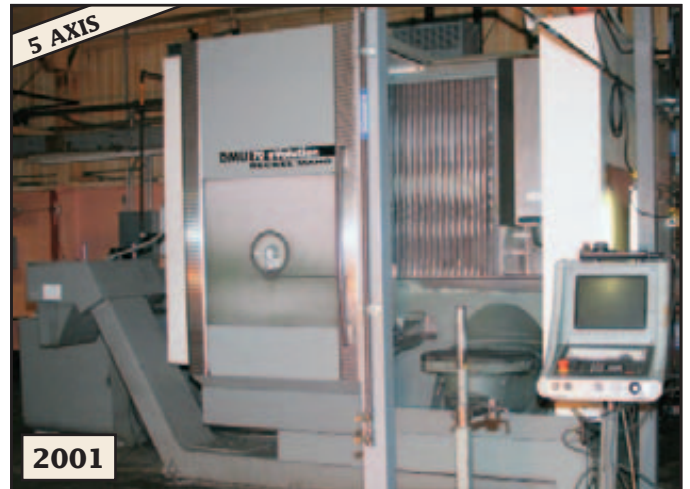
**DAEWOO DHP**  
630 4 axis  
CNC horizontal  
machining center



View of CNC controls and spindles



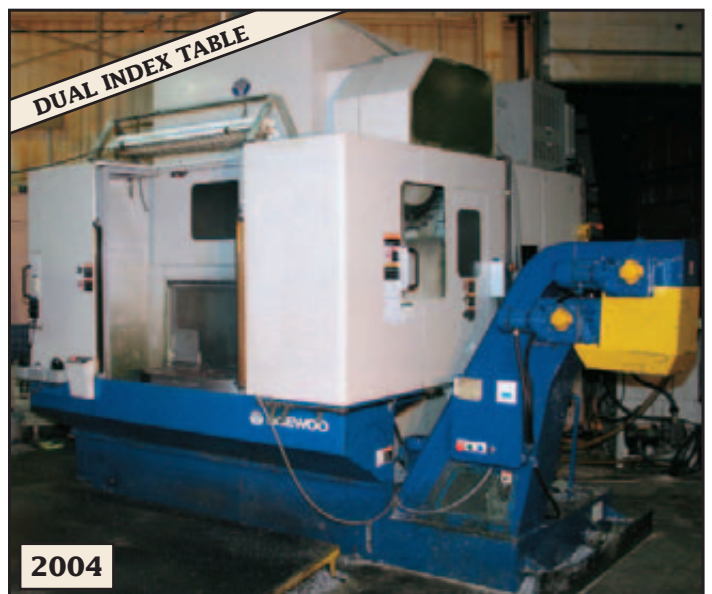
OKK MCV-860 CNC vertical machining center



DECKEL MAHO DMU 70 EVOLUTION 5 axis CNC universal machining center



OKK VM-7 CNC vertical machining center



DAEWOO DVC-500 APC CNC vertical machining center

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## CNC VERTICAL MACHINING CENTERS (DAY 1)

**(2) 1999 DAEWOO DMV-400 APC** 4 axis CNC vertical machining centers with FANUC 18M CNC control, 40" x 26" dual index table, X axis-22", Y axis-16", Z axis-22", #40 taper, 10,000 RPM, 30 ATC, s/n AV3S0698, AV3S0475

**1999 FADAL VMC 4020** 4 axis CNC vertical machining center with FADAL 88HS control, 4th axis rotary table, 48" x 20" table, X axis-40", Y axis-20", Z axis-20", #40 taper, 21-position ATC, s/n 11518

**(7) 1999 KIA V25P** CNC vertical machining centers with FANUC 0-M CNC control, X axis -16.5" Y axis-11" Z axis-15", dual pallet rotary table, 10-position ATC, #30 taper, s/n KV25-203, 116, 117, 105, 119, 125, 135

**(3) 1994 CHIRON DZ12-W** high-speed 2-SPINDLE CNC vertical machining centers with GE FANUC 0M CNC control. X axis-15.7", Y axis-11.8", Z axis-16.6", #40 taper, dual pallet rotary table, 14 ATC, s/n 465-14, 450-08

**1994 CHIRON FZ12-W** high-speed CNC vertical machining center with GE FANUC 0M CNC control, X axis-15.7", Y axis-11.8", Z axis-16.6", #40 taper, dual pallet rotary table, 14 ATC, s/n 486-36

**1992 CHIRON DZ18-W** 2-SPINDLE CNC vertical machining center with GE FANUC 0M CNC control, dual pallet rotary table, ATC, s/n 60-37

**1986 MORI SEIKI M-300A1** CNC vertical machining center with FANUC 10M CNC control, 12" x 12" pallet, X axis-15.7", Y axis 11.81", Z axis-19.49", NT #40 taper, 40 position ATC, s/n 106



**1999**  
**ENSHU JE80** CNC 4 axis horizontal machining center



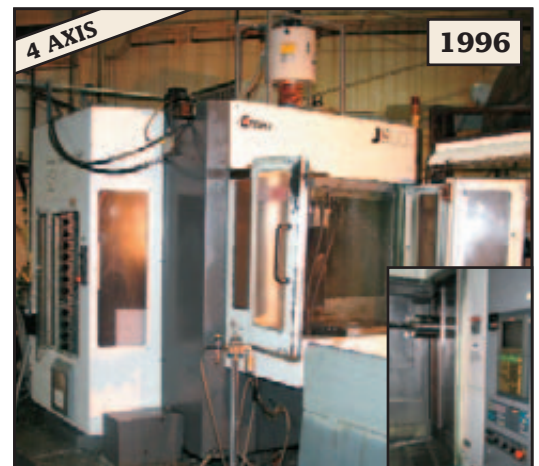
**1999**  
**FADAL VMC 4020**  
4 axis CNC vertical machining center



**1998**  
**OKK MCV-660** CNC vertical machining center



**1999**  
**DAEWOO DMV-400 APC** CNC vertical machining center



**1996**  
**ENSHU JE60** CNC horizontal machining center

### PROXY BIDDING

If you are unable to attend this auction, we would be pleased to act as your proxy. Please contact our office at (416) 962-9600 or visit our website for a proxy bid form, terms and additional information.



## CNC HORIZONTAL MACHINING CENTERS (DAY 1)

**2001 DAEWOO DHP 630** 4 axis CNC horizontal machining center with FANUC 16iM CNC control, twin 25" x 25" pallets, X axis-39.4", Y axis-33.5", Z axis-33.5", CAT 50 taper, 60 position ATC, s/n HP630029

**(2) 1999 ENSHU JE80** 4 axis CNC horizontal machining centers with FANUC 16-M CNC control, twin 24.75" pallets, shuttle system and high-speed index table, 35 HP spindle, #50 taper, 40-position ATC, X axis-31.5" Y axis-31.5" Z axis-31.5", s/n 172 and 178

**1996 ENSHU JE60** CNC horizontal machining center with ENSHU ENAC CNC control, 20" x 20" pallet, 30 HP spindle, #40 taper, 60 position ATC, X axis-23.5" Y axis-23.5" Z axis-26.5", 13,000 RPM, s/n 111



**CHIRON DZ12-W** high-speed 2-SPINDLE CNC vertical machining center



**CHIRON DZ18-W** 2-SPINDLE CNC vertical machining center



**KIA V25P** CNC vertical machining center



**CHIRON FZ12-W** high-speed CNC vertical machining center



<  
**MORI SEIKI M-300A1**  
CNC vertical  
machining center

**Do You Have  
Any Surplus  
Equipment?**

**We Can Help!**

**Contact  
Corporate Assets  
416-962-9600**

# WEDNESDAY, SEPTEMBER 13 - MACHINING & ENGINEERING - DAY 1

## CNC EDM MACHINES (DAY 1)

**2001 MITSUBISHI EA30** CNC ram type EDM, 16 position ATC, pendant control, coolant, s/n 50A30007

**1993 CHARMILLES ROBOFORM 4000** 4 AXIS vertical ram type CNC EDM with 31" x 22" table, CHARMILLES CNC control, 5 ATC, s/n 175057

**1986 CHARMILLES ROBOFIL 200** wire cut CNC EDM, CHARMILLES CARDINAL CNC control, 45" x 23" x 13"D tank, s/n 20299

## CNC TURNING CENTERS (DAY 1)

**2001 DAEWOO PUMA 300 C** CNC turning center with FANUC 21iT CNC controls, 12" chuck, 23" swing over bed, 25" between centers, 35 HP, 4" spindle bore, chip conveyor, s/n PM25086622K

**2000 DAEWOO PUMA 230C** CNC 2 axis turning center with FANUC 21it CNC controls, 10" chuck, 21" swing over bed, 32" between centers, 25 HP, chip conveyor, s/n PM201388

**1996 DAEWOO PUMA 8HC** 2 axis CNC turning center with MITSUBISHI CNC controls, 8" chuck, 19.7" swing over bed, 19.3" between centers, 2" spindle bore, 25 HP, s/n P8HC0527

**1996 DAEWOO PUMA 6S** 2 axis CNC turning center with PUMA PM6S CNC controls, 6.5" chuck, 19.7" swing over bed, 14.6" between centers, 15 HP, s/n PM6S-0667

**(4) 1989 MORI SEIKI SL-15M** CNC turning centers with FANUC 10T CNC controls, 6" 3-jaw chuck, 17.7" swing over bed, 23.4" between centers, 10 HP, s/n 174, 152, 150, 141

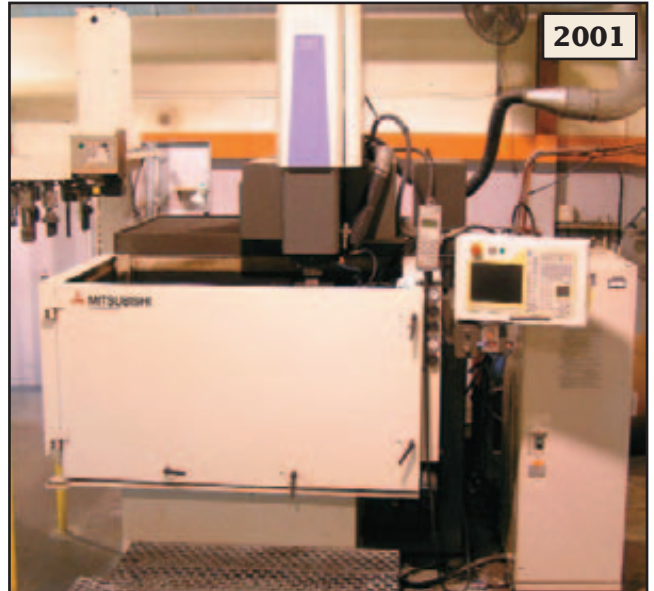
**1986 HITACHI SEIKI HT2S** CNC turning center with YASNAC CNC control, 12" 3-jaw chuck, 20" swing over bed, 24" between centers, tail stock, chip conveyor, s/n 25463SC

**1985 OERLIKON BOEHRINGER VDF-250C-U** CNC turning center with 12" 3-jaw power chuck, 12" swing over bed, 40" between centers, tail stock, s/n 114 3161-24

## TOOLING & CABINETS (DAY 1)

TOOLING – large qty. #40 taper, #50 taper

(8) sections adjustable tool cabinets with pullout drawers



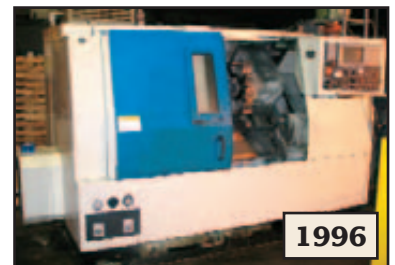
**MITSUBISHI EA30** CNC ram type EDM



**DAEWOO PUMA 230C** CNC 2 axis turning center



**DAEWOO PUMA 300 C** CNC turning center



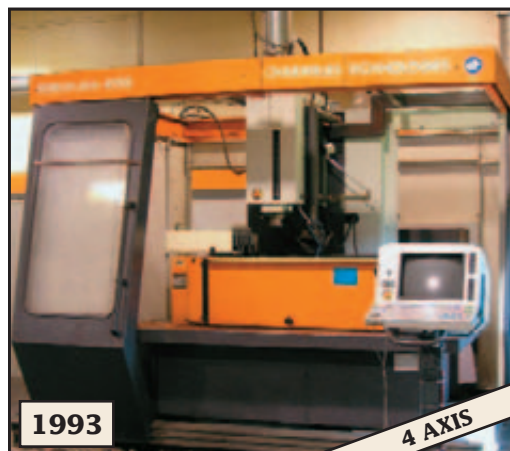
**DAEWOO PUMA 8HC** 2 axis CNC turning center



**DAEWOO PM6S** 2 axis CNC turning center



**CHARMILLES ROBOFIL 200** CNC EDM



**CHARMILLES ROBOFORM 4000** CNC EDM



**MORI SEIKI SL-15M** CNC turning center



# WEDNESDAY, SEPTEMBER 13 - MACHINING & ENGINEERING - DAY 1



Large qty. taper tooling



1986 HITACHI SEIKI HT2S CNC turning center



OERLIKON BOEHRINGER VDF-250C-U CNC turning center



2001  
BROWN & SHARPE GLOBAL STATUS 9128 CMM



(8) sections adjustable tool cabinets



MAYFRAN chip processing system



2000  
MITUTOYO BRIGHT 710 APEX CMM

## INSPECTION EQUIPMENT (DAY 1)

**2001 BROWN & SHARPE GLOBAL STATUS 9128 CMM** with X axis 36", Y axis 65", Z axis 28", 43" x 80" granite table, RENISHAW PH10MQ probe, PC and printer, s/n 0201-6105

**2000 MITUTOYO BRIGHT 710 APEX CMM** with X axis 28", Y axis 40", Z axis 24", 38" x 64" granite table, RENISHAW PH10 A probe, PC and printer, s/n 1021807

**1999 MITUTOYO BRIGHT 710 APEX CMM** with X axis 28", Y axis 40", Z axis 24", granite table, RENISHAW PH9A probe, PC and printer, s/n 3994M-3212

**(2) MITUTOYO PH350H optical comparators** with 14" screen, DRO, s/n 306, 70095

**JONES & LAMSON 14-A optical comparator** with 14" screen, DRO, s/n 214-M1

Large assortment of granite surface plates, bore gauges, height gauges, pin gauges, micrometers, dial indicators, etc.

## CHIP & COOLANT PROCESSING EQUIPMENT (DAY 1)

**MAYFRAN** chip processing system with dumping table, steel slat goose neck conveyor and simplicity separation/shaker, s/n 712-3080-2, 123-4045-3990

**COOLANT WIZARD** portable coolant reconditioning system  
**SUMP SUCKER** pump system

**CUSTOM COOLANT** filtration system

**DEVALAT 2** Cu. Ft. 1,000 Lb. chip wringer, s/n 62-847



(2) AVAILABLE  
MITUTOYO PH350 optical comparator



JONES & LAMSON 14-A optical comparator



MAYFRAN chip processing system

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# WEDNESDAY, SEPTEMBER 13 - MACHINING & ENGINEERING - DAY 1

## VERTICAL MILLS (DAY 1)

**1986 OKK MHA-400 II AUTOMILLER** CNC vertical mill with GRAPHIC ML CNC control, 44" x 17 1/2" table, X axis 36", Y axis 16", Z axis 19 1/2", #50 taper, 7.5 HP, s/n 2627

**(6) 1996 TOP TELLING** 3VK ram type turret mills with 10" 48" tables, DRO, 3 HP

**1989 TOP TELLING** 3VK ram type turret mill with 10" x 50" table, ACU-RITE 2 AXIS DRO, 3 HP, s/n 782060

## LATHES (DAY 1)

**1984 BOEHRINGER GOPPINGEN** VDF lathe with 32" swing, 62" between centers, ACU-RITE 2 axis DRO, 5" spindle bore, threading, 4 jaw chuck, s/n 1047-3022-07-5900

**1994 AMF ANDRYCHOW DALIMPEX** TUG-40 lathe with 19" swing, 80" between centers, 12" 3-jaw chuck, ACU-RITE DRO, 1,600 RPM, s/n 8301

**STANDARD MODERN** tool room lathe with 11" swing, 20" between centers, MITUTOYO 2 axis DRO, 1,800 spindle RPM, tool positioner, s/n 8227

## AUTOMATIC SCREW & CHUCKER MACHINES (DAY 1)

**(10) 1972 NATIONAL ACME** RA-6 1/16" to 2 5/8" six spindle automatic screw machines, s/n 71028-C, B23087-N, 71632-C, 40832-C, 71028-C, B-23839-N, 40495-C, 41058-C, 41188-C, 84236-C

**NATIONAL ACME** RB-8 2 1/8" eight spindle automatic screw machine, s/n 96107-C

**BROWN & SHARPE** OG single spindle automatic screw machine

**(5) 1978 GOSS & DELEEUW** 6" x 6 3/4" automatic chucker with tool rotating, automatic chucking, s/n 2746, 2646, 2175, 2096, 2303

## OFFICE FURNITURE, COMPUTERS & MERIDIAN PHONE SYSTEM (DAY 1)

**MERIDIAN 1** phone system with 100 (7324, 7310, 7308 handsets), (2) MERIDIAN 1 main control boxes (NTAK11BC), voicemail, (15) DELL PRECISION 530, 470 XEON computer servers, (7) DELL POWER EDGE 4300, 2500, 1600SC 1300 computer servers, (25) DELL P3 and P4 notebooks, (35) DELL 15" to 19" flat panel and CRT monitors, DELL switches and routers, (6) APC 3000 rackmount smart UPS, WATCHGUARD FIREBOX 700 firewall, (QTY) DELL P3 and P4 desktop computers. (15) Executive office suites, boardroom table w/h/b chairs, conference tables, lateral and vertical filing cabinets, (100) office partitions, photo copiers and fax machines and much more.



**1986**  
OKK MHA-400 II AUTOMILLER  
CNC vertical mill



BOEHRINGER GOPPINGEN VDF lathe



**1996**  
TOP TELLING 3VK ram type  
turret mills



View of screw machines



**(10) AVAILABLE**  
NATIONAL ACME RA-6 1/16" to 2 5/8" screw machines



AMF ANDRYCHOW DALIMPEX TUG-40 lathe



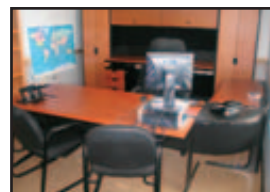
**(5) AVAILABLE**  
<  
GOSS &  
DELEEUW  
6" x 6 3/4"  
automatic  
chucker



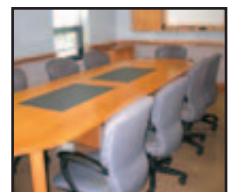
View of server room



<  
View of  
MERIDIAN  
phone  
system



View of  
office  
furniture





## THURSDAY, SEPTEMBER 14 - FORGING - DAY 2



GASMAL aluminum solution heat treat system



GASMAL aluminum solution heat treat system

### PROXY BIDDING

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GASMAL aluminum solution heat treat system

### HEAT TREAT LINES (DAY 2)

**2003 GASMAL** aluminum solution heat treat system, fully automated with ALLEN BRADLEY PLC controls. Includes two gas fired furnaces, (1.5M BTU, 3,500 lbs. per load each), w/(2) ea. 9,000 gal. gas heated quench tanks, (5) gas fired aging ovens (0.5 MMBTU, 3,500 lbs. per load each), automated conveyor system and operator control panel w/touch screen display. Temperature controls include ENCIRC cooling water pumping station and BAC cooling tower. Quench tanks include 1,200 GPM circulation pumps and fin and tube heat exchangers. Conveyor system includes 48" wide live roller infeed and exit lines, (2) ea. scissor lifts and a motorized trolley on rails

**1986 HEAT BRAND** heat treat system with (5) electric aging ovens and (1) gas fired furnace w/electrically heated quench tank, cap.: solution heat treat 1,000 lbs. and aging ovens 5,200 lbs., rail mounted transfer cart

### BRIGHT DIP SYSTEM (DAY 2)

**1996 CEF** Bright Dip Line and Water Treatment System: ALLEN BRADLEY PLC fully automated, cleans approx. 5,000 lbs./hr. brass and 3,600 lbs./hr. aluminum. The Bright Dip Line consists of an automated loading/unloading station with infeed and exit conveyor lines, 2,000 lb. overhead bridge crane supporting a rotating carriage, (10) each 660 gal. dip tanks (7) stainless steel (3) PVC lined. Dip tanks use emersion heaters and refrigerated chiller system for temperature control. Package includes recirculation pumps, roots blower agitation system, 30 HP fan ventilation system w/wet scrubber package and a cascade rinse system. The Water Treatment System allows discharge of waste water direct to sewer. Includes a 2,000 gal. primary waste tank, (2) ea. 1,000 gal. acid and alkali holding tanks, (2) ea. 1,000 gal. pH adjustment tanks, inclined plate settling tank, 500 gal. sludge thickening tank, 750 gal. outfall tank, flocculent mixing tank, filter press, alkali and acid pumping stations. Automated controls include metering pumps, pH meters, turbidity meter, level controls, mixers etc.



CEF Bright Dip Line & Water Treatment System



CEF Bright Dip Line & Water Treatment System

**This brochure is only a partial listing VISIT OUR WEBSITE FOR**



## THURSDAY, SEPTEMBER 14 - FORGING - DAY 2

### FORGING PRESSES (DAY 2)

**2002 GASMAC** 1,200,000 BTU, 2-zone gas fired conveyor preheat oven with 48" x 12" opening, 460° C maximum temperature, 24'7" length, s/n JW030129

**2001 MAESTRI** TURBO GAS CT4-P 3500 4 track, 1,433,000 BTU, billet furnace with PLC control, .59" to 1.77" Ø billet cap., .4" to 11.6" billet length, variable speed 0 to 70 billets/min., CIMAT 10.6" elevator, automatic dual temperature zone adjustment controlled by (2) digital thermo regulators, 900° C maximum temperature, hot billet orientation unit, press furnace synchronization, emergency discharge

**2001 HYDROMEC** HF 4000 CD hot brass forging press with 400 ton rated force, PROVIT 5600 PLC control, 15" stroke, 34" shut height, 39.4" x 39.4" bed, 22 to 45 SPM, CNC loading arm w/capable of loading billets up to 2.3" Ø and 4.4 lbs., s/n 710

**1983 WEINGARTEN** PSS-560 percussion screw forging press with 3,150 ton rated force, 5,000 ton maximum force for continuous use, XYCOM PLC control, 11.8" to 26.7" stroke, 45.27" shut height, 63" x 55" bed, 8 SPM, s/n 152-202

**2002 LASCO** SPR 1600 percussion screw forging press with 1,600 ton rated force, 2,500 ton maximum force for continuous use, SIEMENS SIMATIC PLC control, 22" stroke, 42.5" shut height, 39.4" x 43.4" bed, s/n 230 02092

**1996 GAMEI** PHG 1100/1400 friction screw forging press with 1,400 ton rated force, ALLEN BRADLEY PANELVISION 1000 PLC control, 19.7" stroke, 27.3" shut height, 33" x 39.4" bed, 55 SPM, s/n 9601

**AJAX** 1,300 ton forging press with ALLEN BRADLEY PLC controls, 10" stroke, 21.5" shut height, TRABON lube monitor, hydraulic wedge package, s/n 5245-R

**1977 WEINGARTEN** PSS-300 percussion screw forging press with 900 ton rated force, 1,400 ton maximum force for continuous use, SIEMENS SIMATIC PLC control, 6.3" to 18.9" stroke, 26.4" shut height, 27.5" x 31.5" bed, 45 SPM, s/n 152-119

**1984 WEINGARTEN** PSS-265 percussion screw forging press with 700 ton rated force, 1,100 ton maximum force for continuous use, XYCOM PLC control, 5.9"- 16.9" stroke, 22" shut height, 26.7" x 29.5" bed, 50 SPM, s/n 152-213

**(2) 1971 WEINGARTEN** PSS-360 percussion screw forging presses with 1,000 ton rated force, XYCOM PLC control, 7.8" to 20.9" stroke, 31.5" shut height, 37.5" x 33.5" bed, 40 SPM, s/n 152-042 and 152-026



**HYDROMEC** HF 4000 CD hot brass forging press & **MAESTRI** TURBO GAS CT4-P 3500 4 track, gas fired, billet furnace



**WEINGARTEN** PSS-560 percussion screw forging press



**MAESTRI** TURBO GAS CT4-P 3500



**GASMAC** 2 zone oven



## THURSDAY, SEPTEMBER 14 - FORGING - DAY 2

### FORGING PRESSES (DAY 2), cont.

**1981 AJAX** 10C forging press with 1,000 ton rated force, air clutch, s/n 5220-R

**AJAX** 7C forging press with 700 ton rated force, SCC 1500 clutch control, air clutch, s/n 4461

**1981 VACARRI** 10PS friction screw forging press with 650 ton rated force, SIEMENS SIMATIC OP7 PLC control, 17.7" stroke, 16" shut height, 22" x 22" bed, s/n 2791

**1974 WEINGARTEN** PSS-240 percussion screw forging press with 450 ton rated force, 600 ton maximum force for continuous use, SIEMENS SIMATIC OP7 PLC control, 5.5" to 15.7" stroke, 13.7" shut height, 19.7" x 23.6" bed, 42 SPM, s/n 152-073

**1990 VACARRI** 9PS friction screw forging press with 400 ton rated force, 15.7" stroke, 15.7" shut height, 20" x 20" bed, s/n 3090

**(3) 1969 WEINGARTEN** PSS-225 percussion screw forging presses with 400 ton rated force, 5.5" to 15.7" stroke, 19.7" shut height, 26.7" x 27.5" bed, 43 SPM, s/n 152-116, 152-003, 152-203

**1996 ROVETTA** FO-360 hot forging press with 360 ton rated force, SIEMENS SIMATIC PLC control, 11.8" stroke, 28.5" shut height, 42.9" x 48.8" bed, 45 to 55 SPM, s/n 2786

**1986 ROVETTA** FO-350 hot forging press with 350 ton rated force, 11" stroke, 20.4" shut height, 36.6" x 40.5" bed, 45 SPM, s/n 2081

**(2) 1983 WEINGARTEN** PA-180 percussion screw forging presses with 315 ton rated force, 500 ton maximum force for continuous use, 5.1" to 11.8" stroke, 13.7" shut height, 22.8" x 24.4" bed, 60 SPM, s/n 152-393, 152-428

**1980 MECOL** SEO 3 hot forging press with 300 ton rated force, 11.8" stroke, 22" shut height, 30" x 32" bed, 55 SPM, s/n 1213

**1967 WEINGARTEN** PA-160 percussion screw forging press with 240 ton rated force, 5.1" to 14.9" stroke, 22.8" x 24.4" bed, 60 SPM, s/n 47/67

**1981 GAMEI** PHG 125/200 friction screw forging press with 200 ton rated force, 12" stroke, 17" x 20" bed, 65 SPM, s/n 2135



**ROVETTA** FO-360 hot forging press



**ROVETTA** FO-350 hot forging press



**WEINGARTEN** PSS-360, 1,000 ton, percussion screw forging press



**WEINGARTEN** PSS-240 percussion screw forging press



**HYDROMECH** HF 4000 CD hot brass forging press



**LASCO** SPR 1600 percussion screw forging press



**WEINGARTEN** PSS-265 percussion screw forging press



**WEINGARTEN** PSS-225, 400 ton, percussion screw forging presses

This brochure is only a partial listing VISIT OUR WEBSITE FOR MORE DETAILED LISTINGS AND PHOTOS [www.corpassets.com](http://www.corpassets.com)



## OVENS & FURNACES (DAY 2)

**GUSPRO** 1,750,000 BTU die heater with 6' x 6' x 5' cap., s/n C 317

**2003 FUEL APPLICATIONS** 600,000 BTU 22" continuous belt furnace, s/n FA03-743-F30

**2003 FUEL APPLICATIONS** 400,000 BTU 15" continuous belt furnace, s/n 03-886B-F17

**2003 FUEL APPLICATIONS** 400,000 BTU 14" continuous belt furnace, s/n 03-743-F3

**(3) 1996 FUEL APPLICATIONS** 750,000 BTU 8" continuous belt furnaces, s/n 96-520



**GAMEI PHG 1100/1400** friction screw forging press

**(4) 1995 FUEL APPLICATIONS** 975,000 BTU 10" continuous belt furnaces, s/n 95-120

**(2) 1995 FUEL APPLICATIONS** 750,000 BTU 8" continuous belt furnaces, s/n 95-479

**(3) 1995 FUEL APPLICATIONS** 750,000 BTU 8" continuous belt furnaces, s/n 95-960

**(2) FUEL APPLICATIONS** 972,000 BTU continuous belt furnaces, s/n 94-264, 79-703

**2001 HEAT BRAND** 450,000 BTU 24" continuous belt furnace, s/n HB-752-01.

**(3) 1995 HEAT BRAND** 400,000 BTU 16" continuous belt furnaces, s/n HB-415-95, HB-416-95, 03-886A-F10

**(2) 1993 HEAT BRAND** 400,000 BTU 18" continuous belt furnace, s/n HB-352-93, HB-353-93

**1993 HEAT BRAND** 600,000 BTU continuous belt furnace, s/n HB-354-93



**GAMEI PHG 125/200** friction screw forging press



**MECOL SEO 3** hot forging press

**1989 HEAT BRAND** 375,000 BTU 24" continuous belt furnace, s/n HB-157-89

**1988 HEAT BRAND** 400,000 BTU 16" continuous belt furnace, s/n HB-120-88

**(2) 1987 HEAT BRAND** 395,000 BTU 16" continuous belt furnaces, s/n HB-099-87-1, HB-099-87-2

**1986 HEAT BRAND** 750,000 BTU continuous belt furnace, s/n HB-090-86

**(2) 1993 (rebuilt 2003) HEAT BRAND** 1,200,000 BTU pusher type furnaces, s/n HB-355-93A, HB-355-93B

**HEAT BRAND** 950,000 BTU pusher type furnace, s/n HB-314-92

**HEAT BRAND (rebuilt 2003)** 900,000 pusher type furnace, s/n FA 03-30A

**HEAT BRAND (rebuilt 2003)** 395,000 BTU continuous belt furnace, s/n HB-118-881

**1995 FARM** 1,425,000 BTU pusher type furnace, s/n 1021-1995

**MPT 3-Zone** 24" continuous belt furnace

**(2) GRIEVE** 273,000 BTU 18" continuous belt electric furnaces, s/n 11959, 11903

**(3) HOLCRAFT** 400,000 BTU 24" continuous belt furnaces

**HIS** 853,000 BTU induction heater

## DIE STORAGE SYSTEM (DAY 2)

**DIE STORAGE SYSTEM** consisting of (72) sections of 15' high x 36" wide, x 30" deep heavy duty die storage racks with 25,000 lb. cap. per section, 4,000 lb. cap. per pallet, integrated 4,000 lb. DEMAG double girder top running bridge crane w/360° picker attachment 3 ton single girder under slung bridge crane w/15' span, (400) 29" x 36" die platforms



**AJAX 10C** forging press



**VACARRI 10PS** friction screw forging press



**AJAX 7C** forging press



Die storage system



Partial view of furnaces and ovens



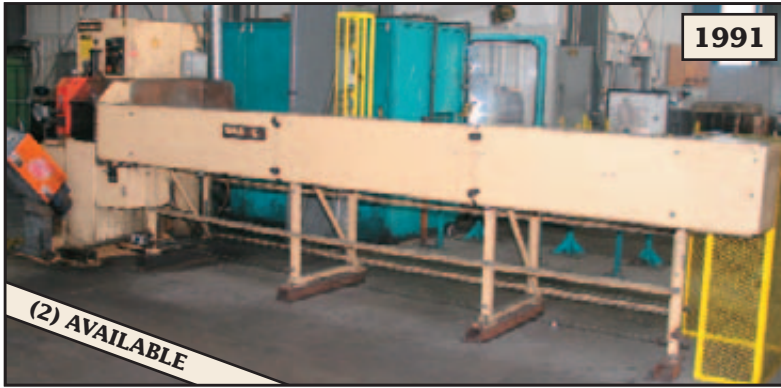
View of vibratory finishing machines



**HUNZIKER** rotary blasting machine



## THURSDAY, SEPTEMBER 14 - FORGING - DAY 2



**WAGNER WAM 70** automatic non-ferrous cutting cold saw



**WAGNER WAM 400A** automatic non-ferrous cutting cold saw



**GREENERD**  
30 ton  
C-frame  
press



**BLISS 510** 500 ton



**MULLER WEINGARTEN**  
110 ton press



**DANLY 150** ton  
OBI press



**BENTLEY G7**  
200 ton press



**EMMEGI 600**  
automatic cold saw



**KALTENBACH RKL 550AX**  
automatic cold saw

### FINISHING EQUIPMENT (DAY 2)

**1993 HUNZIKER** fully automatic through feed, rotary blasting machine, with 13" envelope circle, loading conveyor, rotary through feed transport, dust collector, abrasive medium recovery system, separation drum, variable speed feed conveyor, s/n 9207201

**1982 ROTO-FINISH ST-12BCTP 52"** Ø vibratory finishing machine, s/n 12B-82-E9

**(2) 1993 TOREX T7230 72"** Ø vibratory finishing machine, s/n 7230-12-2-93

### SAWS (DAY 2)

**2001 EMMEGI 600** automatic non-ferrous cutting cold saw with PLC control, 23" blade, infeed conveyor, s/n 259751

**1994 KALTENBACH RKL 550AX** automatic non-ferrous cutting cold saw with SIEMENS PLC, 17" blade, cutting cap. in rounds 6.5" maximum, incline rack, s/n 116623

**(2) 1991 WAGNER WAM 70** fully automatic non-ferrous cutting cold saws with 10" blade, cutting cap. in rounds 3-½" maximum to ⅞" minimum, incline rack, 18" stock feed, s/n 43-720, 43-233

**WAGNER 20A** automatic non-ferrous cutting cold saw with incline rack, 18" stock feed, s/n 10501

**1987 WAGNER WAM 400A** fully automatic non-ferrous cutting cold saw with 14.5" blade, cutting cap. in rounds 5" maximum, incline rack, hydraulic feed saddle, s/n 42-936

### PRESSES (DAY 2)

**BLISS 510** 500 ton single crank press with 10" stroke, 23" x 25" bed, air clutch, s/n T35442

**BENTLEY G7** 200 ton SSSC press with 12" stroke, 34" x 40" bed, air clutch, s/n 222

**TAYLOR & CHALLEN 1256** 200 ton SSSC press with 10" stroke, 24" x 24" bed, SCC 1500 clutch control, air clutch, s/n 117

**(3) 1974 DANLY 150** ton OBI presses with 12" stroke, 50" x 30" bed, air clutch, s/n 1509490174, 150521514464, 15052150764

**(2) WILKENS & MITCHELL B2-B18**, 100 ton SSSC presses with 8" stroke, 24" x 17" bed, 60 SPM, s/n 48-140, 72-305

**BROWN BOGGS 16LW** 60 ton press with 6" stroke, 32" x 20" bed, air clutch, s/n 66166

**(3) MINSTER 70-4** 60 ton OBI press with 7" stroke, 32" x 21" bed, air clutch, s/n 11122, 11652, 11653

**FEDERAL 60** ton OBI press with 7" stroke, 32" x 21" bed, air clutch, s/n 60-120

**2001 HYDROMEC Turbo 200** 30 ton hydraulic C-frame press with 9.85" stroke, 15.75" daylight, 38" Ø 4-position rotary table, s/n 713

**2001 GREENERD HCA-30-12R** 30 ton hydraulic C-frame press with rotary table, s/n 00T5979

**DENISON 25** ton C-frame hydraulic press, s/n 13586

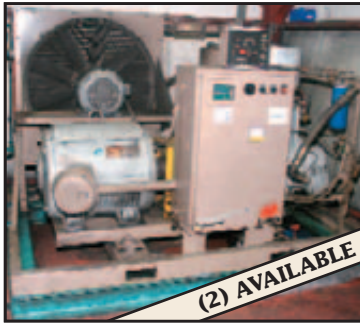
**1986 COLE 20** ton hydraulic C-frame press with 29" x 18" bed, s/n 06551

**1995 MULLER WEINGARTEN CKDZ100271** 10 ton hydraulic gap frame press with 32" x 28" bed, s/n M95006

This brochure is only a partial listing VISIT OUR WEBSITE FOR



# WEDNESDAY, SEPTEMBER 13 & THURSDAY, SEPTEMBER 14, DAY 1 & 2



**LEROI 150 HP rotary screw air compressor**



**INGERSOLL RAND 150 HP rotary screw air compressor**



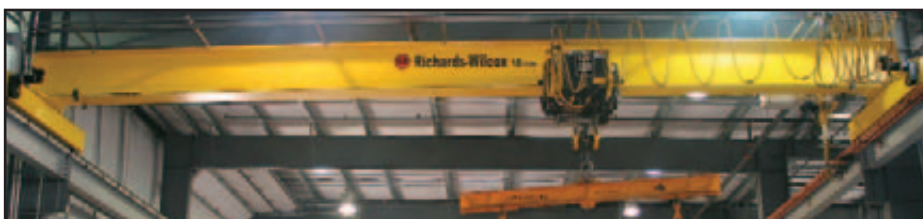
**QUINCY 75 HP rotary screw air compressors**



**RICHARDS WILCOX 3 ton crane**



**RICHARDS WILCOX 5 ton crane**



**RICHARDS WILCOX 10 ton crane**



**QUINCY 60 HP rotary screw air compressor**



**HYDROVANE 35 HP air compressor**



**16' high adjustable pallet racking**



**View of forklifts**



**View of storage bins & baskets**



**View of storage bins & baskets**



**KELLOGG ultra air dryer**



**ZEKS air dryers**

## AIR COMPRESSORS (DAYS 1 & 2)

- (2) **1994 QUINCY** QS2 ACA41A 75 HP rotary screw air compressors, s/n 94823, 94824
- (2) **INGERSOLL RAND** SSR-EP150 rotary screw air compressor with 150 HP drive, s/n F10970U94519, F11858495065
- (2) **LEROI** WE150SII rotary air compressor with 150 HP drive, s/n 4200X139, 4200X136
- 1997 QUINCY** QSI-245 rotary screw air compressor with 60 HP, s/n 97608H
- (2) **1994 PNEUMATECH** AD-400 air dryers, s/n 9403-C011639-60090, 9403-C011640-60090
- COMP-AIR** HYDROVANE 178 air compressor with 35 HP
- KELLOGG** K200A ultra air dryer
- (2) **ZEKS** 700HSCAA400 air dryers

## MATERIAL HANDLING & RACKING (DAYS 1 & 2)

- RICHARDS WILCOX** 10 ton single girder under slung bridge crane with 40' span, remote control
- RICHARDS WILCOX** 5 ton single girder bridge crane with 20' span, pendant control
- RICHARDS WILCOX** 3 ton single girder under slung bridge crane with 15' span, pendant control
- RICHARDS WILCOX** 3 ton single girder under slung bridge crane with 40' span, pendant control
- SHAW** 5 ton single girder bridge crane with 20' span, pendant control
- SHAW** 3 ton single girder bridge crane with 20' span, pendant control
- BUDGIT** 3 ton bridge crane with 12' span pendant control
- HYSTER** S150A LPG forklift with 15,000 lb. cap., s/n A024D04506A
- (3) **TOYOTA** 44-6FGCU15 LPG forklifts with 3,000 lbs. cap., s/n 68432, 69137, 69141
- TOYOTA** 42-5FG20 LPG forklift with 4,000 lb. cap., s/n 405FGU2575939
- 1987 TOYOTA** 5FGC15 LPG forklift with 3,000 lbs. cap., side shift, s/n 11529
- TOYOTA** 5FBEC20 electric forklift with 3,750 lbs. cap., side shift, s/n 11279
- BLUE GIANT** BGS22-52 electric pallet lift with 2,200 lb. cap., s/n 0330432
- BLUE GIANT** E150-30 2,000 lbs. stacker
- MOBILE-LIFT** 1,500 lbs. electric stacker (qty) pallet trucks
- HALTON** STRETCH WRAP 72 with 4' x 4' rotary table H520, s/n 22732
- (50) sections 16' high adjustable pallet racking

## STORAGE BINS & BASKETS (DAYS 1 & 2)

- (128) Plastic staking bins 27" x 29" x 19"H, (225) Wire baskets, 32" x 36" x 24"H, (30) Wire baskets, 26" x 26" x 12" H, (315) Metal bins 28" x 29" x 16"H, (50) Loop metal bins, 25" x 36" x 24" H



**SHAW 5 ton crane**



## WELDERS (DAYS 1 & 2)

2004 LINCOLN TIG 275 welder  
2004 LINCOLN TIG 375 welder  
LINCOLN 250 amp stick welder  
LINCOLN WIRE-MATIC 255 255  
amp mig welder  
HOBART TR-250 tig welder  
LINCOLN TIG 300/300 300 amp  
mig welder

## MACHINE SHOP EQUIPMENT (DAYS 1 & 2)

1999 BAXTER VERTICUT 475-SA  
horizontal bandsaw with 18" x 25"  
cap., 5 HP, s/n 4521  
ENERPAC 100 ton hydraulic  
H frame shop press  
1994 MAS VO-50 radial arm drill  
with 6' arm, 20" column, 40" x 30"  
x 20"H box table, #5 taper,  
s/n 3354  
OKAMOTO ACC-16-32 surface  
grinder with 16" x 32"  
magnetic chuck  
SNOW MTA2 2 double head  
tapper, s/n C204909-5093  
SNOW DR-2-R tapper,  
s/n M41823-184  
1995 ZERO PULSAR shot blast  
cabinet with 48" x 30" x 36" cabinet  
HOLKE F-10-V turret mill with  
10" x 48" table, power table feed,  
s/n 2005  
KERRY 16" x 40" tool room lathe,  
s/n NI-85011419  
KOPING S8B 18" x 36" tool room  
lathe with DRO

## WEDNESDAY, SEPTEMBER 13 & THURSDAY, SEPTEMBER 14, DAY 1 & 2

BEREMA P12 gear head drill,  
s/n 3591

BRIDGEPORT turret mill with  
2 HP VS head, 9" x 42" table,  
DRO, s/n 200442

CINCINNATI OM-2 tool and  
cutter grinder, s/n CK6701-12

2000 TOOLEX TTC 302 7"  
x 12" horizontal bandsaw,  
s/n 119089

ITC 7" x 12" horizontal  
bandsaw, s/n 020310

2000 DAREX AP5100  
precision tool grinder,  
s/n 5107/B118

WORCESTER 0 drill point  
grinder, s/n 15117

BROWN & SHARPE tool  
grinder, s/n 525-13-2510

JONES & SHIPMAN 540  
surface grinder with 6" x 18"  
cap., DRO

SFM R-O precision tool  
grinder with DRO,  
s/n 25R02238

ADCOCK SHIPLEY horizontal  
production mill with 7" x 26"  
table, s/n 1ESA43700468

DENISON 8 ton hydraulic "C"  
frame press, s/n 20763

BROWN & SHARPE 13  
universal tool grinder with  
ACU-RITE DRO,  
s/n 525-13-605

(5) DECKEL tool grinders

SAVAGE HYDRAULIC 20 ton  
4-post press with 5" dia. ram,  
light curtains, s/n 1514

HARIG TML 612 surface grinder  
with 6" x 12" magnetic chuck  
1981 GROB 4V-18 vertical  
bandsaw with 18" throat, 3 hp,  
variable speed 40 to 5,000 FPM,  
blade welder

1985 MECOL S1 20 ton hydraulic  
straight side press with 12" x 15"  
bed, 21" stroke, s/n 1414

RIDGID 535 and 300  
pipe threaders

1996 MAYVILLE 2033 scissor lift  
with 800 lbs. cap.

VIDMAR tool cabinets

TENNANT 5700 walk behind  
floor sweeper

SETRA digital scale with 4' x 4'  
floor scale

Also: precision tools, torch sets,  
cabinets, arbor press, benches,  
hand and power tools, ladders,  
grinders, scales, shelving, tables,  
smog hogs, fans, time clocks,  
shot blast cabinets, spare parts,  
assorted vises, dividing heads,  
Toledo platform scales, small  
surface plates and much more



SNOW MTA2 2  
double head tapper



1994  
MAS VO-50 radial  
arm drill



ENERPAC press



(2) AVAILABLE  
ZERO PULSAR  
shot blast cabinet



(2) AVAILABLE  
2004 LINCOLN  
TIG 375

## For Sale: Located Off Site



<  
ALLIANCE 5 ton type forging  
manipulator, s/n T-1059,  
with 35,000 lb. wheel load cap.,  
17' wheel base, 500 SERIES  
D.C. motors, travel 189 FPM,  
hoist 18 FPM, grip 425 IPM,  
9' track gauge

Sold by photo - Located in Ohio



<  
UNITED  
1,000 ton open  
die hydraulic  
forging press,  
with 48" stroke,  
23" dia. ram,  
44" x 84" bed  
size, OILGEAR  
PVLZKR-250  
hydraulic pump,  
300 HP motor



OKAMOTO ACC-16-32  
surface grinder



## CORPORATE ASSETS INC.

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